



















# Parker Moduflex Valve System





ENGINEERING YOUR SUCCESS.



## Moduflex Valve System - P2M



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## Moduflex Valve System - P2M

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## Moduflex Valve System - P2M

## **Moduflex Valve System**

The Moduflex Valve System redefines flexibility for pneumatic users. Whether configured from basic components or ordered as a pre-assembled and tested valve island, Moduflex flexibility is unmatched in the market place.











#### **Innovative**

The 6 patents awarded to the Moduflex Valve System reflect that innovation is core to the Parker design process. Maintaining a clear understanding of our customer's expectations has defined the individuality of the Moduflex, and clearly differentiated it as a leading automation solution.

#### Adaptive

No other system can be adapted so simply once specified. Unique, captive fitting release system, quick release electrical connectors and single mechanical screw connection between manifolds offer the ultimate capability for late system design changes.

## **Multi-Functional**

From stand-alone valves to communicant ready valve islands, from cylinder flow controls to vacuum generators with integrated blow-off, the Moduflex Valve System meets the requirements of the whole automation spectrum.

#### Light-weight

A communicant valve manifold with 8 pneumatic outputs weighs a mere 800 grams, making the Moduflex Valve System the perfect choice for end of arm tooling application.





## Moduflex Valve System - P2M

### **Moduflex Valve technology**

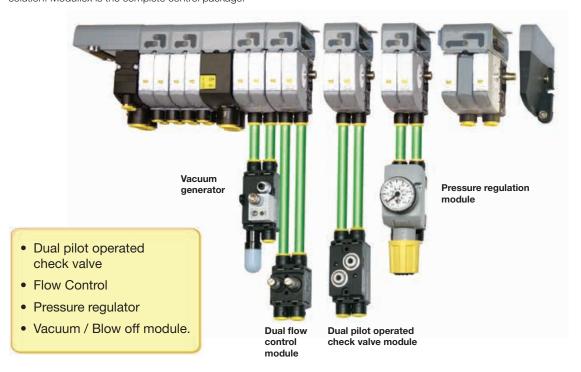
Two technology platforms enable the compact design and high performance of the Moduflex Valve System. The compact dual 4/2 and 3/2 valves utilise well proven Parker seal technology. The standard 4/2 valves adopt the long life super durable ceramic switching technology.





## **Moduflex Complete Control**

With the introduction of the dual 4/2 size 1 valves, Moduflex now offers unrivalled ability of matching valves to exact flow requirements, ensuring cost and space are minimised. In addition, Moduflex Valve System offers all the necessary control peripherals to provide a complete automation solution. Moduflex is the complete control package.







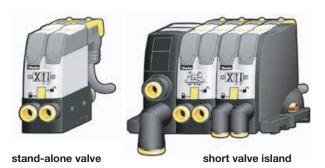
#### Moduflex Valve System - P2M

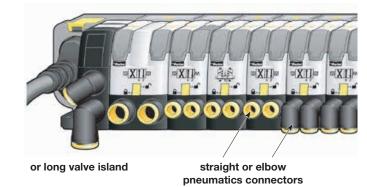
With high performance technology, Moduflex opens a new era in the field of electro-pneumatic automation. Valves are easily assembled into compact islands that conform to any application requirement.

#### Adaptive pneumatic

With the Moduflex Valve design, pneumatic automation is now totally flexible.

- Valves may be stand-alone or assembled into short or long islands, depending on application.
- IP 65-67 water and dust protection allows the valve to be installed near the cylinders for shorter response time and lower air consumption.
- The IP40 water and dust protection allows an optimised electrical connection for applications into cabinet or soft and none aggressive environments.
- Valve island electrical connections may be integrated.
- Push-in pneumatic connectors may be straight or elbow, for 4, 6, 8 or 10 mm OD tubes.
- A given island may incorporate different valve sizes in order to fulfill each cylinder flow requirement. A single island will accommodate all cylinders, up to 100 mm bore size.
- Island modifications are easy: add or remove a valve, change a valve function, change tubing size or change piloting in minutes.
- Manual overrides are also adaptive: locking for set up, non-locking for production.





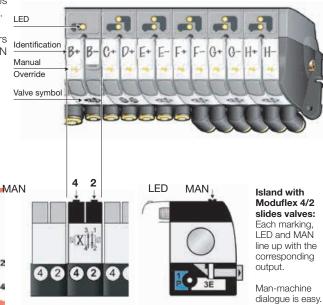
#### Easy man-machine dialog

- Moduflex incorporates LED indicators, manual overrides (MAN), in conjunction with valve symbols and identification.
- As compared to traditional 5/2 valve islands, Moduflex offers a more user friendly dialogue: each marking, LED and MAN are all lined up with the corresponding cylinder output.

(2)

4)(4)

LED LED





Island with

Before any

output.

traditional 5/2

spool valves:

action, LED and

MAN have to be carefully related to

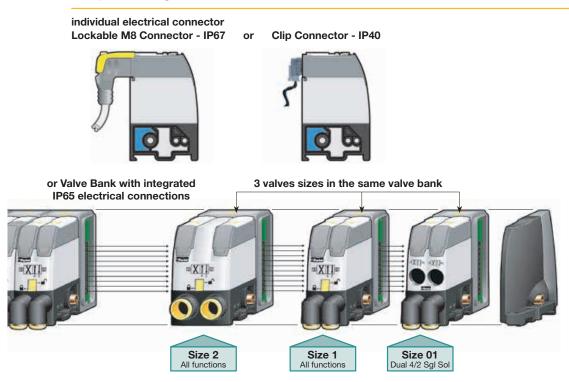
the corresponding

dialogue is difficult.

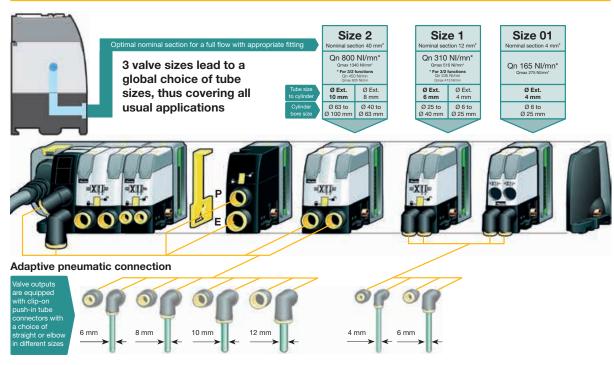
Man-machine



## Adaptive design



#### Flows and tube connections



Typical cylinder speeds are shown on next pages. Module size, tube diameter and length, cylinder size, load and exhaust collection are taken into account.





## Cylinder working speed charts

The charts below give the cylinder working speeds at 6 bar, under different conditions:

- non loaded or 50 % loaded double acting cylinder;
- exhaust piped through 2 m. long tubing, or exhaust muffled.

