AIRLINE ACCESSORIES

Parker

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PDE2566TCUK

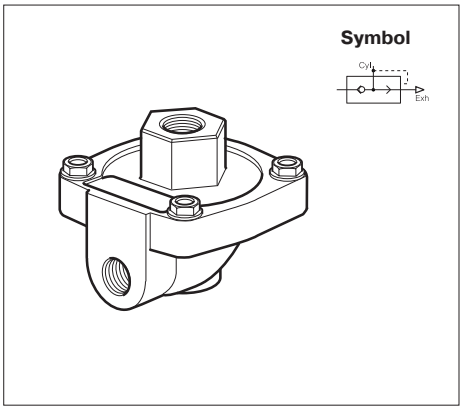
Quick exhaust valves

P4Q/SV

- Increases piston speeds, super sensitive diaphragm
- Extremely low operating differential
- Virtually stiction free
- May be used as differential shuttle valve
- High temperature option

Operating information

Operating pressure:	0,2 to 10 bar
Operating temperature (Standard):	-10°C to +80°C
Operating temperature (High):	-10°C to +180°C
Body material:	Aluminium
Diaphragm material (Standard):	Nitrile
Diaphragm material (High):	Flurocarbon



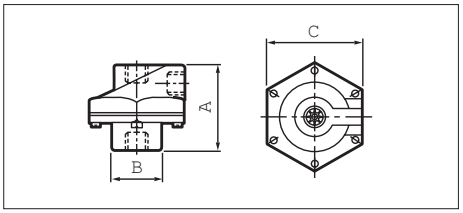
Standard version

Port Size	Cv Rating	Weight kg	Order Code
G1/4	2,3	0,20	**P4Q-BA12**
G3/8	3,6	0,18	**P4Q-BA13**
G1/2	6,6	0,50	**P4Q-CA14**
G3/4	7,3	0,44	**P4Q-CA16**

High temperature version

Port Size	Cv Rating	Weight kg	Order Code
G1/4	2,3	0,20	-
G3/8	3,6	0,18	**P4Q-BV13**
G1/2	6,6	0,50	**P4Q-CV14**
G3/4	7,3	0,44	**P4Q-CV16**

Dimensions (mm)

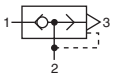


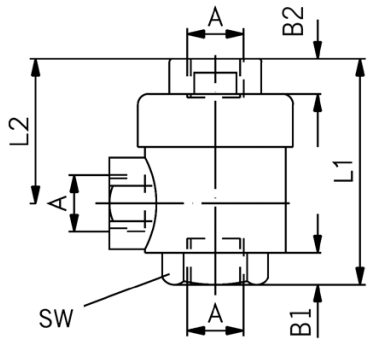
Port Size	A	B	C
G1/4	52	25	62
G3/8	52	25	62
G1/2	73	38	86
G3/4	73	38	86

Characteristics Pressures quoted as gauge pressure

Characteristics	Symbol	Unit	Description				
General features							
Type			Poppet valve				
Mounting			Directly in tubing				
Tube connection			Thread				
Port size			G1/8	G1/4	G3/8	G1/2	G3/4
Gewicht (Masse)		kg	0.086	0.147	0.150	0.314	0.450
Installation			In any position				
Ambient- and Medium temperature range	T_{min} T_{max}	°C °C	-18 +70	Note: When using below freezing point (0 °C) it is necessary to consult us			
Material							
– Housing			Brass nickel-plated				
– Membrane			Synthetic material				
Medium			Filtered compressed air				
Lubrication			Oil mist lubrication compatible with Buna N				
Pneumatische characteristics							
Nominal pressure	p_n	bar	6				
Operating pressure range	p_{min} p_{max}	bar bar	0.3 10				
Nominal flow 1 2	Q_N	l/min	680	1200	2300	3400	3200
Nominal flow 2 3	Q_N	l/min	1100	2100	4900	6100	8750

Dimensions (mm)





