

# Tube Fabricating Equipment

## Gaugeability Tools

### Parker PTM Tube Marker

This tube marker burnishes a mark on the tube quickly and accurately. This visible mark helps the installer ensure the correct depth of tube is inserted into the fitting body.

The tool can also be used to check the burnish mark position. The Tube Marker is available from 1/8" to 1" SAE sizes and from 6 mm to 25 mm Metric sizes.

#### Features/Benefits

- Compact, lightweight design
- Custom sized to tubing used
- Mark is burnished, not scribed on tube surface



#### How to Order

The correct part number is easily derived from the following number sequence.

The two product characteristics required are coded as shown below.

PTM	4T														
Series	Size														
PTM	<table> <tr> <td>2T 1/8"</td><td>6M 6 mm</td></tr> <tr> <td>4T 1/4"</td><td>8M 8 mm</td></tr> <tr> <td>6T 3/8"</td><td>10M 10 mm</td></tr> <tr> <td>8T 1/2"</td><td>12M 12 mm</td></tr> <tr> <td>10T 5/8"</td><td>16M 16 mm</td></tr> <tr> <td>12T 3/4"</td><td>20M 20 mm</td></tr> <tr> <td>16T 1"</td><td>25M 25 mm</td></tr> </table>	2T 1/8"	6M 6 mm	4T 1/4"	8M 8 mm	6T 3/8"	10M 10 mm	8T 1/2"	12M 12 mm	10T 5/8"	16M 16 mm	12T 3/4"	20M 20 mm	16T 1"	25M 25 mm
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### Parker PPT Preassembly Tool

Parker's Preassembly Tool is an easy-to-use manual tool to ensure the correct preassembly of compression tube fittings on instrumentation tubing. This preassembly will assist in proper initial make-up in tight installation spaces.

All preassembly tools have a wrench flat on the bottom so they can be easily mounted in a vice.

#### How to Use

Slide nut and ferrule(s) onto tube. Set the tube into presetting tool ensuring the tube is fully bottomed. Finger tighten the nut, then mark the nut at 6 o'clock position. Tighten the nut 1 turn with a wrench. Remove tube from tool.

Put assembly into the fitting body and tighten the nut to the 9 o'clock position therefore completing the 1-1/4 turns from the original 6 o'clock position.



#### How to Order

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The two product characteristics required are coded as shown below.

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