

Universal Series, Lockable

0432 2/2 In-Line Lockable Ball Valve, Female BSPP Thread



Nickel-plated brass, NBR		C	DN		E	F	F1	H	H1	L	L1	M	kg
		G1/8	4	0432 04 10	8	19	19	59	54	51	27	69	0.415
		G1/4	7	0432 07 13	12	19	19	59	54	59	28	69	0.396
		G3/8	10	0432 10 17	12	24	24	60	55	59	31	69	0.460
		G1/2	13	0432 13 21	15	27	27	62	57	67	34	69	0.522
		G3/4	20	0432 20 27	16.5	32	38	66	56	80	39	108	0.800
		G1	23	0432 23 34	19	41	46	70	59	94	47	108	1.186

Maximum working pressure: 40 bar
Handle is not removable.
Fixed and mobile plates: zinc-plated steel.

0439 3/2 In-line Vented Lockable Ball Valve, Female BSPP Thread



Nickel-plated brass, NBR		C	DN		E	F	F1	H	H1	L	L1	M	ØT	kg
		G1/8	4	0439 04 10	8	19	19	59	54	51	27	69	2	0.410
		G1/4	7	0439 07 13	12	19	24	60	55	59	31	69	2	0.480
		G3/8	10	0439 10 17	12	24	24	60	55	59	31	69	2	0.460
		G1/2	13	0439 13 21	15	27	27	62	57	67	34	69	2	0.514
		G3/4	18	0439 18 27	16.5	32	38	66	56	80	39	108	2.5	0.810
		G1	23	0439 23 34	19	41	46	70	59	94	47	108	3	1.185

Maximum working pressure: 40 bar
Handle is not removable.
Fixed and mobile plates: zinc-plated steel.

0436 3/2 In-Line Lockable Ball Valve with Threaded Exhaust Port, Female BSPP and Metric Thread



Nickel-plated brass, NBR		C	C1	DN		E	F	F1	H	H1	L	L1	M	kg
		G3/8	M5x0.8	10	0436 10 17	12	24	24	60	17	60	32	69	0.475
		G1/2	G1/8	13	0436 13 21	15	27	27	60	24.5	67.5	34.5	69	0.500
		G3/4	G1/4	18	0436 18 27	16.5	32	38	69.5	33	80	39.5	108	0.850
		G1	G1/4	23	0436 23 34	19	32	38	69.5	33	80	39.5	108	1.215

Maximum working pressure: 40 bar
Handle is not removable.
Fixed and mobile plates: zinc-plated steel.

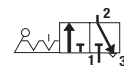
0437 3/2 In-line Vented 3-Point Lockable Ball Valve, Female BSPP Thread



Nickel-plated brass, NBR		C	DN		E	F	F1	H	L	L1	M	ØT	kg
		G1/4	7	0437 07 13	12	24	24	60	59	32	69.5	2	0.476
		G3/8	10	0437 10 17	12	24	24	60	60	32	69.5	2	0.456
		G1/2	13	0437 13 21	15	27	27	60	67.5	34.5	69.5	2	0.510
		G3/4	18	0437 18 27	16.5	32	38	69.5	80	39.5	108.5	2.5	0.820
		G1	23	0437 23 34	19	41	46	73	94.5	47.5	108.5	3	1.192

Maximum working pressure: 40 bar
Handle is not removable.
Fixed and mobile plates: zinc-plated steel.

0438 3/2 Right-Angled 3-Point Lockable Ball Valve, Female BSPP Thread



Nickel-plated brass, NBR		C	DN		E	F	H	H1	J	L	L1	kg
		G3/8	9	0438 09 17	12	38	76	34	39	73	35	0.970
		G1/2	12	0438 12 21	15	38	76	37	39	78	38	0.947
		G3/4	18	0438 18 27	16.5	38	76	40	39	80	40	0.905
		G1	23	0438 23 34	19	46	80	47	48	94	47	1.295

Maximum working pressure: 20 bar
Fixed plate: zinc-plated steel, mobile plate: steel, grey epoxy-coated.
Removable handle: where the handle is obstructed in its movement, it can be refitted opposite the original position.