Dimensions (mm) and order instructions

Type	A	B1	B2	L1	L2	SW	Order Code
SV-06-2	G1/8	6.5	6.5	42.0	27	15	PD39152
SV-08-2	G1/4	9.5	9.0	53.0	35	19	PD39153
SV-10-2	G3/8	9.5	9.5	55.5	36	21	PD39154
SV-15-2	G1/2	13.5	13.0	72.0	43	26	PD39155
SV-20-2	G3/4	18.0	18.0	88.0	55	32	PD39156

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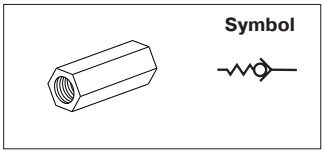
- Aluminium bodies
- Long life
- Low opening pressure
- Full flow in one direction only

Operating information

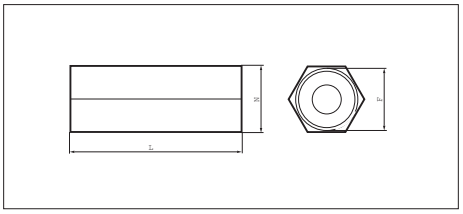
Operating pressure:	0,1 to 10 bar
Operating temperature:	-20°C to +70°C
Body material:	Anodised aluminium
Seal material	Nitrile

VB - Aluminium



Port size	Weight kg	Order Code
G1/8	0,01	**VB12-Q-NQ-5**
G1/4	0,01	**VB22-Q-NQ-5**
G1/2	0,05	**VB42-Q-NQ-5**

Dimensions (mm)



Order Code	F	L	N
VB12-Q-NQ-5	G1/8	31	14
VB22-Q-NQ-5	G1/4	40	17
VB42-Q-NQ-5	G1/2	59	27

PDE2566TCUK

Non return Valves

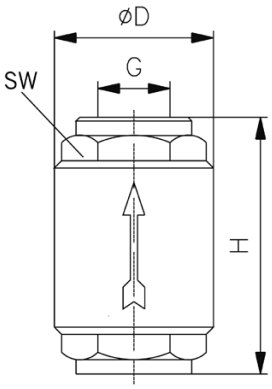
RV9

RV9 series check valves are designed for contiuous flow (not suitable for pulsating flow).

Suitable for:
– 100% oxygen
– natural gas
– vacuum

Characteristics Pressures quoted as gauge pressure

Characteristics	Symbol	Unit	Description					
General features								
Type			Spring loaded check valve					
Mounting			Directly in tubing					
Tube connection			Thread					
Port size			G3/8	G1/2	G3/4	G1	G11/4	G11/2
Weight (mass)		kg	0.18	0.19	0.27	0.49	0.74	0.98
Installation			In any position					
Ambient- and Medium temperature range	T_{min} T_{max}	°C °C	-20 +110 air		0 +90° water		-20 +60 gas	
			Note: When using below freezing point (0 °C) it is necessary to consult us					
Medium			Filtered compressed air, cold and warm water, various oils					
Lubrication			Oil mist lubrication compatible with Buna N					
Material			Housing: brass Valve head: stainless steel Seal: synthetic rubber					
Pneumatic characteristics								
Operating pressure range at +20°C	p_{max}	bar	25	25	25	25	18	18
Flow direction			In one direction					



Dimensions (mm) and order instructions

Type *	G	ØD	H	SW	Order Code
RV9-10	G3/8	34.5	54	23	PD 36114
RV9-15	G1/2	34.5	57	27	PD 36335
RV9-20	G3/4	41.5	64	33	PD 36336
RV9-25	G1	48.0	75	40	PD 36337
RV9-32	G11/4	60.5	82	50	PD 36338
RV9-40	G11/2	71.0	93	55	PD 36339

