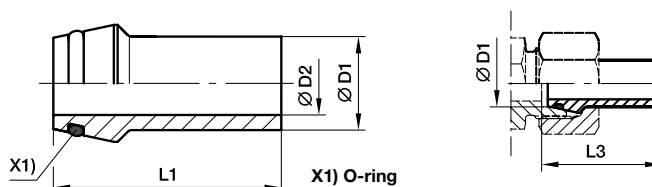


Weld fittings



SKA-ORB Weld nipple (orbital)

EO 24° O-ring weld nipple / butt weld (orbital)



Series	D1 ⌀	D2	L1	L3	recommended tube	Weight g/1 piece	Order code	PN (bar) ¹⁾ Stainless Steel
L ³⁾ /S ⁴⁾	10	6.0	37.5	38.5	10×1.5	13	SKA10X1.5ORB	358
	12	8.0	37.5	38.5	12×1.5	21	SKA12X1.5ORB	305
	12	8.0	37.5	38.5	12×2.0	255	SKA12X2ORB	393
L ³⁾	18	13.0	38.0	39.0	18×2.0	43	SKA18X2ORB	290
	22	17.0	38.5	39.5	22×2.0	50	SKA22X2ORB	250
	28	22.0	41.5	42.5	28×2.0	69	SKA28X2ORB	204
	42	36.0	47.5	50.0	42×3.0	160	SKA42X3ORB	182
S ⁴⁾	16	12.0	39.0	40.5	16×2.0	310	SKA16X2ORB	305
	20	14.0	45.0	47.0	20×3.0	640	SKA20X3ORB	358
	25	19.0	49.5	53.0	25×3.0	890	SKA25X3ORB	294

¹⁾ Pressure shown = item deliverable

³⁾ L = light series; ⁴⁾ S = heavy series

PN (bar)
10 = PN (MPa)

*Please add the **suffixes**
below according to the material/
surface required.

Order code suffixes			
Material	Suffix surface and material	Example	Standard sealing material (no additional. suffix needed)
Stainless Steel	71	SKA16X2ORB71	VIT



M10

Catalogue 4100-10/UK