Ball Valves, Universal Series

This range of valves has patented **seal wear compensating** technology for **reliable** and **durable** sealing, **protecting** any system whether under pressure or **vacuum**.

Product Advantages

Durability & Reliability

- Automatic seal wear compensation for long-term reliability
- Robust, corrosion-resistant materials
- 100% leak-tested in production
- Date coding to guarantee quality and traceability

Versatility & Performance

- Ideal for ensuring the performance of pneumatic circuits
- Customised valves for all special applications
- Unequalled performance under vacuum
- Smooth operation thanks to self-lubricating seals
- Large range of working pressures and temperatures
- Lever can be repositioned and replaced
- Many configurations to satisfy all system requirements



Applications

- Pneumatics
- Vacuum
- Transportation
- Packaging
- Textile
- Sawmill
- Rubber & Plastics

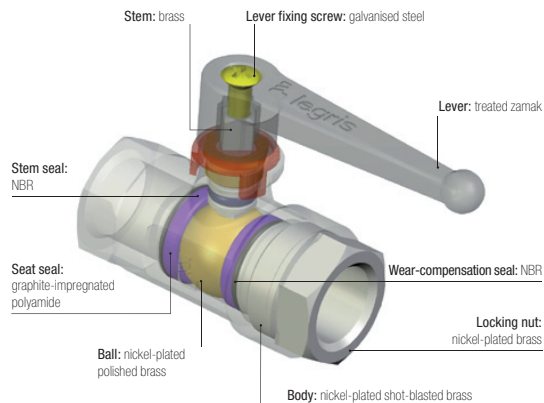
Technical Characteristics

Compatible Fluids	Industrial fluids
Working Pressure	Vacuum to 40 bar
Working Temperature	-20°C to +80°C

Tightening Torques	Threads	G1/8	G1/4	G3/8	G1/2	G3/4	G1	
	daN.m	0.10 to 0.20	0.10 to 0.20	0.15 to 0.25	0.20 to 0.35	0.50 to 0.70	0.50 to 0.70	
	Threads	G1¼	G1½	G2				
	daN.m	0.40 to 0.60	0.80 to 1.20	0.80 to 1.20				

Reliable performance is dependent upon the type of fluid conveyed, component materials and tubing being used.
Guaranteed for use with a vacuum of 755 mm Hg (99 % vacuum).

Component Materials



Silicone-free

Regulations

DI: 97/23/EC (module PED A - diameters greater than 25 mm)
DI: 2006/42/EC (Machinery Directive)
DI: 2002/95/EC (RoHS)
RG: 1907/2006 (REACH)

Universal Series

Installation Options

Lockable Valves

Our lockable ball valves have been developed in order to prevent potentially dangerous consequences caused by unintended operation. Lockable in different positions, this range meets international safety requirements, such as ISO 4414.

The valves are lockable:

- at one point: models 0432 and 0439
- at three points: models 0437 and 0438

Vented Valves

To stop fluid circulation and vent the circuit, 2 venting systems are provided:

- with threaded exhaust, to allow discharge of downstream media
- with pin-hole vent, for applications with no special discharge requirement

Fluid flow direction is indicated by an arrow on the valve body.

Mountable Valves

On steel plate:

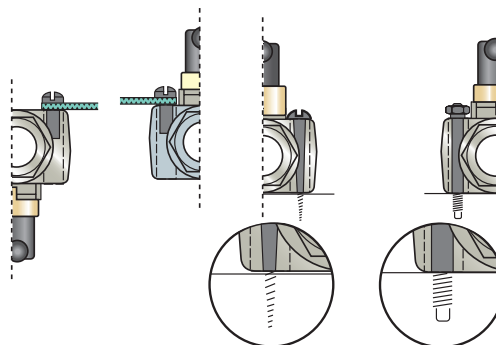
- bulkhead fixing
- complete valve below bulkhead

On frame:

- assemble with bolts

On wooden panel:

- assemble with woodscrews



Universal Customised Valve Series

Based on the standard components of the universal series, this range allows the valve to be adapted to specific needs. There are 6 product versions available on request.