* other sizes on request

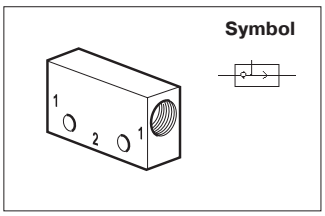
PDE2566TCUK

Shuttle valves

- Allows two separate signals to be applied to the air pilot
- 0,6 bar differential, Viton seals as standard

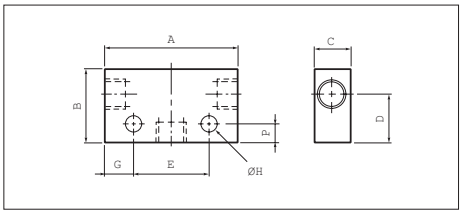
Operating information

Operating pressure:	1,3 to 17 bar
Flow:	See table below
Operating temperature:	-10°C to +60°C
Body material M5 and G1/8:	Aluminium
Body material G1/4	Zinc
Shuttle ball material:	Plastic



Port Size	Qmax input at 6 bar, l/min	Weight kg	Order Code
G1/8	509	0,100	**B43005B**
G1/4	1076	0,172	**B53005A**

Dimensions (mm)



Port Size	A	B	C	D	E	F	G	H
G1/8	44,0	24	15	16,0	25	6	9,5	4,5
G1/4	52,0	30	22	20,5	35	10	8,5	5,5

PDE2566TCUK

Back pressure sensors - Modular

PWS

- Detects stoppage of a cylinder due to a pressure drop in the exhaust chamber
- For direct mounting to cylinders
- Choice of pneumatic, electrical or electronic output
- Wide range of sizes

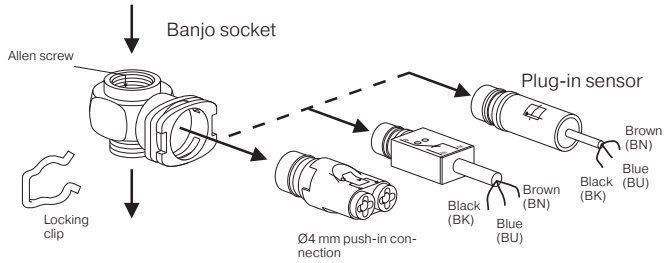
Operating information

Operating pressure:	0 to 10 bar
Permissible fluids:	Air or neutral gas 50micron or filtration, lubricated or not
Operating temperature:	-15°C to +60°C
Storage temperature:	-40°C to +70°C
No. of operations with dry air at 6 bar 20°C 1 Hz:	10 million
Maximum operating frequency:	10 Hz
Output characteristics:	Pneumatic: Flow at 6 bar 90l/mn Electrical: C/contact 2,5A/250V AC, 5W 48V DC Electronic: PNP N/C or N/O 10 to 30V 75 mA DC
Maximum connecting torque:	M5 = 1Nm; 1/8 = 8Nm; 1/4 = 12Nm; 3/8 = 30Nm; 1/2 = 35Nm
Body material:	Thermo plastic
Connection thread:	Brass

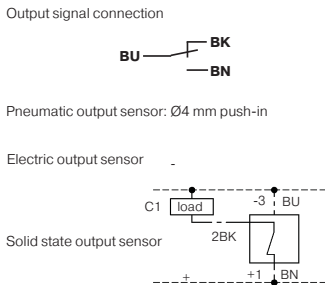
Dimensions and piloting pressures next page

Assembly

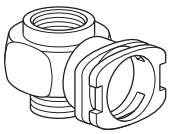
All back pressure sensors are a combination of two distinct parts:
a banjo socket + a plug-in sensor.



