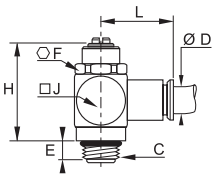
Metal Regulators with Recessed Adjustment

7130 Flow Regulator, Exhaust, Male BSPP and Metric Thread



Nickel-plated brass, NBR



ØD	C		E	F	H	J	L	kg
4	M5x0.8	7130 04 19	4	8	17	9	19	0.015
	G1/8	7130 04 10	5	13	34	15	20	0.037
6	M5x0.8	7130 06 19	4	8	17	9	24	0.013
	G1/8	7130 06 10	5	13	34	15	22	0.038
	G1/4	7130 06 13	8	17	39	18	24	0.062
8	G1/8	7130 08 10	5	13	34	15	25	0.042
	G1/4	7130 08 13	8	17	39	18	28	0.066
	G3/8	7130 08 17	7	20	47	21.5	29	0.109
10	G1/4	7130 10 13	8	17	39	18	30	0.075
	G3/8	7130 10 17	7	20	47	21.5	32	0.120
	G1/2	7130 10 21	8	23	61	28	34	0.222
12	G3/8	7130 12 17	7	20	47	22	36	0.064
	G1/2	7130 12 21	8	23	61	28	38	0.306

Flow Control Regulators

Parker Legris flow control regulators with polymer, nickel-plated brass or aluminium bodies, external or recessed adjustment screws, offer **precise adjustment, accuracy** and **compactness** providing the solution for all applications.

Product Advantages

Improved Productivity

- Higher maximum flow than standard regulators
- Full flow with minimum pressure drop (model 7060)
- Optimal control of the cylinder rod speed
- 100% leak-tested in production
- Date coding to guarantee quality and traceability
- Reduce compressed air and energy consumption

Accuracy & Performance

- Precise adjustment for accurate flow regulation from initial to maximum opening
- Constant cylinder rod displacement speed
- Long-term stability of flow
- Reduced weight (polymer version)
- Mechanical strength and corrosion resistance with nickel-plated brass version

Ergonomics & Large Range

- External adjustment screw: easy to adjust without tooling and lockable
- Recessed adjustment screw: more compact and protects the adjustment mechanism
- Uni-directional: exhaust or inlet
- Bi-directional: adjustment of air flow in both directions
- 360° positioning
- NPT version on request



Applications

Pneumatics
Robotics
Semi-Conductors
Textile
Automotive Process
Packaging

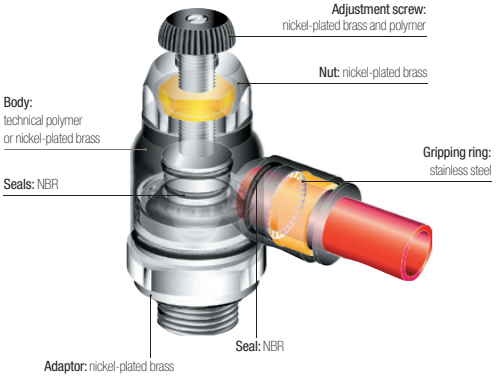
Technical Characteristics

Compatible Fluids	Compressed air Other fluids: contact us
Working Pressure	1 to 10 bar
Working Temperature	0°C to +70°C

Max. Tightening Torques (external adjustment screw)	Threads	M3 x0.5	M5 x0.8	G1/8	G1/4	G3/8	G1/2
	daN.m	0.06	0.16	0.8	1.2	3	3.5
Max. Tightening Torques (recessed adjustment screw)	Threads	–	M5 x0.8	G1/8	G1/4	G3/8	G1/2
	daN.m	–	0.1	0.4	0.5	0.6	0.7

You will find all the flow rate characteristic curves (to 6 bar) for flow control regulators at the end of the chapter.

Component Materials



Silicone-free

Tel: +45 63 12 83 00 | Email: ps@hymatik.com | www.hymatik.com | Hvidkaervej 27a, DK-5250 Odense SV, Denmark

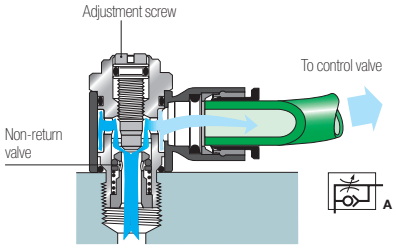
Flow Control Regulators

Operation

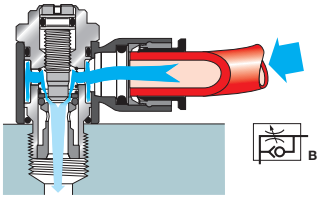
Parker Legris offers both uni-directional and bi-directional flow control regulators.
The uni-directional models control the flow of air in one direction through an adjustable restrictor, while allowing full flow in the opposite direction.
The bi-directional models control the flow of air in both directions.
A more precise and constant flow regulation is obtained when the regulator is fitted directly onto the cylinder.

