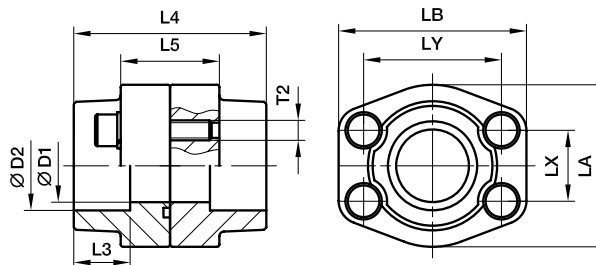




## SAE 4 Bolt flanges

### PDFS-S SAE Straight 4 bolt flange connection (socket weld)

SAE Flange / Socket weld tube end  
(ISO 6162-1/-2)



#### 3000 PSI Series

Nom. flange size		T2	Weight (steel) kg/piece	Order code*	PN (bar) <sup>1)</sup>												
SAE (in.)	ISO (DN)				S	SS											
1/2	13	17.2	13	17.5	18	72	36	47	57	17.5	38.1	M 8	5/16	0.50	PDFS080S17.5	345	345
1/2	13	21.3	13	21.6	18	72	36	47	57	17.5	38.1	M 8	5/16	0.50	PDFS080S21.6	345	345
3/4	19	26.9	19	27.2	18	72	36	49	66	22.3	47.6	M10	3/8	0.56	PDFS100S27.2	345	345
1	25	33.7	25	34.1	18	76	36	53	71	26.2	52.4	M10	3/8	0.78	PDFS102S34.1	345	345
1 1/4	32	42.4	31	42.8	20	82	42	69	80	30.2	58.7	M10	7/16	0.92	PDFS104S42.8	345	345
1 1/2	38	48.3	38	48.6	22	88	48	77	94	35.7	69.9	M12	1/2	1.32	PDFS106S48.6	276	276
2	51	60.3	50	61.0	24	90	48	89	103	42.9	77.8	M12	1/2	2.10	PDFS108S61	207	207
2 1/2	64	76.1	63	76.6	28	100	48	101	116	50.8	88.9	M12	1/2	2.38	PDFS110S76.6	207	207
3	76	88.9	73	90.5	28	100	53	124	135	61.9	106.4	M16	5/8	2.80	PDFS112S90.5	172	172
3 1/2	89	101.6	89	103.0	28	100	54	137	153	69.9	120.7	M16	5/8	4.30	PDFS114S103	138	138
4	102	114.3	99	115.5	28	100	54	147	163	77.8	130.2	M16	5/8	4.80	PDFS116S115.5	34	34
5	127	140.0	120	142.0	28	100	54	180	184	92.1	152.4	M16	5/8	5.70	PDFS118S142	34	34

#### 6000 PSI Series

1/2	13	17.2	13	17.5	18	72	32	47	57	18.2	40.5	M 8	5/16	0.52	PDFS401S17.5	420	420
1/2	13	21.3	13	21.6	18	72	32	47	57	18.2	40.5	M 8	5/16	0.58	PDFS401S21.6	420	420
3/4	19	26.9	19	27.2	20	72	38	53	71	23.8	50.8	M10	3/8	1.00	PDFS402S27.2	420	420
1	25	33.7	25	34.1	22	88	48	66	80	27.8	57.2	M12	7/16	1.52	PDFS403S34.1	420	420
1 1/4	32	42.4	31	42.8	22	88	54	77	94	31.8	66.6	M14	1/2	2.40	PDFS404S42.8	420	420
1 1/2	38	48.3	38	48.6	24	102	60	89	106	36.5	79.3	M16	5/8	3.30	PDFS405S48.6	420	420
2	51	60.3	50	61.0	25	140	74	116	135	44.5	96.8	M20	3/4	4.90	PDFS406S61	420	420
2 1/2	64	76.1	63	76.6	28	150	90	150	166	58.7	123.8	M24	-	6.50	PDFS407S76.6	420	420
3	76	88.9	73	90.5	30	180	110	178	208	71.4	152.4	M30	-	8.00	PDFS408S90.5	420	420

<sup>1)</sup> Pressure shown = Item deliverable

$$\frac{\text{PN (bar)}}{10} = \text{PN (MPa)}$$

The pressures given here are the maximum allowable for the flange fittings. If the pipe or tube used has a lower pressure rating, then the welded assembly rating will be the lower one, assuming the weld is adequately strong.

\*Please add the suffixes below according to the material/surface required.

Order code suffixes				
Material	Suffix surface and material	Example 4 bolt flange coupling incl. metr. screws and O-ring	Example 4 bolt flange coupling incl. UNC screws and O-ring	Standard sealing material (no additional suffix needed)
Steel, blanc oil dipped	S	PDFS080S17.5S	PDFS080S17.5SU	NBR
Stainless steel	SS	PDFS080S17.5SS	-	VIT