Connection

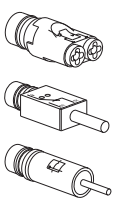


Banjo Sockets



Thread Size for Cylinder Port	Female Thread	Tool Required	Weight Kg	Order Code
M5	M5	8mm flat spanner	0,04	**PWS-B155**
G1/8	G1/8	5mm Allen key	0,04	**PWS-B188**
G1/4	G1/4	8mm Allen key	0,05	**PWS-B199**
G3/8	G3/8	10mm Allen key	0,07	**PWS-B133**
G1/2	G1/2	12mm Allen key	0,11	**PWS-B122**

Plug-in Sensors



Sensing function	Output function	Output Connection	Output characteristics	Weight kg	Order Code
Exhaust back pressure decay	Pneumatic	Push-in Ø4mm	NO valve flow rate at 6 bar 90 l/mn	0,09	**PWS-P111**
	Electrical ~Ve = 3A	3 wires 0,5mm² length 2m	CO contact 12 to 230V ~ / 10VA* 12 to 48 VDC/5W*	0,08	**PWS-M1012**
	Solid state	3 wires 0,1mm² length 2m	PNP type NC 10/30VDC** 75 mA, NO	0,07 0,07	**PWS-E101** **PWS-E111**

* Suitable for low currents : 250 V ~ / 4 mA ; 24 VDC / 10 mA ** Including ripple

PDE2566TCUK

Back pressure sensors - Mono block

PWS

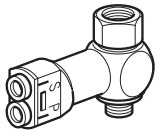
- Detects stoppage of a cylinder due to a pressure drop in the exhaust chamber
- Single unit design
- For direct mounting to cylinders
- Pneumatic output
- Wide range of sizes

Operating information

Operating pressure:	0 to 10 bar
Permissible fluids:	Air or neutral gas 50micron or filtration, lubricated or not
Operating temperature:	-15°C to +70°C
Storage temperature:	-20°C to +70°C
No. of operations with dry air at 6 bar 20°C 1 Hz:	10 million
Maximum operating frequency:	1 Hz
Output characteristics:	Flow @ 6 bar 90l/m
Maximum connecting torque:	M5 = 1Nm; 1/8 = 8Nm; 1/4 = 12Nm; 3/8 = 30Nm; 1/2 = 35Nm
Body material:	Zinc alloy / Thermo plastic
Connection thread:	Brass

Plug-in & Monoblock back pressure sensors	Pilot	Depilot
	operating pressure	operating pressure
	6bar	6bar
PWS-P111	4,4	0,4
PWS-M1012	1,5	0,6
PWS-E101 & E111	1,5	0,6
PWS-C	1,6 ±0,2	0,3

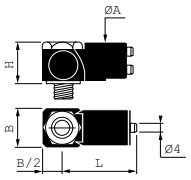
Back Pressure Sensor for Cylinder Mounting



Symbol

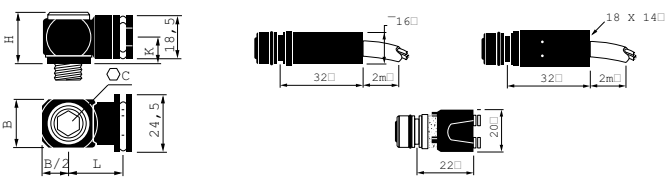
Thread Cylinder Port	Thread Supply Port	Bore Ømm	Weight kg	Order Code
M5	M5	2	0,10	**PWS-C5145**
G1/8	G1/8	5	0,11	**PWS-C5148**
G1/4	G1/4	7	0,10	**PWS-C5149**
G3/8	G3/8	10	0,17	**PWS-C5143**
G1/2	G1/2	14	0,15	**PWS-C5142**

Back Pressure Sensors - Mono block - Dimensions (mm)



Order Code	ØA	B	H	L
PWS-CS145	19	11,0	16,0	42
PWS-CS148	22	16,5	29,0	40
PWS-CS149	22	23,5	26,0	43
PWS-CS143	22	23,5	36,5	43
PWS-CS142	22	32,0	29,5	48

Back Pressure Sensors - Modular - Dimensions (mm)