Models with Recessed Adjustment

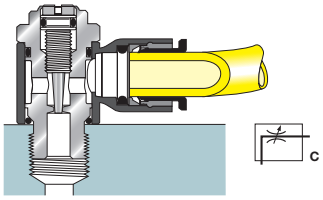
Uni-Directional (Exhaust Version)



Uni-Directional (Supply Version)

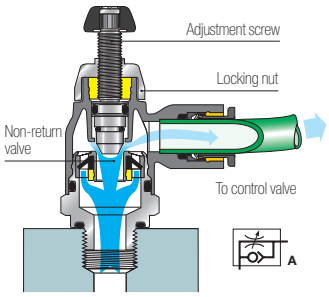


Bi-Directional Version

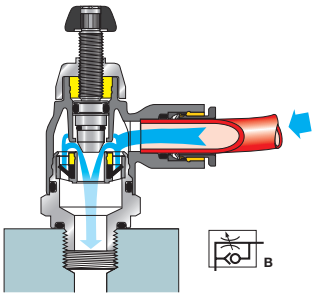


Models with External Adjustment

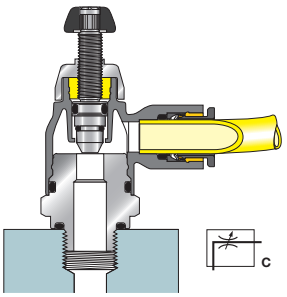
Uni-Directional (Exhaust Version)



Uni-Directional (Supply Version)

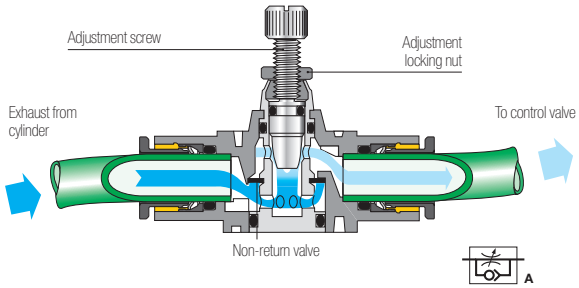


Bi-Directional Version

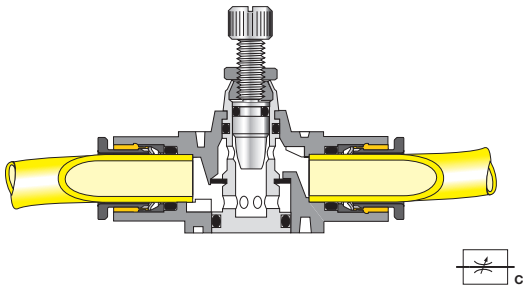


In-Line Models

Uni-Directional Version



Bi-Directional Version



For instant visual identification, each Parker Legris flow control regulator version is identified by the related pneumatic symbol and by a letter:

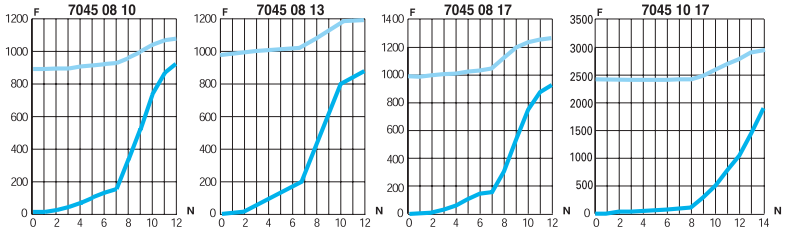
- uni-directional regulation on exhaust: letter A
- uni-directional regulation on supply: letter B
- bi-directional regulation: letter C

Flow Characteristics (at 6 bar)

for Flow Control Regulators

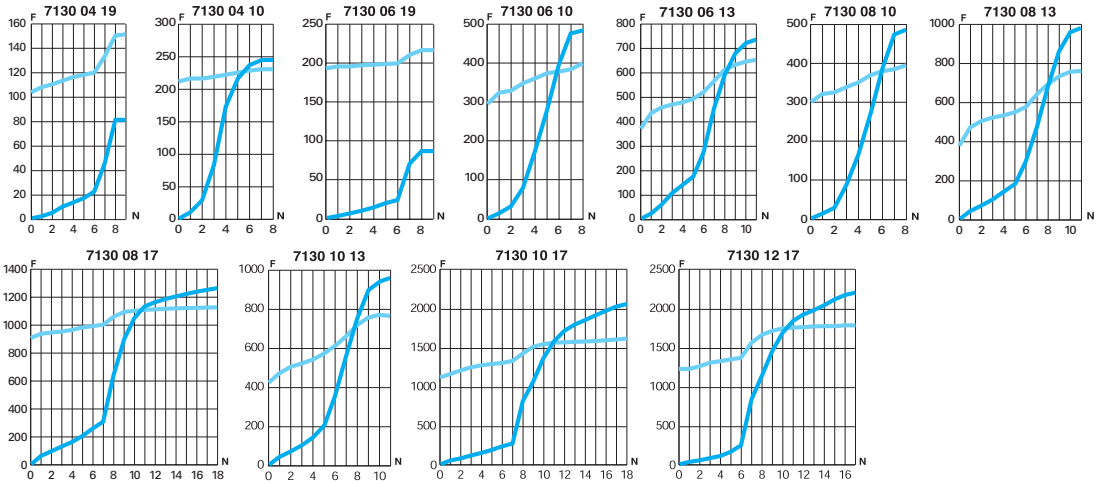


7045





7130



6 bar

Direction of adjustment

Return

F: Flow in Nl/min

N: Number of turns

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