## cylinder working speeds, in cm/s

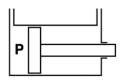
standard conditions:

- double acting cylinder
- working pressure:

P = 6 bar

specific conditions:

- exhaust piped through tube 2 m long, with next ID above ID tube from valve to cylinder.
- non loaded cylinder



valve	tube	tube	tube			Cylind	der bor	e size		
module	ID	OD	length	25 mm	32 mm	40 mm	50 mm	63 mm	80 mm	100 mm
Size 1	2 x	4 mm	1 m.	43 cm/s	28 cm/s					
l OIZC I	2 X	4 111111	3 m.	27	17					
	07 1	4 2222	1 m.	85	52	33 cm/s				
	2.1 X	4 mm	3 m.	55	34	21				
			1 m.	167	100	62	41 cm/s	27 cm/s		
	4	0	2 m.	157	86	54	37	23		
	4 x	6 mm	4 m.	125	73	46	31	19		
			8 m.	94	57	36	24	14		
Size 2	55 x	9 mm	1 m.			146	102	67	40 cm/s	25 cm/s
	5.5 X	0 111111	3 m.			122	84	54	32	20
	6 x	8 mm	1 m.				125	78	46	30
	O X	0 111111	3 m.				105	65	39	25
	7 x	10 mm	1 m.				135	88	53	33
	7 x	10 mm	3 m.				120	77	47	30
	0 1/	10 mm	1 m.					94	57	40
	8 x	10 mm	3 m.					85	53	37

## cylinder working speeds, in cm/s

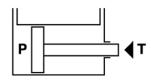
standard conditions:

- double acting cylinder
- working pressure:

P = 6 bar

specific conditions:

- exhaust piped through tube 2 m long, with next ID above ID tube from valve to cylinder.
- 50% loaded cylinder



valve	tube	tube	tube			Cylind	der bor	e size							
module	ID	OD	length	25 mm	32 mm	40 mm	50 mm	<b>63</b> mm	80 mm	100 mm					
Size 1	2 x	4 mm	1 m.	32 cm/s	20 cm/s										
10120	2 X	4 mm	3 m.	21	13										
	27 v	4 mm	1 m.	65	43	25 cm/s									
	Z.1 X	4 111111	3 m.	43	27	16									
			1 m.	100	85	53	36 cm/s	22 cm/s							
	4 x	6 mm	2 m.	93	75	44	30	19							
	4 X	OHIIII	4 m.	83	62	36	24	15							
			8 m.	68	46	27	18	11							
Size 2	5.5 x	5.5 x	5.5 x	5.5 x	5.5 x	5.5 x	8 mm	1 m.			83	67	44	27 cm/s	18 cm/s
0.20 2	J.J X	0 111111	3 m.			79	54	35	21	15					
	6 x	8 mm	1 m.				77	51	32	21					
	0 X	0 111111	3 m.				69	43	26	17					
	7 x	10 mm	1 m.				88	59	37	24					
	, x	10 111111	3 m.				81	51	30	21					
	8 x	10 mm	1 m.					63	39	27					
	0 X	10 111111	3 m.					58	35	25					





## Field of application:

- stand-alone valve modules S series
- valve island modules, **T** series and **V** series

Note: a complete machine cycle includes:

- the cylinder displacement times that can be deducted from the cylinder speeds given below
- the cylinders starting times that depend on the cylinder strokes and thus could not be included in the charts below.

## cylinder working speeds, in cm/s

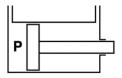
standard conditions:

- double acting cylinder
- working pressure:

P = 6 bar

specific conditions:

- muffled exhaust (non collected)
- non loaded cylinder



valve	tube	tube	tube			Cylind	der bor	e size		
module	ID	OD	length	25 mm	32 mm	40 mm	50 mm	63 mm	80 mm	100 mm
Size 1	2 x	1 mm	1 m.	43 cm/s	27 cm/s					
OIZC I	2 X	4 mm	3 m.	27	17					
	0.7 v	4 mm	1 m.	88	54	34 cm/s				
	2.1 X	4 111111	3 m.	55	34	22				
			1 m.	170	98	62	42 cm/s	26 cm/s		
	1	6	2 m.	150	85	55	37	23		
	4 x	6 mm	4 m.	125	70	45	31	19		
			8 m.	95	56	35	24	15		
Size 2	E E V	8 mm	1 m.			181	126	80	48 cm/s	30 cm/s
OIZC Z	5.5 X	0 111111	3 m.			134	91	58	35	22
	6 x	0	1 m.				139	89	54	34
	6 x	8 mm	3 m.				112	70	43	27
	7	10 mm	1 m.				148	94	57	37
	7 x	10 mm	3 m.				125	81	49	31
	0	10	1 m.					102	60	42
	8 x	10 mm	3 m.					90	55	38

## cylinder working speeds, in cm/s

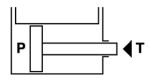
standard conditions:

- double acting cylinder
- working pressure:

P = 6 bar

specific conditions:

- muffled exhaust (non collected)
- 50% loaded cylinder

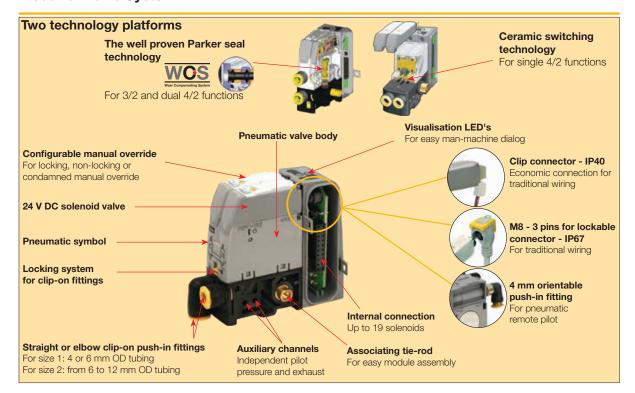


valve	tube	tube	tube			Cylind	der bor	e size		
module	ID	OD	length	25 mm	32 mm	40 mm	50 mm	63 mm	80 mm	100 mm
Size 1	2 x	4 mm	1 m.	35 cm/s	22 cm/s					
0.20	_ X	4 111111	3 m.	23	14					
	27 v	4 mm	1 m.	67	44	27 cm/s				
	2.1 X	4 111111	3 m.	44	28	17				
			1 m.	100	87	56	38 cm/s	23 cm/s		
	4 x	6 mm	2 m.	93	77	46	31	19		
	4 x	OTHIT	4 m.	83	63	37	25	16		
			8 m.	69	46	28	18	12		
Size 2	5.5 x	0 mm	1 m.			102	85	54	33 cm/s	22 cm/s
0.20 2	0.0 X	0 111111	3 m.			87	61	40	24	16
	6 x	0 mm	1 m.				91	59	37	25
	0 X	8 mm	3 m.				77	46	29	19
	7 x	10 mm	1 m.				98	63	40	26
	/ X	10 111111	3 m.				87	54	33	22
	8 x	10 mm	1 m.					68	43	30
	0 X	10 111111	3 m.					61	38	27





## Moduflex Valve System - P2M



#### **Material Specification**

Plate:

#### Certification

Plastics: EMC / CE mark: Polyamide reinforced fibreglass According to EN 61 000-6-2 Dust & water protection: According to EN 60529 - NEMA 4 Screws: Zinc plated steel M8 connector: IP67 Clip connector: IP40 - S & T series: Nitrile rubber Seals: Valve mechanism: Aluminium alloy - V series: IP65\*

\* For 25 Pins D-Sub connection: IP40 or IP65 depending on the cable

Moduflex specifications answer most industries automation requirements.

Ceramic

Applications run from clean room electronic manufacturing to process industries in aggressive environments.

#### Pneumatic specifications

General Specification								
Fluid		Air or Inert gas, Filtered 40µ (class 5 according to ISO 8573-1)  Dry (class 4 according to ISO 8573-1) or Lubricated  (with lubricated air, we recommend external pilot supply with non lubricated air)						
Operating Pressure		-0,9 to 8,0 bar						
Piloting Pressure	3/2 N.C. or N.O.	3,5 to 8,0 bar						
for operating pressures below, use external pilot by configuring the head module accordingly	4/2 single solenoid	3,0 to 8,0 bar						
(function available on standard head module)	4/2 double solenoid	3,0 to 8,0 bar						
Dilat assessits	S Series		Inte	ernal				
Pilot supply	T & V Series	Mixed internal/external (configurable on the standard head module)						
Exhaust collection		All collectable (including pilot solenoid valve exhaust)						
Life cycle (all sizes)	3/2 N.C. or N.O.	6	0 million operations (with	n dry air, 2 Hz, 20°C, 6 ba	ar)			
Life cycle (all sizes)	Single and Dual 4/2	10	00 million operations (wit	h dry air, 2 Hz, 20°C, 6 b	ar)			
	Clip connector							
	Lockable connector	-15°C to 60°C						
Operating temperatures	Multiwiring connector							
	Industrial Communication	0°C to 55°C						
Stocking temperatures			-40°C	to 70°C				
Vibration resistance		2	G - From 2 to 150 Hz (A	according to IEC 68 - 2 -	6)			
Impact resistance			15G - 11 ms (Accord	ling to IEC 68 - 2 - 27)				
Flow specifications		Dual 4/2	Dual 3/2	Single 3/2	Single 4/2			
Size 1	Q max. (NI/mn)	275	415	415	510			
3126 1	Qn (Nl/mn)	165	235	235	310			
Size 2	Q max. (NI/mn)	-	805	805	1340			
Size Z	Qn (NI/mn)	-	450	440	800			