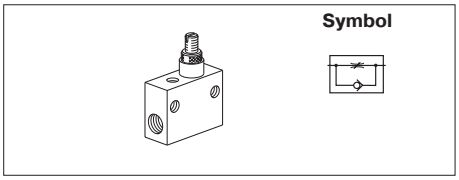
Order Code	C	B	H	K	L
PWS-B155	8	11	16,5	10	17
PWS-B188	5	16	20,0	10	20
PWS-B199	8	21	20,0	10	22
PWS-B133	10	28	22,0	12	25
PWS-B122	12	33	26,0	14	26

- Integral mounting holes
- Screw driver adjustable
- Panel mounting option

Operating information

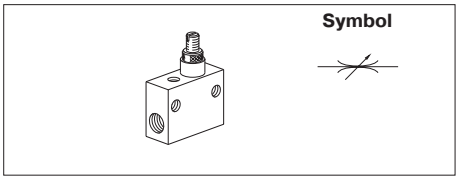
Working pressure	Max 10 bar
Working temperature	-20 °C to +70 °C

Flow Control Valves with By-pass



Thread	Number of turns	Qmax input at 6 bar, l/min	Weight kg	Order Code
G1/8	13	72	0,03	**VQB12-Q-0X-5***
G1/8	13	240	0,03	**VQB12-Q-0-5**
G1/4	13	1320	0,07	**VQB22-Q-0-5**
G1/2	13	3600	0,27	**VQB42-Q-0-5**

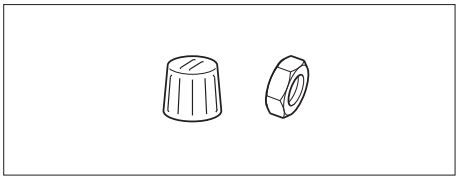
Flow Control Valves with By-directional Control



Thread	Number of turns	Qmax input at 6 bar, l/min	Weight kg	Order Code
G1/8	13	72	0,03	**VQB12-0X-5***
G1/8	13	240	0,03	**VQB12-0-5**
G1/4	13	1320	0,07	**VQB22-0-5**
G1/2	13	3600	0,26	**VQB42-0-5**

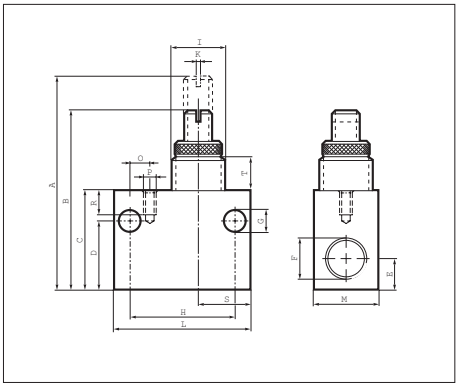
* Extra fine adjustment

Knob and nut for Panel Mounting



To Suit	Weight kg	Order Code
VQB12	0,008	**9128177212**
VQB22	0,014	**9128177222**
VQB42	0,037	**9128177242**

Flow Control Valves - Dimensions (mm)



Order Code	A	B	C	D	E	F	G	H	I
VQB12-(Q)-0-5	49	42	22	15	6,5	G1/8	5,8	24	M12x1
VQB12-(Q)-0-5	49	42	22	15	6,5	G1/8	5,8	24	M12x1
VQB22-(Q)-0-5	64	53	30	21	8,5	G1/4	7,0	32	M16x1
VQB42-(Q)-0-5	99	85	50	36	16,5	G1/2	7,0	50	M24x1,5

Order Code	K	L	M	O	P	R	S	T
VQB12-(Q)-0-5	1,2	32	15	-	-	-	13,5	8,8
VQB12-(Q)-0-5	1,2	32	15	-	-	-	13,5	8,8
VQB22-(Q)-0-5	1,2	42	20	6,0	M4	7	16,0	10,0
VQB42-(Q)-0-5	1,8	62	30	19,5	M4	7	20,5	15,2

Tel: +45 63 12 83 00 | Email: ps@hymatik.com | www.hymatik.com | Hvidkaervej 27a, DK-5250 Odense SV, Denmark

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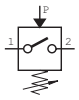
Pressure Switches



