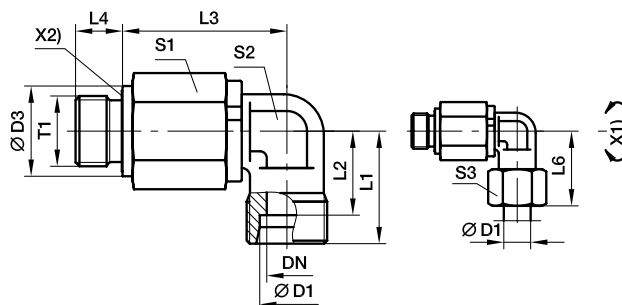


DG 104-M Elbow male stud ball bearing rotary union

Male metric thread – ED-seal (ISO 9974) / EO 24° cone end



X1) Axis

X2) Elastic-sealing

Series		D1												Weight g/1 piece		
		T1	DN	D3	L1	L2	L3	L4	L6	S1	S2	S3			Order code*	CF ¹⁾
S ⁴⁾	06	M 14×1.5	05	19	23	16.0	39.5	12	31	22	17	17	132		DG104/06SMOMD	Pressure ratings see chart 1
	08	M 14×1.5	05	19	24	17.0	39.5	12	32	22	17	19	136		DG104/08SMOMD	
	12	M 18×1.5	10	22	29	21.5	51.0	12	38	30	22	24	286		DG104/12SMOMD	
	16	M 22×1.5	10	27	33	24.5	49.0	14	43	30	22	30	287		DG104/16SMOMD	
	20	M 27×2.0	16	32	37	26.5	67.0	16	48	41	36	36	752		DG104/20SMOMD	
	25	M 33×2.0	16	40	42	30.0	65.0	18	54	41	36	46	788		DG104/25SMOMD	Pressure ratings see chart 1
	30	M 42×2.0	26	50	49	35.5	82.5	20	62	60	50	50	1717		DG104/30SMOMD	
	38	M 48×2.0	26	55	57	41.0	80.5	22	72	60	50	60	1913		DG104/38SMOMD	

¹⁾ Pressure shown = item deliverable

4) S = heavy series

$$\frac{\text{PN (bar)}}{10} = \text{PN (MPa)}$$

Delivery without nut and ring. Information on ordering complete fittings or alternative sealing materials see page 17.



Order code suffixes			
Material	Suffix surface and material	Example	Standard sealing material (no additional suffix needed)
Steel, zinc plated, Cr(VI)-free	CF	DG104/06SMOMDCF	VIT/NBR

*Please add the **suffixes** below according to the material/surface required.