## Moduflex Valve System - P2M

## **Electrical specifications**

Pilot solenoid Sp	pecifications							
	Electric Connector		M8 Clip connector					
	Rated Voltage		24 Vdc					
	Electric Connection	1	Not polarized	Polarized				
	Allowable voltage f	luctuation	-15% to +10% (at 20°C)	+/- 10% (at 20°C)				
And the second	Coil insulation type		Class B	Class F				
	Power consumptio	•	Without lockable connector: 1W	1W				
	Power consumptio		With lockable connector: 1,2W	1 V V				
	Visualisation and s	urge protection	Included into lockable connector	Included on pilot solenoid				
-	Manual override		Configurable: Locking or non-locking, isolated if required					
	Response Time	3/2 N.C. or N.O.	Actuating:	10 ms				
1	of the complete -	4/2 single solenoid	Return: 1	15 ms				
-	(with connector)	4/2 double solenoid	10 m	ns				
//	Duty factor		ED 10	0%				
	Dust and Water -	S & T Series	IP67 (with lockable connector)	IP40 (with clip connector)				
	protection -	V Series	Guillotine connector of fieldbus: IP65 Sub-D 25: IP40 or IP65 (depending on the cable)					

## **Communication module specifications**

Ethernet Protocols			Profinet IO	EtherNet/IP	Modbus/TCP	EtherCAT	PowerLink	CC-Link IE		
	E	thernet specifications			According to proto	ocol specification	ns			
	S	peed communication		10/100 Mb - Half / Full duplex						
		Service Web Page		YES N/A						
		Logic power supply		24 Vdc - According to protocol specifications						
	Topolog	y (Internal 2 port switch)		Line / Ring Line						
	Aux. power	Voltage			20,4 Vdc to	26,4 Vdc				
		OSSD compability	Yes (Test Pulsed supported)							
		Galvanic isolation			2,5 kV (Logic and	d auxiliary power)				
	Max. current	limit Total			2.	2 A				
		Per channel			150	150 mA				
		Protection		Polarity inversion & short circuit						
IO-Link 🕙				Standard Version	on		-SPC Version			
		IO-Link specifications			According to I	O-Link V1.1.2				
	S	peed communication		Com2 - 38 kBd						
		Logic power supply	Module powered by IO-Link master according to IO-Link V1.1.2							
	Aux. power	Voltage			20,4 Vdc to	26,4 Vdc				
		OSSD compability		No		Yes	(Test Pulsed supp	orted)		
		Galvanic isolation			Ye	es				
	Max. current	limit Total		4A			2A			
		Per channel			150	mA				
		Protection			Polarity inversion	n & short circuit				
		EN 10/0E :			ENLOS	0 0 0 0 FM = 0	201.0			
All Protocols		EMC/CE mark		Acc	cording to EN 6100	00-6-2 & EN 500	J81-2			





## Moduflex Valve System - P2M

#### P series - Vacuum module

#### **Technical characteristics**

#### Vacuum module

Fluid

Compressed air or inert gas, filtered 40µ mini., not lubricated

Working pressure

1 to 8 bar

Working temperature

-15°C to +60°C

**Materials** 

Polyamide 6,6 reinforced fibreglass Body:

Poppet: Nitrile

Nozzle: Brass

Clip connector: Treated steel

Pressure sensor

Fluid

Air or inert gas, filtered 40µ mini., not lubricated

Working temperature

0°C to +50°C

Supply

10,8 to 30 V DC

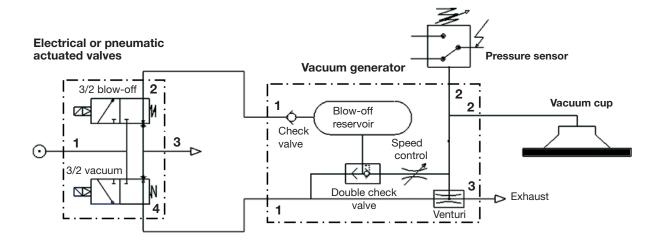
Digital output

PNP 125 mA

**Materials** 

Body: Polycarbonate

## **Connection drawing**







#### P series - Vacuum module

## **Specific characteristics**

Maximum vacuum

Vacuum level: 90% at 6,5 bar

Air consumption

Consumption: 46 NI/min at 5 bar

Vacuum flow

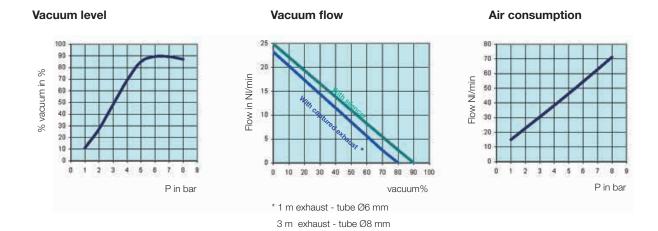
Flow: 25NI/min at 0 % vacuum and 6,5 bar

## Evacuation time in s/I to reach different vacuum levels % (at P = 6,5 bar)

Vacuum %	0	10	20	30	40	50	60	70	80	90
Time in s	0,0 / 0,0	0,3 / 0,3	0,4 / 0,5	0,8 / 0,9	1,4 / 1,5	2,0 / 2,2	2,7 / 3,2	3,7 / 4,9	5,9 / 9,8	10,7 / -
Flow in NI/min	24,9 / 23,2	22,1 / 20,3	19,3 / 17,3	16,6 / 14,4	13,8 / 11,5	11,0 / 8,5	8,2 / 5,6	5,5 / 2,7	2,7 / 0,0	0,0 / -

With silencer / With captured exhaust \*

#### **Performances**





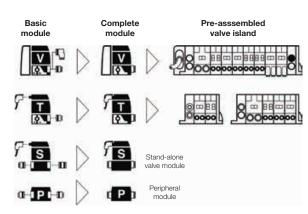


## Moduflex Valve System - P2M

				Dual 4/2	<b>Dual 3/2</b>	3/2	4/2
Working pressure Pilot pressure Working temperature	-0,9 to 8 bar 3 to 8 bar * -15 °C to 60 °C	Size 1	Qmax.	275 l/min	415 l/min	415 l/min	510 l/mir
Protection individual M8 connectors  Protection individual clip connector	IP 67 NEMA4		Qn	165 l/min	235 I/min	235 I/min	310 l/mir
Protection integrated connectors	IP 65	Size 2	Qmax.	-	805 l/min	805 l/min	1340 l/mi
Voltage	24 V DC		Qn	_	450 l/min	440 l/min	200 I/min

#### Total ordering flexibillity

In addition to the complete product adaptability, the Moduflex valve range offers ordering flexibility for V, T, S and P series with 3 different designs; from all components separately ordered (basic module) to pre-assembled and tested valve island.



#### **Ordering options**

#### 1 - Basic modules ordering

Using this option, all basic components are separately ordered :

- Head and Tail set
- Valve modules
- Intermediate module kit
- Peripheral modules
- Pneumatic connectors, mufflers and plugs
- Electrical connection or fieldbus module

The complete bill of material needed for the valve island assembly can be easily details using page 1 of the Moduflex Valve Configurator software report.

#### 2 - Complete modules ordering

Using this option, modules are defined, ordered and supplied, pneumatic connectors and electrical connection equiped. One part number defines:

- Function module
- Pneumatic connectors, muffler and plugs
- Electrical connection and cable

For an entire valve island configuration, the list of complete modules can be easily details using page 3 of the Moduflex Valve Configurator software report.