Make contact

Break contact

Switching function:
Make contact
– closes the circuit when the set pressure is reached
Break contact
– interrupts the circuit when the set pressure is reached

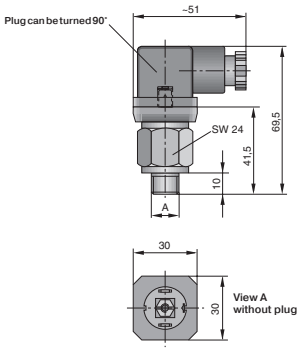
Characteristics Pressures quoted as gauge pressure

Characteristics	Symbol	Unit	Description
Type			Break contact or make contact – see table at the bottom
Setting range	$p_{min/max}$	bar	See table at the bottom
Safety pressure relief	p_{max}	bar	300
Port size			G1/8, G1/4
Weight (mass)		kg	0.090
Material			
– Housing			Passivated steel
– Diaphragm			Buna N
Medium and ambient temperature range	T_{max}	°C	+100
Switch back difference		%	Max. 5 – 15
Voltage	U	V	Max. 48
Current	I	A	0.5
Electrical connection			Plug contacts, plug
Degree of protection		IP	65 with plug
Switching frequency		s/min	Max. 200

Order instructions

Type	Port size A	Function	Setting range [bar]	Order Code
PR / 0.1-1 NC ST 1/4 48	G1/4	Break contact	0.1-1	KL3439
PR / 0.1-1 NO ST 1/4 48	G1/4	Make contact	0.1-1	KL3440
PR / 1-10 NC ST 1/8 48	G1/8	Break contact	1-10	KL3437
PR / 1-10 NC ST 1/4 48	G1/4	Break contact	1-10	KL3436
PR / 1-10 NO ST 1/8 48	G1/8	Make contact	1-10	KL3438
PR / 1-10 NO ST 1/4 48	G1/4	Make contact	1-10	KL3435

Dimensions (mm)



PDE2566TCUK

Pressure Switches

Make contact

Break contact

Switching function:
Make contact
– closes the circuit when the set pressure is reached
Break contact
– interrupts the circuit when the set pressure is reached

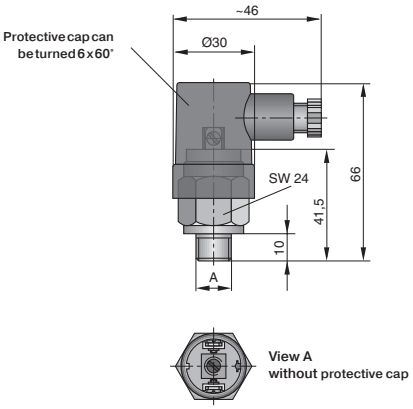
Characteristics Pressures quoted as gauge pressure

Characteristics	Symbol	Unit	Description
Type			Break contact oder Make contact – see table at the bottom
Setting range	$p_{min/max}$	bar	See table at the bottom
Safety pressure relief	p_{max}	bar	300
Port size			G1/8, G1/4
Weight (mass)		kg	0.075
Material			
– Housing			Passivated steel
– Diaphragm			Buna N
Mediums- und Ambient temperature range	T_{max}	°C	+100
Switch back difference		%	Max. 5 – 15
Voltage	U	V	Max. 48
Current	I	A	0.5
Electrical connection			Flat pin plug, protective cap
Degree of protection		IP	65 with protective cap
Switching frequency		s/min	200

Order instructions

Type	Port size A	Function	Setting range [bar]	Order Code
PR / 0.2-1 NO SR 1/4 48	G1/4	Make contact	0.2-1	KL3445
PR / 0.1-1 NC SR 1/4 48	G1/4	Break contact	0.1-1	KL3454
PR / 0.1-1 NO SR 1/4 48	G1/4	Make contact	0.1-1	KL3455
PR / 1-10 NC SR 1/8 48	G1/8	Break contact	1-10	KL3452
PR / 1-10 NC SR 1/4 48	G1/4	Break contact	1-10	KL3451
PR / 1-10 NO SR 1/8 48	G1/8	Make contact	1-10	KL3453
PR / 1-10 NO SR 1/4 48	G1/4	Make contact	1-10	KL3450