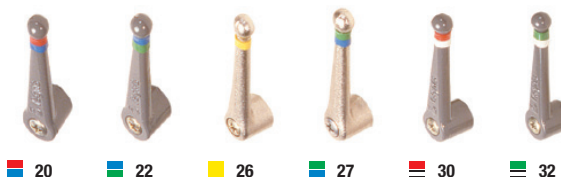
Product Codes

Valve type	0402 04 10 22	
0400		Thread
0401		
0402	04 = 4 mm	10 = 1/8"
...	05 = 5 mm	13 = 1/4"

	40 = 40 mm	48 = 2"
		Suffix
		20 = blue/red
		22 = green/blue
		26 = yellow/yellow
		27 = blue/green
		30 = white/red
		32 = white/green

Identification

Each series may be easily identified by a colour marking on the lever.



Suffix Specification

Identification		Body		Lever			Ball		Stem and Wear-Compensation Seals			Seat Seals			Application Examples
Suffix on the body	Colour bands on the lever	Nickel-plated brass	Chemical nickel-plated brass	Standard	Nickel-plated brass	Chemical nickel-plated brass	Nickel-plated polished brass	Chemical nickel-plated brass	EPDM	FKM	PTFE white	Rilsan: graphite-impregnated	Filled PTFE	PTFE white	
20		•		•			•			•		•			Hydrocarbons
22		•		•				•		•			•		Industrial fluids and high temperature
26*		•			•			•			•	olive		•	Corrosive liquids or high temperature
27			•			•		•		•			•		Industrial fluids and/or harsh environments
30**		•		•			•		•			•			Gaseous oxygen circuits
32		•		•				•	•				•		Water and steam circuits

*degreased **oxygen-compatible grease

A usage chart in this chapter shows which type of valve to use according to the fluid being conveyed.

Ball Valves: Usage Chart

The chart below shows the compatibility between valves and fluids along with their pressure and temperature characteristics.

Certain models have a maximum working pressure which differs from that given in this table. In this case, the pressure is shown in the heading for the model number in question.

N.B.: Above 32 mm or 1¼" diameters, divide the maximum pressure by 2.

If the fluid you are using is not shown in this chart, please contact us.

Chemical Description	Maximum Pressure (bar)	Temperature °C		Universal and Light Series	Standard Series	DVGW series	Customised Series						
		Min.	Max.				20	22	26	27	30	32	
"Aromatic" hydrocarbons	20	-20	+60					●					
Acetone and other ketones	20	-20	+60										●
Acetophenone	20	-20	+60										●
Acetylene - Acetone	20	-20	+60										●
Acetylene (gas)	20	-20	+60	●	●	●							
Alcohol (100%)	20	-20	Boiling										●
Aluminium (liquid suspension, thick)	40	-20	+90	●	●	●							
Amyl alcohol	20	-20	Boiling										●
Animal fats, greases	20	+5	+200		●	●			●				
Antifreeze or glycol (diluted)	40	-20	+40	●	●	●							
Argon (gas) Ar	20	-20	+60	●	●	●							
Barium - Hydroxide	20	-20	+40										●
Benzaldehyde	20	-20	+60										●
Benzene	20	-20	+60					●					
Benzyl alcohol	20	-20	Boiling					●					
Borax (pastes or solutions)	20	-20	+60										●
Brake fluids (automobile)	20	-20	+90										●
Bromochlorotrifluoroethane	20	-20	+60		●	●			●				
Butadiene (hydrocarbon)	20	-20	+60								●		
Butane	20	-20	+60	●	●	●							
Butanol	20	-20	Boiling					●					
Butyl alcohol	20	-20	Boiling					●					
Butylene (hydrocarbon)	20	-20	+60					●					
Carbon dioxide gas CO ₂	40	-20	+60	●	●								
Castor oil	40	-20	+90	●	●								
Compressed air	20	-25	+180					●					
Creosotes	20	-20	+60								●		
Cresols	20	-20	+60								●		
Crude oil	20	-20	+40				●						
Cutting oil	40	-20	+90	●	●								
Decalin (hydrocarbon, solvent)	20	-20	+60								●		
Detergents (solutions)	20	-20	+100										●
Diacetone alcohol	20	-20	Boiling										●
Diesel oils	40	-20	+90	●	●								
Di-Esters	20	-20	+90					●					
Di-Isobutylene	20	-20	+60								●		
Di-Pentane	20	-20	+60					●					