#### 3 - Pre-assembled valve islands ordering

Using this option, the complete valves island configuration has to be defined, and may be ordered, delivered fully assembly and tested under one part number.

The Moduflex Valve in-line e-Configurator software is an easy way for a clear definition of the requested valve island configuration.





## Moduflex Valve System - P2M

## P series V series T series S series Stand alone valves Peripheral modules Integrated connection field bus Individual connector valve islands Solenoid clip or lockable connector or remote air pilot or multi-connector valve island Solenoid clip or lockable connector Flow control, check valves, pressure regulator, vacuum Pages 22-23 Pages 24-25 Pages 26-27 Pages 16-21 Page 30 Pages 28-29 Page 31

#### Moduflex Valve in-line e-Configurator





http://www.parker.com/pde/P2M



V series

Tail

Torx T8 screw driver (order code : P2M1K0TASD)

3 mm dia.

maxi

a single screw per module

Island assembly with

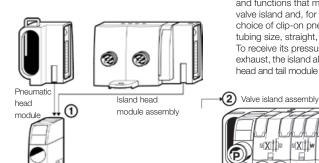
## Integrated connections valve islands: V series

In a V series Moduflex valve island, electrical controls are all received by the head module and transmitted to the concerned valve modules through the modular integrated circuit.

The head node may either be a cable multi-connector or a Fieldbus communication node: the next pages show multi-connector cable and a complete choice of bus protocols.



Valve island electrical head module: multi-connector or communication nodes



## Valve island configuration

The following page shows all valve sizes and functions that may enter into a V series valve island and, for each valve size, a choice of clip-on pneumatic connectors: tubing size, straight, elbow etc.

To receive its pressure supply and collect its exhaust, the island also requires a pneumatic head and tail module set and sometimes an

Island mounting and marking for easy man / machine dialog

D+||E+||F+||G+||G-||H+||H-||J+||J-||K+||K-

intermediate module set with 4 configuration plates for different functions.

To receive its electrical controls, the island is completed by an electrical head module, either a multi-connector or by a communication node to be chosen from the next pages.

LFD

Labelling

Manual override



The above illustration presents:

- Step 1 : the electrical head module is engaged into the pneumatic head module:
- Step(2): valve modules are one by one screwed onto each other starting from the head module. For this task, the single integrated screw is tightened with a torx T8 standard screwdriver.

The pneumatic connectors may be clipped or unclipped at any stage.

With a LED, a manual override and a labelling for each valve pilot (see illustration), the island front face eases the "man / machine" dialogue.

The resulting valve island length is expressed by the drawing below, while further size details and mountings are presented on the dimensions pages.

#### Modules and island ordering

Choice between 3 approaches:

#### 1 - Basic modules ordering:

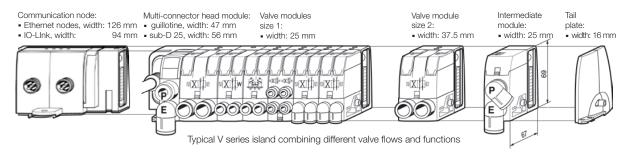
The following page shows these modules supplied without connector, together with the choice of clip-on connectors separately supplied (10 units packs). This approach gives the maximum flexibility.

#### 2 - Complete modules ordering:

Page 31 shows the ordering chart for modules supplied with their connectors.

#### 3 - Assembled island ordering:

An In-Line configurator, available from the product web-page "http://www.parker.com/ pde/P2M", allows to specify a valve island that may be delivered assembled.





## **Moduflex Valve System - P2M**

V series

## Basic modules (without connector)

Valve Modules				Size 1		Size 2
Size 1	Symbol	Description	Weight [g]	Order code	Weight [g]	Order code
0	rd X 1	4/2 Solenoid spring	94	P2M1V4ES2CV	100	P2M2V4ES2CV
		4/2 Double solenoid	103	P2M1V4EE2CV	110	P2M2V4EE2CV
-	4 3 4 2	2 x 3/2 NC + NC with exhaust check valves	106	P2M1VDEE2CV	115	P2M2VDEE2CV
	4	2 x 3/2 NO + NO with exhaust check valves	106	P2M1VCEE2CV	115	P2M2VCEE2CV
1	4 3 3	2 x 3/2 NC + NO with exhaust check valves	106	P2M1VEEE2CV	115	P2M2VEEE2CV
Marin Do		2 x 4/2 Solenoid spring with exhaust check valves	114	P2M1VJEE2CV		
att		3/2 NC with exhaust check valves	102	P2M1V3ES2CV	110	P2M2V3ES2CV
100	4 2 2	4/3 Centre exhaust 2 x 3/2 NC + NC without exhaust check valves	106	P2M1VGEE2CV		P2M2VGEE2CV

#### Island head and intermediate module sets

Valve Modules				Size 2
		Description	Weight [g]	Order code
MA TI		Valve island pneumatic head and tail module set	64	P2M2HXT01
P2M2HXT01	P2M2BXV0A	Valve island intermediate supply module with a set of 4 configuration plates	68	P2M2BXV0A

#### Clip-On pneumatic connectors \*

Valve Modules			5	Size 1	Size 2	
	Description	Tube OD	Weight [g]	Order code	Weight [g]	Order code
		G1/8"	2	FMDG1-1		
			2	FMD04-1		
			3	FMD06-1		
	Straight connector				3	FMD06-2
					4	FMD08-2
					5	FMD10-2
					6	FMD12-2
		G1/8»	3	CMDG1-1		
			3	CMD04-1		
			5	CMD06-1		
	Elbow connector				5	CMD06-2
					6	CMD08-2
					7	CMD10-2
					8	CMD12-2
	Silencer				5	MMDVA2
Fittings and plugs pack quantity: 10	Plug				5	PMDXX2

## V series valve island: Electrical multi-connector head module

	Description		Protection	Cable length	Weight [g]	Order code
and the second		Multi-connection head module			38	P2M2HEV0A
A apport and	Guillotine type	Guillotine connector with flying leads multi-cable		2 m	335	P8LMH20M2A
			IP65	5 m	802	P8LMH20M5A
				9 m	1425	P8LMH20M9A
		Multi-connection head module			60	P2M2HEV0D
	Standard Sub-D 25 type	0.1.005	ID40	3 m	435	P8LMH25M3A
1		Sub-D 25 connector with	IP40	9 m	1425	P8LMH25M9A
		flying leads multi-cable	IP65	9 m	1425	P8LMH25B9A



### Moduflex Valve System - P2M

V series

#### Valve Island V Series with **⊘** |○-Link connection

The P2M Moduflex OO-Link 24 DO node allows a very simple and cost efficient connection to any IO-Link master, centralised into the PLC or decentralised through an industrial Ethernet network.

Designed in both Class A and Class B versions with an isolated auxiliary power, it can easily be adapted to all power supply architectures and follow machine directives



#### P2M IO-link 24 DO Class A node with independent Auxiliary Power Supply



The P2M NO-Link 24 DO Class A node can handle a Moduflex Valve bank having up to 19 pilot solenoid valves.

Thanks to its 2 x M12 A codded male connectors, it can be connected to any IO-Link Class A masters and separately receive its auxiliary power supply for valves from an independent source.

The P2M ♦IO-Link 24 DO Class A node exists in 3 versions with the Auxiliary Power M12 connector pin out adapted to any sourcing through a standard M12 cable:

- P2M2HBVL12400A13 / -SPC version: 24 Vdc / 0 Vdc on pins 1 & 3 Standard version
- P2M2HBVL12400A43 / -SPC version: 24 Vdc / 0 Vdc on pins 4 & 3 Compatible with Siemens wiring
- P2M2HBVL12400A42 / -SPC version: 24 Vdc / 0 Vdc on pins 4 & 2 Compatible with Rockwell wiring

#### P2M IO-link 24 DO Class B node



The P2M O-Link 24 DO Class B node can handle a Moduflex Valve bank having up to 19 pilot solenoid valves.