Dimensions (mm)



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Exhaust silencers

- Sintered metal
- All metal versions for heavy duty applications
- Versions with push-in connections
- High noise level reduction
- Low back pressure generation

Operating and additional information

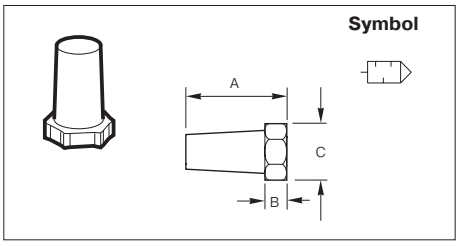
Plastic	Working temperature:	-10°C to +80°C		
	Efficiency	92%		
Metal	Working temperature:	-10°C to +74°C	Working pressure	up to 17 bar

Push-in Series

Symbol

Port mm	Height on Push-in	Weight g	Order Code
4	20,0	0,040	**PXC-X14**
6	35,5	0,025	**PZC-S1006**

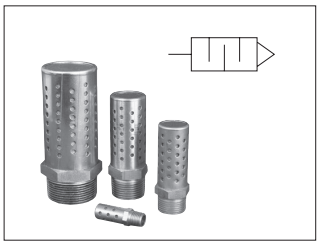
Sintered Bronze Series



Port mm	A	Ø B	A/F C	Weight g	Order Code
G1/8	15	8	13	0,060	**9721900404**

Stainless Steel Mufflers Series

Corrosion resistant mufflers for harsh environments

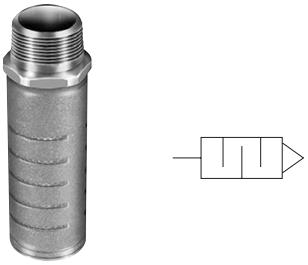


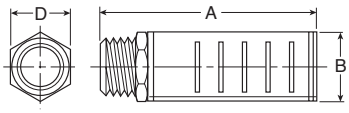
Port Size	Construction	Threads	Dimensions In. (mm) Width	Lenght	Order Code
1/4	Stainless Steel	Male. NPT	0.56 (14.2)	1.75 (44.5)	**5500A2004**
1/2	Stainless Steel	Male. NPT	0.87 (22.1)	2.75 (69.7)	**5500A4004**
1	Stainless Steel	Male. NPT	1.31 (33.3)	3.87 (98.3)	**5500A6004**
2	Nickel plated	Male. NPT	2.37 (60.2)	5.50 (139.7)	**5500A9004***

* Nickel plated

ES Series - Silencer

The silencer is designed to give superior performance in noise control with a minimum effect on air efficiency. "Trimline" design allows location in the tightest places without extra plumbing and fittings. Fits directly into the exhaust port of more than 90% of present commercial valves. Slotted body permits rapid discharge of air without undesirable back pressure. Unique nylon screen element resists dirt buildup or clogging.





Operating information

Operating pressure: 250 psig (Air) max.

Operating temperature:* 0°F to 300°F

* Ambient temperatures below freezing require moisture-free air. Ambient temperatures below freezing and above 180° require lubricants especially selected for suitability at these temperatures. Pneumatic valves should be used with filtered and lubricated air.

