

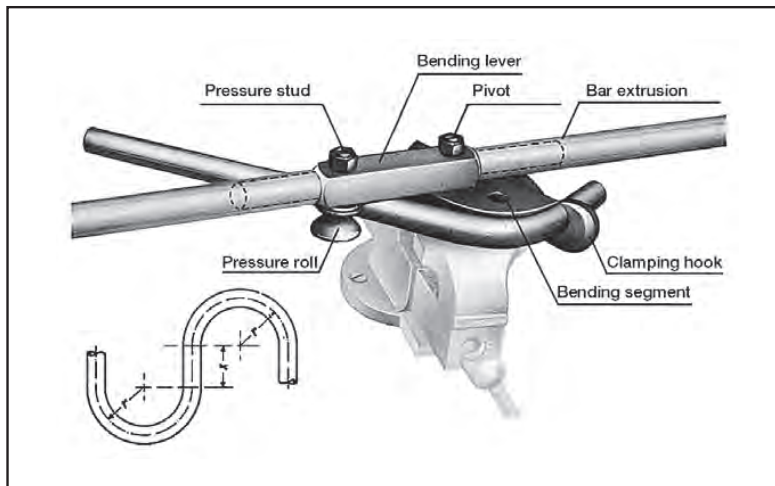
### BV 20/25 – Tube bending tool

The BV 20/25 allows bending of medium size tube at the assembly site. The bending lever shows two universal studs. A bar extension can either be ordered or locally made.

#### Specifications:

Tube-O.D.: 20–25 mm  
 3 bending segments: 20, 22, 25 mm  
 Bending radius:  $r = 86,5$  mm  
 $x = 52$  mm  
 Weight: approx. 15 kg (without bar extension)

Type	Order code
BV 20/25 Tube bending tool bending device including 3 bending segments for tube O.D. 20 to 25 mm including bending lever without bar extension tube	BV20/25KPLX
<b>Spare Parts</b>	
Bending segment 20 mm	BV20/2501X
Bending segment 22 mm	BV20/2502X
Bending segment 25 mm	BV20/2503X
Fixing arm	BV20/2505X
Lever complete	BV20/2506KPLX
Bar extension tube	BV20/2510X



#### Features, advantages and benefits of tube-bending tool:

- Rigid design** – The solid design and the bar extension allow manual bending without heating the tube.
- Optimised bending roller contour** – Special shape of bending roller allows small bends without tube flattening.
- Shaped clamping** – Tube is not distorted by clamping.
- Small bending radii** – Compact tube bends allow for compact assemblies.
- Vice mounted** – For easy workshop use, the BV can be clamped into a vice.