Thanks to its single M12 A codded male connectors, it can be connected to any IO-Link Class B masters receiving its auxiliary power supply for valves on pins 2 & 5 from the only cable simplifying the connection.

#### **Diagnostic**



The P2M ♦ IO-Link 24 DO node offers a local diagnostic through 4 LED's located on the visible top side, showing:

- IO-Link com status
- Node error
- Output error
- Auxiliary power

Additionnal useful diagnostic information can be read by the PLC through the network simplifying diagnostic and allowing predictive maintenance (all details in the user manual)

#### Safe Power Capable version (-SPC)

Auxiliary power of -SPC version of P2M IO-Link 24 DO node can be supplied from a safe output device following machinery directives. This includes:

- Output Signal Switch Device (OSSD) test pulse compatible
- Galvanic isolation between 0 Vdc Logic and Aux power
- PP or PM cabling modes

For more details, refer to the "Communication nodes - connection and configuration" section.





## Moduflex Valve System - P2M

V series

#### V series valve island: Communication node for IO-Link

Communication node for 19 outputs (Moduflex Pilot Valves) (The last 5 outputs of this 24 DO node can't be used with Moduflex Valve)

			M12 A cod	ded Connector o	connection			
	Description	IO-Link Class	<b>⊘</b> IO-Link	Aux.@Power	Aux. Power Pinout	Weight (g)	Order code	
-	P2M IO-Link Communication	Class A	3 Pin's	3 Pin's	1 & 3	160	P2M2HBVL12400A13	
	Node		3 Pin's	3 Pin's	4 & 3	160	P2M2HBVL12400A43	
			3 Pin's	5 Pin's	4 & 2	160	P2M2HBVL12400A42	
		Class B	5 Pin's		2 & 5	140	P2M2HBVL12400B25	
011111	P2M IO-Link Communication	Class A	3 Pin's	3 Pin's	1 & 3	165	P2M2HBVL12400A13-SP	
	Node <b>Safe Power</b>		3 Pin's	3 Pin's	4 & 3	165	P2M2HBVL12400A43-SP	
	Capable		3 Pin's	5 Pin's	4 & 2	165	P2M2HBVL12400A42-SP	
		Class B	5 Pin's		2 & 5	145	P2M2HBVL12400B25-SP	

IODD file can be downloaded from IODD Finder or the Moduflex web site: https://ioddfinder.io-link.com www.parker.com/pde/io-link

## **Accessories**

	Description	Connector type	Weight (g)	Order code
P8CS1205AA	Quick connect straight connector for both IO-Link communication and auxiliary power supply	M12 - 5 Pin's Female - A Coding	25	P8CS1205AA



V series

#### Valve Island V Series with Industrial Ethernet connection

EtherNet/IP POWERLINK

The P2M Industrial Ethernet 24 DO node allows a very simple and cost efficient connection to the most popular Industrial Ethernet networks.

Designed with an isolated auxiliary power, it can easily be adapted to all power supply architectures and follow machine directives.



#### **Product Set-Up**



The P2M Industrial Ethernet 24 DO node offers an IP addressing through 3 rotary switches located on the top

The 3 rotary switches allow also a Factory Reset, IP address storage, and DHCP mode addressing.

As soon as supported by protocol, this IP address can be modified through an imbedded web page.

For an application requiring a regular disconnection / reconnection of the node, Profinet and EtherNet/IP protocols allow respectively a Fast Start-Up (FSU) and Quick Connect mode. This mode can be enable or disable.

#### Technology / Integrated Ethernet Switch



The P2M Industrial Ethernet 24 DO node offers 2 Ethernet ports allowing a line topology without external switch. The Ring topology can also be supported (enable/disable) for Profinet, EtherNet/IP and Modbus TCP/IP.

The integrated Ethernet switch support Class C Services allowing used in an isochronous real time (IRT) structure.

#### **Diagnostic**



The P2M Industrial Ethernet 24 DO node offers a local diagnostic through 7 LED's located on the visible top side, showing:

- Logic status
- Ethernet activity on both ports
- Standard Status due to protocol
- Output error / Auxiliary power

This local information as well as trouble shooting and predictive maintenance diagnostics (Power monitoring, Life cycle counting, ...) are available in PLC through the network and reported on imbedded web page.

When PLC is in "STOP", the web page allows to force ON/OFF solenoids state. This function has a password protection.

#### Safe Power Capable

Auxiliary power of P2M Industrial Ethernet 24 DO node can be supplied from a safe output device following machinery directives. This includes:

- Output Signal Switch Device (OSSD) test pulse compatible
- Galvanic isolation between 0 Vdc Logic and Aux power
- PP or PM cabling modes

For more details, refer to the "Communication nodes - connection and configuration" section.





## Moduflex Valve System - P2M

#### V series valve island: Communication node for Industrial Ethernet

Industrial Ethernet node for 19 outputs (Moduflex Pilot Valves) (The last 5 outputs of this 24 DO node can't be used with Moduflex Valve)

	Description	Protocol	Eth. ports	Aux. Power	Weight (g)	Order code
a 20 miles	P2M ndustrial Ethernet Communication Node	Profinet IO	2 x M12 D-coded	M12 A-codded	190	P2M2HBVN12400
	Somma nodio.	EtherNet/IP	2 x M12 D-coded	M12 A-codded	190	P2M2HBVE12400
		EtherCAT	2 x M12 D-coded	M12 A-codded	190	P2M2HBVT12400
		PowerLink	2 x M12 D-coded	M12 A-codded	190	P2M2HBVW12400
		Modbus /TCP	2 x M12 D-coded	M12 A-codded	190	P2M2HBVM12400
		CC-Link IE	2 x M12 X-coded	M12 A-codded	190	P2M2HBVK12400*

<sup>\*)</sup> Coming soon

Configuration file can be download from the dedicated product web page: www.parker.com/pde/P2M\_IE

#### **Accessories**

	Description	Connector type	Weight (g)	Order code
The same	Quick connect straight connector for module power supply	M12 - 5 Pin's Female - A Coding	25	P8CS1205AA



T series

#### Individual connection valve islands: T series

In a T series valve island, electrical controls are individually connected to each valve module, onto its solenoid pilot.

As an alternative, air pilot valve modules are also available, to be controlled by individual pneumatic signals.



### Valve island assembly

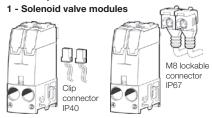
As shown by the above illustration, the valve modules are one by one screwed onto each other. starting from the head module. For this task, the single integrated screw is tightened with a torx T8 standard screwdriver.

The pneumatic connectors may be clipped or unclipped at any stage.

With a LED, a manual override and a labelling for each valve pilot (see above illustration), the island front face eases the "man / machine" dialogue.

The resulting valve island length is expressed by the drawing below, while further size details and mountings are presented on dimensions pages.

#### Valve pilot connections



In its IP40 version, each solenoid shows Clip connection integrating LED and voltage surge protection. The clip connector with flying leads may be ordered separately with independent or interconnected common.

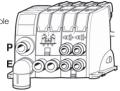
In its IP67 version, each solenoid shows a M8 connection. Lockable connectors, IP67 protected, with LED voltage surge protection and flying lead cable may be ordered for the required length.

#### 2 - Air pilot valve modules



No connector has to be ordered: each pneumatic pilot port includes its integrated movable elbow 4 mm OD tube push-in connector.

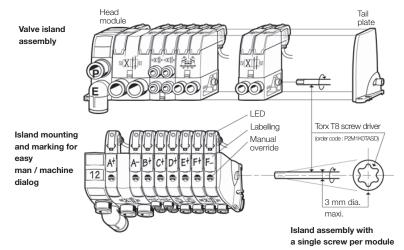




## Valve island configuration

The following page presents all valve sizes and functions that may enter into a T series valve island and, for each valve size, a choice of clip-on pneumatic connectors: tubing size, straight, elbow etc."