Pipe Thread	Flow scfm @ 100 psig inlet	Dimensions			Order Codes NPTF	BSPT (R)
		A	B	D		
1/8"	115	1.85	0.81	0.63	ES12MC	ESB12MC
1/4"	129	1.85	0.81	0.63	ES25MC	ESB25MC
3/8"	219	3.31	1.26	1.00	ES37MC	ESB37MC
1/2"	549	3.31	1.26	1.00	ES50MC	ESB50MC
3/4"	893	4.56	2.01	1.62	ES75MC	ESB75MC
1"	1,013	4.56	2.01	1.62	ES100MC	ESB100MC
1-1/4"	1,486	5.69	2.88	-	ES125MC	ESB125MC
1-1/2"	1,580	5.69	2.88	-	ES150MC	ESB150MC

Dimensions in mm

Tel: +45 63 12 83 00 | Email: ps@hymatik.com | www.hymatik.com | Hvidkaervej 27a, DK-5250 Odense SV, Denmark

PDE2566TCUK

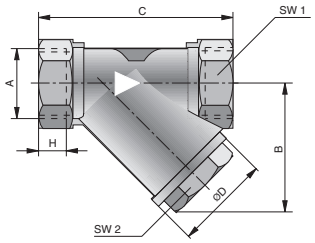
Strainers for tubings

SFS

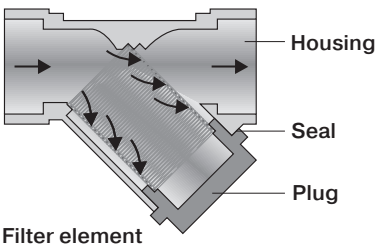
Characteristics			Pressures quoted as gauge pressure						
Characteristics	**Symbol**	**Unit**	**Description**						
General features									
Type			Filter element for solid particles						
Port size			G1/4	G3/8	G1/2	G1	G11/4	G11/2	G2
Weight (mass)		kg	0.170	0.155	0.165	0.460	0.690	1.010	1.535
Pore size		µm	45						
Installation			horizontal, sieve facing dows						
Medium and ambient temperature	T_{min} T_{max}	°C °C	0 +150						
Material			Brass (Filter element: sinter bronze)						
Pneumatic characteristics									
Operating pressure range	p_{min} p_{max}	bar bar	–1 +16						
Nominal flow [1]	Q_N	l/min	1700	3700	7500	on request	on request	on request	on request
Recommended flow [1]	Q	l/min	783	1320	2570				

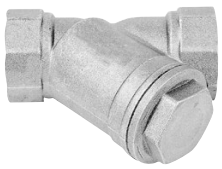
[1] at 6 bar and Δp = 0,2 bar

Dimensions in mm



Operating principle:
When air flows through the filter element, any large
particles are retained.
The pore size for the sinter- bronze filter element is
45 µm





Strainers for tubings

Dimension (mm)

Di-men-sion	Port size (A)								
	G1/8	G1/4	G3/8	G1/2	G3/4	G1	G11/4	G11/2	G2
A	8	8	10	15	20	25	32	40	50
B	40	40	40	40	50	60	68	75	90
C	55	55	55	58	70	90	96	106	126
H	10.0	10.0	10.3	10.5	12.0	17.0	17.5	17.5	20
SW 1	21	21	21	25	31	38	49	55	68
SW 2	20	20	20	20	27	32	35	38	46

Order instructions

Port size	Strainers with sinter bronze filter element		Spare parts Sinter element (45 µm)	
	Type	Order Code	Type	Order Code
G1/4	SFS-1/4	KL 2001	SFSE-1/4	KL 2015
G3/8	SFS-3/8	KL 2002	SFSE-3/8	KL 2015
G1/2	SFS-1/2	KL 2003	SFSE-1/2	KL 2015
G3/4	SFS-3/4	KL 2004	SFSE-3/4	KL 2016
G1	SFS-1	KL 2005	SFSE-1	KL 2017
G1.1/4	SFS-1 1/4	KL 2006	SFSE-1 1/4	KL 2018
G1.1/2	SFS-1 1/2	KL 2007	SFSE-1 1/2	KL 2019
G2	SFS-2	KL 2008	SFSE-2	KL 2020

Parker Hannifin Corporation
Electric Motion and Pneumatic Division Europe
Robert-Bosch-Strasse 22
77656 Offenburg
Germany
www.parker.com

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