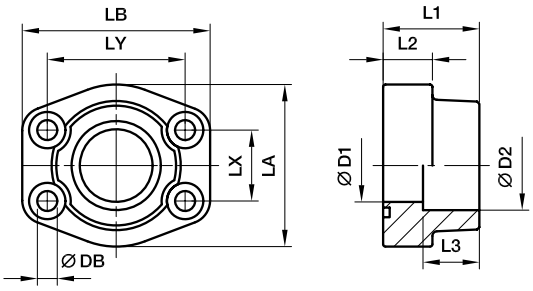
PAFS-S SAE Straight 4 bolt flange (socket weld)

SAE Flange / Socket weld tube end
(ISO 6162-1/-2)



3000 PSI Series

Nom. flange size SAE (in.)	Nom. flange size ISO (DN)	max.	D1	D2	L1	L2	L3	LA	LB	LX	LY	DB	Screws (metr.)	Screws (unc.)	Weight (steel) kg/piece	Order code*	PN (bar)[1] S	PN (bar)[1] SS
1/2	13	17.2	13	17.5	36	16	18	46	58	17.5	38.1	9.0	M 08×30	5/16×1 1/4	0.25	**PAFS080S17.5**	345	345
1/2	13	21.3	13	21.6	36	16	18	46	58	17.5	38.1	9.0	M 08×30	5/16×1 1/4	0.28	**PAFS080S21.6**	345	345
3/4	19	26.9	19	27.2	36	18	18	49	66	22.3	47.6	10.5	M 10×35	3/8×1 1/2	0.39	**PAFS100S27.2**	345	345
1	25	33.7	25	34.1	38	18	18	53	70	26.2	52.4	10.3	M 10×35	3/8×1 1/2	0.46	**PAFS102S34.1**	345	345
1 1/4	32	42.4	31	42.8	41	21	20	69	80	30.2	58.7	10.5	M 10×40	7/16×1 1/2	0.66	**PAFS104S42.8**	276	276
1 1/2	38	48.3	38	48.6	44	25	22	77	94	35.7	69.9	13.5	M 12×45	1/2×1 3/4	1.05	**PAFS106S48.6**	207	207
2	51	60.3	50	61.0	45	25	24	89	103	42.9	77.8	13.5	M 12×45	1/2×1 3/4	1.19	**PAFS108S61**	207	207
2 1/2	64	76.1	63	76.6	50	25	28	101	115	50.8	88.9	13.5	M 12×45	1/2×1 3/4	1.40	**PAFS110S76.6**	172	172
3	76	88.9	73	90.5	50	27	28	124	135	61.9	106.4	17.0	M 16×55	5/8×2 1/4	2.15	**PAFS112S90.5**	138	138
3 1/2	89	101.6	89	103.0	50	27	28	137	153	69.9	120.7	17.0	M 16×55	5/8×2 1/4	2.40	**PAFS114S103**	34	34
4	102	114.3	99	115.5	50	27	28	147	163	77.8	130.2	17.0	M 16×55	5/8×2 1/4	2.85	**PAFS116S115.5**	34	34
5	127	140.0	120	142.0	50	28	28	180	184	92.1	152.4	17.0	M 16×55	5/8×2 1/4	3.25	**PAFS118S142**	34	34

6000 PSI Series

1/2	13	17.2	13	17.5	36	16	18	46	58	18.2	40.5	9.0	M 08×30	5/16×1 1/4	0.26	**PAFS401S17.5**	420	420
1/2	13	21.3	13	21.6	36	16	18	46	58	18.2	40.5	9.0	M 08×30	5/16×1 1/4	0.29	**PAFS401S21.6**	420	420
3/4	19	26.9	19	27.2	36	19	20	53	71	23.8	50.8	10.3	M 10×35	3/8×1 1/2	0.50	**PAFS402S27.2**	420	420
1	25	33.7	25	34.1	44	24	22	66	80	27.8	57.2	13.5	M 12×45	7/16×1 1/2	0.76	**PAFS403S34.1**	420	420
1 1/4	32	42.4	31	42.8	44	27	22	77	94	31.8	66.6	15.0	M 14×50	1/2×1 3/4	1.20	**PAFS404S42.8**	420	420
1 1/2	38	48.3	38	48.6	51	30	24	89	106	36.5	79.3	17.0	M 16×55	5/8×2 1/4	1.65	**PAFS405S48.6**	420	420
2	51	60.3	50	61.0	70	37	25	116	135	44.5	96.8	21.0	M 20×70	3/4×2 3/4	2.45	**PAFS406S61**	420	420
2 1/2	64	76.1	63	76.6	75	45	28	150	166	58.7	123.8	25.0	M 24×90	–	3.05	**PAFS407S76.6**	420	420
3	76	88.9	73	90.5	90	55	30	178	208	71.4	152.4	32.0	M 30×110	–	3.45	**PAFS408S90.5**	420	420

[1] Pressure shown = Item deliverable

$\frac{\text{PN (bar)}}{10}$ = PN (MPa)

The pressures given here are the maximum allowable for the flange fittings. If the pipe or tube used has a lower pressure rating, then the welded assembly rating will be the lower one, assuming the weld is adequately strong.

N

*Please add the **suffixes** below according to the material/surface required.

Order code suffixes					
Material	Suffix surface and material	Example only 4 bolt flange	Example 4 bolt flange incl. metr. screws and O-ring	Example 4 bolt flange incl. UNC screws and O-ring	Standard sealing material (no additional suffix needed)
Steel, blanc oil dipped	S	PAFS080S17.5S	PAFS080S17.5SM	PAFS080S17.5SU	NBR
Stainless steel	SS	PAFS080S17.5SS	PAFS080S17.5SSM	–	VIT

Tel: +45 63 12 83 00 | Email: ps@hymatik.com | www.hymatik.com | Hvidkaervej 27a, DK-5250 Odense SV, Denmark