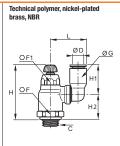


# Regulators with External Adjustment

7040 Compact Flow Regulator Swivel Outlet Exhaust, Male BSPP Thread





ØD	C		F	F1	G	H min	H max	H1	H2	L	kg
6	G1/8	7040 06 10	16	10	10.5	38	44	16	18	23.5	0.024
	G1/4	7040 06 13	16	10	10.5	36.5	42.5	16	16.5	23.5	0.025
8	G1/8	7040 08 10	19	14	13.5	41.5	48	23	19	28	0.037
	G1/4	7040 08 13	19	14	13.5	41.5	48	23	19.5	28	0.039
	G3/8	7040 08 17	19	14	13.5	41.5	48	23	17.5	28	0.020
10	G1/4	7040 10 13	23	17	16	45.5	53.5	26.5	21	35	0.051
	G3/8	7040 10 17	23	17	16	45.5	54	26.5	21.5	35	0.063
12	G3/8	7040 12 17	23	17	19	45.5	54	30.5	21.5	38	0.066
	G1/2	7040 12 21	24	17	19	45.5	54	30.5	21	38	0.071



## Flow Control Regulators

Parker Legris flow control regulators with polymer, nickel-plated brass or aluminium bodies, external or recessed adjustment screws, offer **precise adjustment, accuracy** and **compactness** providing the solution for all applications.

### **Product Advantages**

Improved Productivity

Higher maximum flow than standard regulators

Full flow with minimum pressure drop (model 7060)

Optimal control of the cylinder rod speed

100% leak-tested in production

Date coding to guarantee quality and traceability Reduce compressed air and energy consumption

Accuracy & Performance

Precise adjustment for accurate flow regulation from initial

to maximum opening

Constant cylinder rod displacement speed

Long-term stability of flow

Reduced weight (polymer version)

Mechanical strength and corrosion resistance with nickel-plated

brass version

Ergonomics & Large Range

External adjustment screw: easy to adjust without tooling

and lockable

Recessed adjustment screw: more compact and protects

the adjustment mechanism

Uni-directional: exhaust or inlet

Bi-directional: adjustment of air flow in both directions

360° positioning

NPT version on request



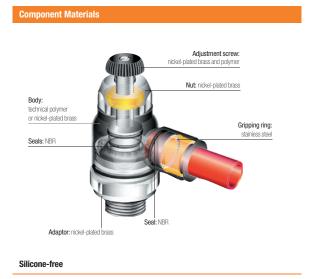
Pneumatics
Robotics
Semi-Conductors
Textile
Automotive Process
Packaging

#### **Technical Characteristics**

Compatible Fluids	Compressed air Other fluids: contact us				
Working Pressure	1 to 10 bar				
Working Temperature	0°C to +70°C				

Max. Tightening Torques (external adjustment	Threads	M3 x0.5	M5 x0.8	G1/8	G1/4	G3/8	G1/2
screw)	daN.m	0.06	0.16	0.8	1.2	3	3.5
Max. Tightening Torques	Threads	-	M5 x0.8	G1/8	G1/4	G3/8	G1/2
(recessed adjustment screw)	daN.m	-	0.1	0.4	0.5	0.6	0.7

You will find all the flow rate characteristic curves (to 6 bar) for flow control regulators at the end of the chapter.



4-8 **Elegris** 



# Flow Control Regulators

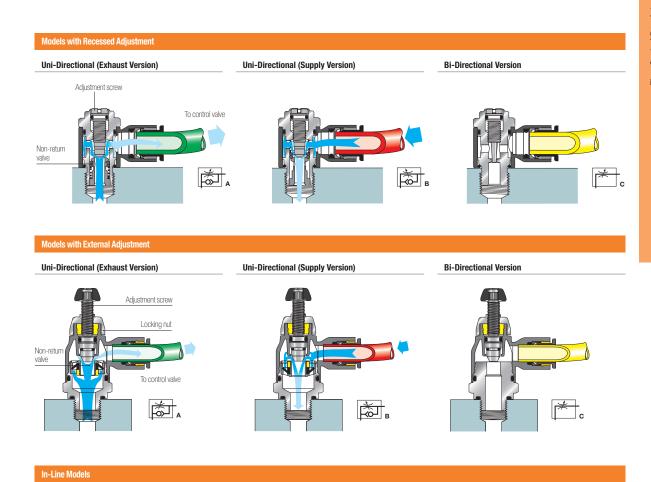
### **Operation**

Parker Legris offers both uni-directional and bi-directional flow control regulators.

The uni-directional models control the flow of air in one direction through an adjustable restrictor, while allowing full flow in the opposite direction.

The bi-directional models control the flow of air in both directions.

A more precise and constant flow regulation is obtained when the regulator is fitted directly onto the cylinder.



Exhaust from cylinder To control valve Non-return valve

**Bi-Directional Version** 

For instant visual identification, each Parker Legris flow control regulator version is identified by the related pneumatic symbol and by a letter:

Adjustment

- uni-directional regulation on exhaust: letter A
- uni-directional regulation on supply: letter B
- bi-directional regulation: letter C

**Uni-Directional Version** 

Adjustment screw

