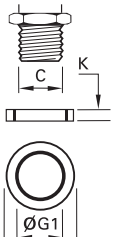
Sealing Accessories

0137 Bonded Seal



Zinc-plated steel with NBR seal



C		G1	G2	K	kg
M12	0137 12 00	12.7	19	1.5	0.001
M14	0137 14 00	14.7	21	1.5	0.001
M16	0137 16 00	16.7	23	1.5	0.002
M18	0137 18 00	18.7	27	2	0.004
M20	0137 20 00	20.7	29	2	0.004
M22	0137 22 00	22.7	31	2	0.005
M24	0137 24 00	24.7	33	2	0.005
M30	0137 30 00	30.7	39	2	0.071
M39	0137 39 00	40	51	2.5	0.012
M45	0137 45 00	46	57	2.5	0.014
G1/8	0137 10 00	10.7	17	1.5	0.001
G1/4	0137 13 00	13.7	20.6	2.1	0.002
G3/8	0137 17 00	17.4	23.7	1.5	0.002
G1/2	0137 21 00	21.5	28.6	2.5	0.004
G3/4	0137 27 00	27	35.3	2	0.007
G1	0137 33 00	33.7	42	2	0.007
G1 1/4	0137 42 00	43	54	2.5	0.013
G1 1/2	0137 48 00	49	60	2.5	0.015
G2	0137 60 00	60.7	73	3	0.027

Note: to use these bonded seals successfully it is necessary to spot face around the female thread to provide a sealing face.
The diameter should be 0.3 mm to 0.5 mm greater than the external diameter of the seal.
The surface finish of the spot face should not exceed 12 µ.

Adaptors, Plugs and Manifolds

Parker Legris offers a **wide range of adaptors and manifolds** compatible with the various Parker Legris fitting systems. This range of products provides the user with a **complete solution** covering numerous applications, both in non-corrosive and corrosive environments.

Product Advantages

Large Range & Flexibility

- A complete offer, from the simple adaptor to a modular manifold solution
- Large selection of materials for excellent chemical compatibility: brass, steel, stainless steel, aluminium
- Surface treatment for increased corrosion resistance: nickel-plated brass or anodised aluminium
- Stainless steel for corrosive environments
- BSPP, BSPT, NPT and metric threads

Performance

- Robust design
- Suitable for low to high pressure, depending on configuration and material
- Forged shapes for mechanical strength



Applications

Packaging
Robotics
Textile
Pneumatics
Automotive Process
Food Process

Technical Characteristics

Products	Adaptors and Plugs				Manifolds
Component Materials	Brass	Nickel-plated brass	Stainless steel 316L	Steel	Anodised aluminium
Working Pressure	1/8" to 1/2": 200 bar 3/4" and 1": 150 bar 1¼" to 2": 100 bar, without sealing washer	60 bar	1/8" to 1/2": 200 bar 3/4" and 1": 150 bar 1¼" to 2": 100 bar, without sealing washer	1/8" to 1/2": 200 bar 3/4" and 1": 150 bar 1¼" to 2": 100 bar, without sealing washer	20 bar
Working Temperature	-40°C to +150°C without sealing washer -20°C to +80°C with sealing washer	-10°C to +80°C	-20°C to +180°C	-10°C to +80°C	-10°C to +80°C

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