Ball Valves
Industrial Valves

The above recommendations are given in good faith. However, since each application is different, it is advisable to undertake tests in actual working conditions.

Ball Valves: Usage Chart

Chemical Description	Max. Pressure (bar)	Temperature °C		Universal and Light Series	Standard Series	DVGW Series	Customised Series							
		Min.	Max.				20	22	26	27	30	32		
Di-Pentene (solvents, varnish)	20	-20	+60					●						
Di-Phenyl-Oxide (thin detergents)	20	-20	+60									●		
Distilled water	40		+90	●	●	●								
Edible fats	20	+5	+200		●					●				
Edible oils	20	+5	+200		●					●				
Erytrene (see Butadiene)	20	-20	+60									●		
Ethane (gas) CH ₂ CH ₃	20	-20	+60	●	●									
Ethane (hydrocarbon gas)	20	-20	+60									●		
Ethyl alcohol	20	-20	+60											●
Ethylene glycol (antifreeze) - see Glycols	20	-20	+120											●
Fatty alcohols	20	-20	Boiling					●						
Fuel oils	40	-20	+40	●	●	●								
Fuels-Diesels	40	-20	+40	●	●									
Gaseous oxygen (ambient air)	20	-20	+40										●	
Glycerine	20	-20	+40	●	●									
Glycol (for antifreeze, lubricants)	40	-20	+40	●	●									
Graphite in suspension in water, oils and greases	40	-20	+90	●	●									
Greases (from petroleum)	40	-20	+90	●	●									
Helium (gas)	20	-20	+60										●	
Heptanal	20	-20	+50	●	●									
Hexane (solvent)	20	-20	+60										●	
Hydraulic oils (petroleum-based)	40	-20	+90	●	●									
Hydrogen (gas)	20	-20	+60										●	
Inks	20	-20	+60									●		
Insecticides	20	0	+40	●	●	●								
Iso-Butane (aliphatic hydrocarbon)	20	-20	+60									●		
Iso-Octane	20	-20	+60									●		
Isopropyl alcohol	20	-20	Boiling											●
Krypton (gas) Kr	20	-20	+60	●	●	●								
Light water	40		+80	●	●	●								
Lighting gas	20	-20	+40			●								
Methane (gas) CH ₄	20	-20	+60	●	●	●								
Methanol	20	-20	Boiling											●
Methyl alcohol	20	-20	Boiling											●
Methylated spirit	40	-20	+40	●	●	●								
Mineral oils	40	-20	+90	●	●									
Natural gas	20	-20	+40			●								
Natural waxes (vegetable, beeswax, carnauba, Chinese, lignite)	40	-20	+90									●		
Neatsfoot oil	40	-20	+90	●	●	●								
Neon (Gas) Ne	20	-20	+60	●	●	●								
Nitrogen (gas) N ²	40	-20	+90	●	●	●								
Oil (petroleum-based) and water emulsions	40	-20	+90	●	●	●								

The above recommendations are given in good faith. However, since each application is different, it is advisable to undertake tests in actual working conditions.