To receive its pressure supply and collect its exhaust, the island also requires a pneumatic head and tail module set and sometimes an intermediate module set including 4 configuration plates for different functions. Valve modules may either be solenoid versions or air pilot versions. Mixing both versions into the same valve island is possible.



#### Modules and island ordering

Choice between 3 approaches:

#### 1 - Basic modules ordering:

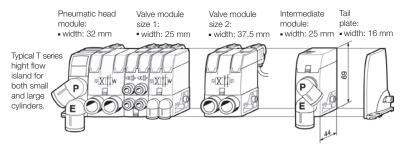
The following page shows these modules supplied without connector, together with the choice of clip-on connectors separately supplied (10 units packs). This approach gives the maximum flexibility.

#### 2 - Complete modules ordering:

Page 27 shows the ordering chart for modules supplied with their connectors.

#### 3 - Assembled island ordering:

Page 30 shows the valve island configurator CD-Rom to specify a valve island that may be delivered assembled.



Typical T series islands combining different valve flows and functions





## **Moduflex Valve System - P2M**

#### T series

## **Basic modules (without connector)**

Valve Modules						Size 1		Size 2
45.	Symbol	Description	Actuator	Pilot connector	W (g)	Order code	W (g)	Order code
Size 1 Dual 4/2	30 71 Dezil h	4/2 Spring return	Solenoid	M8 Lockable	68	P2M1T4ES2C	74	P2M2T4ES2C
	□ X I I w			Clip	68	P2M1T4ES2CW	74	P2M2T4ES2CW
2300	4 1 2		Air pilot		63	P2M1T4PS	69	P2M2T4PS
	34. ⊽1	4/2 Double pilot	Solenoid	M8 Lockable	77	P2M1T4EE2C	83	P2M2T4EE2C
CALL SERVICE	op X 1 ∫ s	3		Clip	77	P2M1T4EE2CW	83	P2M2T4EE2CW
	4112		Air pilot	•	67	P2M1T4PP	73	P2M2T4PP
	<u> </u>	2 x 3/2 NC + NC	Solenoid	M8 Lockable	80	P2M1TDEE2C	94	P2M2TDEE2C
Size 1	4 1117	with exhaust check valves		Clip	80	P2M1TDEE2CW	94	P2M2TDEE2CW
Carlo Cina	₹ ₹3 ₹	•	Air pilot	•	70	P2M1TDPP	84	P2M2TDPP
13		2 x 3/2 NO + NO	Solenoid	M8 Lockable	80	P2M1TCEE2C	94	P2M2TCEE2C
136	4 7 7 2	with exhaust check valves		Clip	80	P2M1TCEE2CW	94	P2M2TCEE2CW
N 200	300		Air pilot	•	70	P2M1TCPP	84	P2M2TCPP
		2 x 3/2 NC + NO	Solenoid	M8 Lockable	80	P2M1TEEE2C	94	P2M2TEEE2C
	_ 4 <b>1</b> 111	, with exhaust check valves		Clip	80	P2M1TEEE2CW	94	P2M2TEEE2CW
	<u> </u>	-	Air pilot		70	P2M1TEPP	84	P2M2TEPP
		2 x 4/2 Spring return	Solenoid	M8 Lockable	88	P2M1TJEE2C		
Size 2	2 X Y X	with exhaust check valves		Clip	88	P2M1TJEE2CW		
	4 30 13 2 4		Air pilot		78	P2M1TJPP		
The second second	E	3/2 NC	Solenoid	M8 Lockable	76	P2M1T3ES2C	90	P2M2T3ES2C
1 2 2	4 1	with exhaust check valves		Clip	76	P2M1T3ES2CW	90	P2M2T3ES2CW
19	₹ 23		Air pilot		71	P2M1T3PS	70	P2M2T3PS
THE PARTY OF		4/3 Centre exhaust	Solenoid	M8 Lockable	80	P2M1TGEE2C	94	P2M2TGEE2C
CONTRACTOR OF THE PARTY OF THE		2 x 3/2 NC + NC		Clip	80	P2M1TGEE2CW	94	P2M2TGEE2CW
	<del>* * * * * * * * * * * * * * * * * * * </del>	without exhaust check valves	Air pilot		70	P2M1TGPP	84	P2M2TGPP

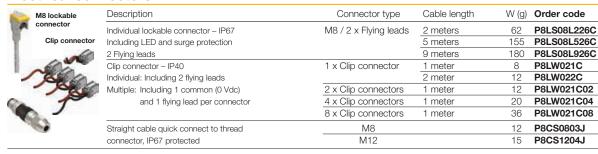
#### Island head and intermediate module sets

Valve Modules				Size 2
		Description	W (g)	Order code
1	rrr	Valve island pneumatic head and tail module set	64	P2M2HXT01
P2M2HXT01	P2M2BXT0A	Valve island intermediate supply module with a set of 4 configuration plates	64	P2M2BXT0A

## Clip-On pneumatic connectors \*

			Size 1		Size 2
Description	Tube OD	W (g)	Order code	W (g)	Order code
Straight connector	G1/8"	2	FMDG1-1		
	4 mm	2	FMD04-1		
	6 mm	3	FMD06-1	3	FMD06-2
	8 mm			4	FMD08-2
	10 mm			5	FMD10-2
	12 mm			6	FMD12-2
Elbow connector	G1/8"	3	CMDG1-1		
	4 mm	3	CMD04-1		
	6 mm	5	CMD06-1	5	CMD06-2
	8 mm			6	CMD08-2
	10 mm			7	CMD10-2
	12 mm			8	CMD12-2
Silencer				5	MMDVA2
Plug		3	PMDXX1	5	PMDXX2
	Straight connector  Elbow connector  Silencer	Straight connector    G1/8"	Straight connector    G1/8"   2	Description         Tube OD         W (g)         Order code           Straight connector         G1/8"         2         FMDG1-1           4 mm         2         FMD04-1           6 mm         3         FMD06-1           8 mm         10 mm           12 mm         3         CMDG1-1           4 mm         3         CMD04-1           6 mm         5         CMD06-1           8 mm         10 mm           12 mm         12 mm           Silencer	Description         Tube OD         W (g)         Order code         W (g)           Straight connector         G1/8"         2         FMDG1-1           4 mm         2         FMD04-1         3         3           6 mm         3         FMD06-1         3         3         3         4         3         6         3         5         4         10         12

#### **Electrical connectors**







hymatik



#### Stand-Alone Valve Modules: S series

Very useful to control isolated cylinders, these stand-alone valves module are compact and easy to mount on the machines with neat electrical and pneumatic connections.

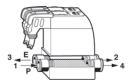
As an alternative to electrical controls, valves with air pilots are also available, to be controlled by individual pneumatic signals.

#### Valve functions

The following page shows all valve sizes and functions and, for each valve size, a choice of clipon pneumatic connectors: tubing size, straight, elbow etc.'

#### Valve main connections

- Outlets to cylinders (ports 2 and 4) on one
- Supply P (port 1) and exhaust E (port 3) on the other side. At port 3, exhaust may be collected or receive a clip-on muffler.



#### Valve mounting

All valves may be mounted either with side screws or with their integrated retractable brackets

#### Side screw mounting



The brackets are then retracted

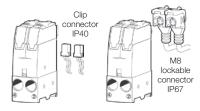
#### **Optional foot mounting**



The brackets are then extended.

#### Valve pilot connections

#### 1- Solenoid valve modules



In its IP40 version, each solenoid shows Clip connection integrating LED and voltage surge protection. The clip connector with flying leads may be ordered separately with independent or interconnected common. In its IP67 version, each solenoid shows a M8 connection. Lockable connectors, IP67 protected, with LED voltage surge protection and flying lead cable may be ordered for the required length.

#### 2- Air pilot valve modules

No connector has to be ordered: each pneumatic pilot port includes its integrated movable elbow 4 mm OD tube push-in connector.



#### Modules and island ordering

Choice between 2 approaches:

#### 1 - Basic modules ordering:

The following page shows these modules supplied without connector, together with the choice of clip-on connectors separately supplied (10 units packs). This approach gives the maximum flexibility.

