
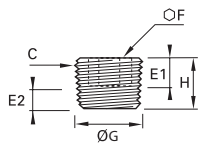




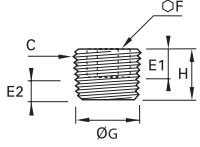

# Steel Plugs

## 0206 Internal Hexagon Head Plug, Male BSPT Thread

	Steel 	C		E1	E2 min	E2 max	F	G	H	kg
		R1/8	0206 10 00	6	3.1	4.9	5	9.7	8	0.003
		R1/4	0206 13 00	8	4.7	7.3	6	13.2	10	0.007
		R3/8	0206 17 00	8	5.1	7.7	8	16.7	11	0.012
		R1/2	0206 21 00	8	6.4	10	10	21	13	0.023
		R3/4	0206 27 00	11	7.7	11.3	14	26.4	17	0.048
		R1	0206 34 00	13	8.1	12.7	17	33.2	19	0.086
		R1¼	0206 42 00	14	10.4	15	22	41.9	22	0.166
		R1½	0206 49 00	14	10.4	15	24	47.8	22	0.222

For BSPT plugs, from 1/2" - 1½" inclusive  
Conforms to DIN 906  
Thread, conforms to EN 10226-1

## 0206 Internal Hexagon Head Plug, Male NPT Thread

	Steel 	C		E1	E2 min	E2 max	F	G	H	kg
		NPT1/16	0206 08 00	6	3.8	6.4	4	7.8	7	0.002
		NPT1/8	0206 11 00	6	3.2	5	5	10.2	8	0.003
		NPT1/4	0206 14 00	8	4.4	7.2	6	13.6	10	0.007
		NPT3/8	0206 18 00	8	4.7	7.5	8	17	11	0.012
		NPT1/2	0206 22 00	8	6.3	9.9	10	21.2	13	0.024
		NPT3/4	0206 28 00	11	6.8	10.4	14	26.6	17	0.047
		NPT1	0206 35 00	13	8	12.4	17	33.2	19	0.083

# Adaptors, Plugs and Manifolds

Parker Legris offers a **wide range of adaptors and manifolds** compatible with the various Parker Legris fitting systems. This range of products provides the user with a **complete solution** covering numerous applications, both in non-corrosive and corrosive environments.

## Product Advantages

### Large Range & Flexibility

A complete offer, from the simple adaptor to a modular manifold solution

Large selection of materials for excellent chemical compatibility: brass, steel, stainless steel, aluminium

Surface treatment for increased corrosion resistance: nickel-plated brass or anodised aluminium

Stainless steel for corrosive environments

BSPP, BSPT, NPT and metric threads

### Performance

Robust design

Suitable for low to high pressure, depending on configuration and material

Forged shapes for mechanical strength



Packaging  
Robotics  
Textile  
Pneumatics  
Automotive Process  
Food Process

Applications

## Technical Characteristics

Products	Adaptors and Plugs				Manifolds
Component Materials	Brass	Nickel-plated brass	Stainless steel 316L	Steel	Anodised aluminium
Working Pressure	1/8" to 1/2": 200 bar 3/4" and 1": 150 bar 1 1/4" to 2": 100 bar, without sealing washer	60 bar	1/8" to 1/2": 200 bar 3/4" and 1": 150 bar 1 1/4" to 2": 100 bar, without sealing washer	1/8" to 1/2": 200 bar 3/4" and 1": 150 bar 1 1/4" to 2": 100 bar, without sealing washer	20 bar
Working Temperature	-40°C to +150°C without sealing washer -20°C to +80°C with sealing washer	-10°C to +80°C	-20°C to +180°C	-10°C to +80°C	-10°C to +80°C