## 2 - Complete modules ordering:

Page 28 shows the ordering chart for modules supplied with their pneumatic and electrical connectors and muffler.

Valve module size 1



Valve module size 2







## Moduflex Valve System - P2M

#### S series

## **Basic modules (without connector)**

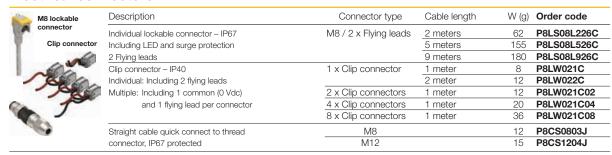
Valve Modules						Size 1		Size 2
Size 1	Symbol	Description	Actuator	Pilot connector	W (g)	Order code	W (g)	Order code
Size I	15 <b>Y</b> 1 1	4/2 Spring return	Solenoid	M8 Lockable	72	P2M1S4ES2C	78	P2M2S4ES2C
100	10 14 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			Clip	72	P2M1S4ES2CW	78	P2M2S4ES2CW
No. of the			Air pilot		67	P2M1S4PS	73	P2M2S4PS
No. of Contract of		4/2 Double pilot	Solenoid	M8 Lockable	87	P2M1S4EE2C	93	P2M2S4EE2C
	W 1 1 2			Clip	87	P2M1S4EE2CW	93	P2M2S4EE2CW
			Air pilot		77	P2M1S4PP	73	P2M2S4PP
	<b>7</b> ↓ <b>5</b>	2 x 3/2 NC + NC	Solenoid	M8 Lockable	85	P2M1SDEE2C	91	P2M2SDEE2C
	4 × √3 € 2	with exhaust check valves		Clip	85	P2M1SDEE2CW	91	P2M2SDEE2CW
			Air pilot		75	P2M1SDPP	81	P2M2SDPP
Modufiez protess	1 1	2 x 3/2 NO + NO	Solenoid	M8 Lockable	85	P2M1SCEE2C	91	P2M2SCEE2C
-	4	with exhaust check valves		Clip	85	P2M1SCEE2CW	91	P2M2SCEE2CW
			Air pilot		75	P2M1SCPP	81	P2M2SCPP
Size 2		2 x 3/2 NC + NO	Solenoid	M8 Lockable	85	P2M1SEEE2C	91	P2M2SEEE2C
	4 2 2 2	with exhaust check valves		Clip	85	P2M1SEEE2CW	91	P2M2SEEE2CW
111			Air pilot		75	P2M1SEPP	81	P2M2SEPP
N = 42		3/2 NC	Solenoid	M8 Lockable	80	P2M1S3ES2C	86	P2M2S3ES2C
	4 3	with exhaust check valves		Clip	80	P2M1S3ES2CW	86	P2M2S3ES2CW
100			Air pilot		70	P2M1S3PS	76	P2M2S3PS
	المارة الم	4/3 Centre exhaust	Solenoid	M8 Lockable	85	P2M1SGEE2C	91	P2M2SGEE2C
	4 X 2	2 x 3/2 NC + NC		Clip	85	P2M1SGEE2CW	91	P2M2SGEE2CW
		without exhaust check valves	Air pilot	•	75	P2M1SGPP	81	P2M2SGPP

## Clip-On pneumatic connectors \*

alve Modules				Size 1		Size 2
	Description	Tube OD	W (g)	Order code	W (g)	Order code
	Straight connector	G1/8"	2	FMDG1-1		
		4 mm	2	FMD04-1		
		6 mm	3	FMD06-1	3	FMD06-2
		8 mm			4	FMD08-2
		10 mm			5	FMD10-2
		12 mm			6	FMD12-2
	Elbow connector	G1/8"	3	CMDG1-1		
		4 mm	3	CMD04-1		
		6 mm	5	CMD06-1	5	CMD06-2
		8 mm			6	CMD08-2
		10 mm			7	CMD10-2
		12 mm			8	CMD12-2
THE RESERVE OF THE PERSON NAMED IN COLUMN TWO IS NOT THE PERSON NAMED IN COLUMN TWO IS NAMED IN COLUMN TW	Silencer		3	MMDVA1	5	MMDVA2
	Plug	·	3	PMDXX1	5	PMDXX2

<sup>\*</sup> Fittings and plugs pack quantity: 10

#### **Electrical connectors**







### Moduflex Valve System - P2M

P series

## Peripheral Valve Modules: P series

Four additional peripheral modules complete the valve system in order to facilitate the installation of specific cylinder controls:

- Dual flow control, for cylinder speed adjusting;
- Dual pilot operated check valve, for cylinder positioning;
- Pressure regulator, for cylinder thrust adjusting;
- Vacuum generator, for vacuum pad controls.









#### Module function selection

#### **Dual flow control**

By controlling the exhaust flows of a double acting cylinder, this module can adjust both speeds: forwards and backwards.



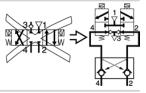


#### Dual pilot operated check valve

Combined with a double 3/2 NC + NC valve, this module will block flows and stop cylinder movement as soon as the valve outputs are both exhausted. Better than a 3 position closed centre valve, it provides accurate positioning when mounted close to the cylinder.





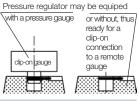


### Pressure regulator

The thrust developed by a cylinder often requires adjustment by controlling the pressure to the front or back of the piston. This pressure regulator module enables manual adjustment of pressure on one side of the piston, with visual indication provided by the pressure gauge.





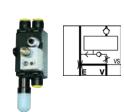


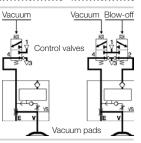
## Vacuum generator

This multi-purpose module controls vacuum pads with a choice between two basics schematics:

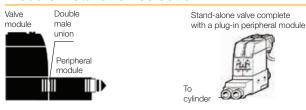
- Controlled with only one 3/2 NC valve, the vacuum generator provides vacuum to the pads during valve actuation and then blow-off supplied from an integrated chamber.
- Controlled with a double 3/2 NC + NC, the vacuum generator provides vacuum during the first valve actuation, and then strong blow-off from the second valve.

Integrated blow-off flow controller. Optional plug-in vacuum sensor.





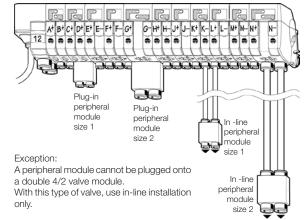
#### Module installation selection



Peripheral modules may either be mounted:

- Plugged into the valve module through double male unions;
- Or in line, close to the cylinder to control it better.







Parker Hannifin Corporation Pneumatic Division - Europe

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## Moduflex Valve System - P2M

## P series

## Basic peripheral modules (without connector)

Peripheral Modules						Size 1		Size 2
- 0	Symbol	Description			Weight (g)	Order code	Weight (g)	Order code
		Dual flow control			50	P2M1PXFA	50	P2M2PXFA
		Dual P.O. check valve			50	P2M1PXCA	50	P2M2PXCA
	ПП	Pressure regulator	Pressure range	Gauge				
	m		0 - 2 bar	0 - 4 bar	135	P2M1PXSR	135	P2M2PXSR
•	$ \mathbf{L}_{\varnothing} $			Without	105	P2M1PXST	165	P2M2PXST
			0 - 4 bar	0 - 7 bar	135	P2M1PXSM	135	P2M2PXSM
				Without	105	P2M1PXSL	165	P2M2PXSL
			0 - 8 bar	0 - 11 bar	135	P2M1PXSG	135	P2M2PXSG
				Without	105	P2M1PXSN	165	P2M2PXSN
		90% Vacuum generato	r		30	P2M1PXVA		

## Clip-On pneumatic connectors \*

Valve Modules				Size 1		Size 2
	Description	Tube OD	Weight (g)	Order code	Weight (g)	Order code
	Straight connector	G1/8"	2	FMDG1-1		
		4 mm	2	FMD04-1		
		6 mm	3	FMD06-1	3	FMD06-2
		8 mm			4	FMD08-2
		10 mm			5	FMD10-2
		12 mm			6	FMD12-2
<b>6</b>	Elbow connector	G1/8"	3	CMDG1-1		
		4 mm	3	CMD04-1		
		6 mm	5	CMD06-1	5	CMD06-2
		8 mm			6	CMD08-2
		10 mm			7	CMD10-2
		12 mm			8	CMD12-2
	Double male union		5	HMDXX1	8	HMDXX2
	Silencer		3	MMDVA1		
	Plug		3	PMDXX1	5	PMDXX2

<sup>\*</sup> Fittings and plugs pack quantity: 10

## Clip-on accessories

	Description	Connection	Pressure range	Weight (g)	Order code
A STAN	Clip-on pressure gauge	Clip-on	0 to 4 bar	30	P2M1K0GT
12-1	for pressure regulator modules,		0 to 7 bar	30	P2M1K0GL
	size 1 or size 2		0 to 11 bar	30	P2M1K0GN
	Analog (1 - 5 Vdc) Vacuum Sensor	Diam. 4 mm tube	0 to -1 bar	25	MPS-V8T4-AG
a C	Flying lead 2 meter cable	Diam. 6 mm tube	0 to -1 bar	25	MPS-V8T-AG
	Dig. PNP / Ana (4 - 20 mA) Vacuum Sensor 15 cm cable - M8 4 pin's connector	G 1/8" male	0 to -1 bar	45	MPS-V34G-PCI





#### Moduflex Valve System - P2M

## Moduflex Valve complete module ordering

## Complete module ordering, as compared to basic module ordering **Basic modules**

**Complete modules** 

Ordered from the following pages, the complete modules are supplied all equipped with their electrical and pneumatic connectors. Only one order line is necessary, and each module comes complete, with just the necessary chosen connectors.



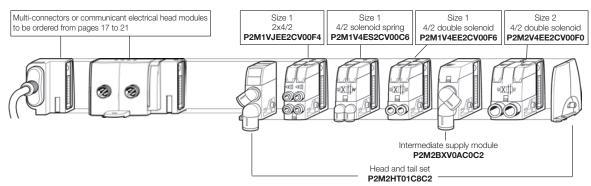
Ordered from the previous pages, the basic modules are to be equipped with their connectors. The clip-on assembly to the module is easy.

The main advantage is flexibility: connector type and size may be chosen at the last moment, to better fit the machine needs.



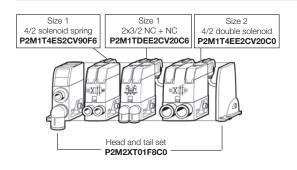
#### V series

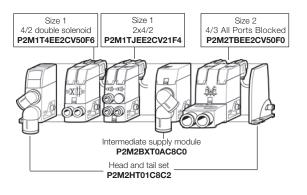
See opposite page for complete module order code chart



#### T series

See opposite page for complete module order code chart





### Special case: the 2 x 4/2 mini-module plug configuration

For micro-cylinders, this very compact 2 x 4/2 module (order code. JEE) may also be used to obtain 3/2 valves, either Normally Closed or Normally Open.

To do so, the complete module may be supplied with plugs that may replace some of the plug-in connectors.

To order, use the top chart from opposite page.

#### P2M1VJEE2CV00F4 P2M1TJEE2CV21F4 No plug i plug The module will be The module will be used as a 2x4/2 used as a 4/2 +3/2 valve valve

#### S and P series

See page 28 and 29 for complete module order code charts.



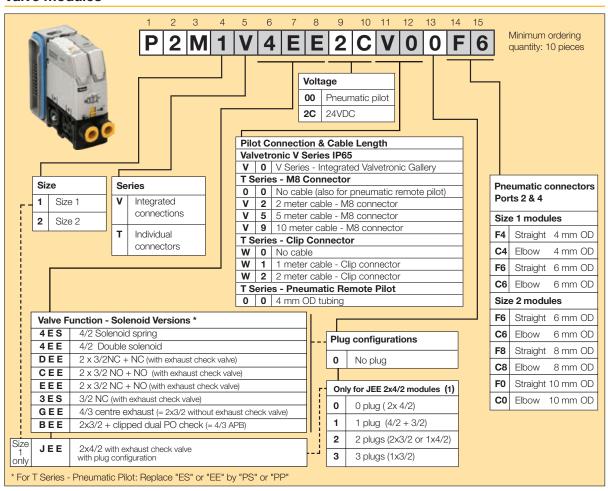


#### Moduflex Valve System - P2M

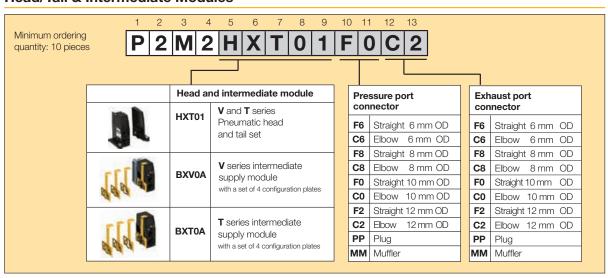
### Moduflex V and T series complete module order codes

Complete Moduflex modules, equipped with their electrical and pneumatic connectors, may be ordered. To do so, use the below chart to define the complete module order codes.

#### Valve modules



#### Head/Tail & Intermediate Modules





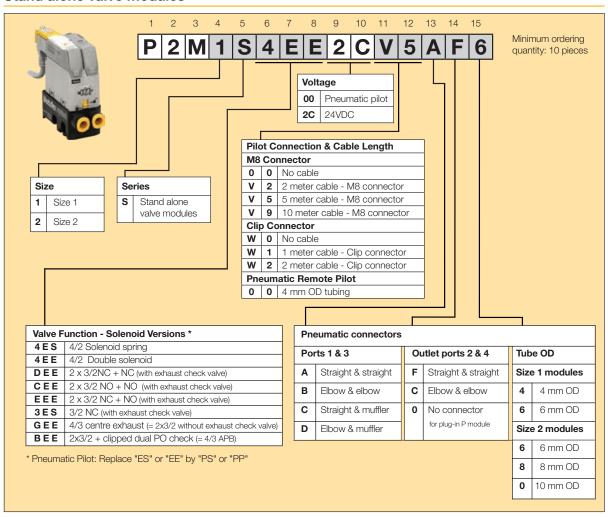


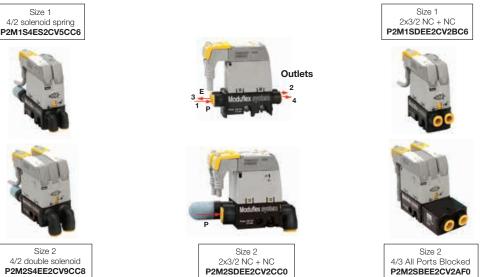
## Moduflex Valve System - P2M

#### Moduflex S series complete module order codes

Complete Moduflex stand alone valves, equipped with their electrical and pneumatic connectors, may be ordered. To do so, use the below chart to define the complete module order codes.

#### Stand alone valve modules







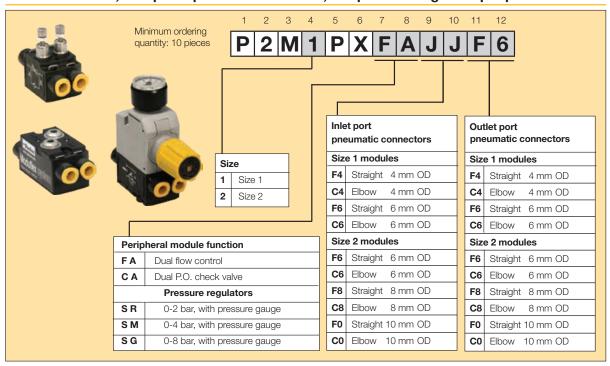


## **Moduflex Valve System - P2M**

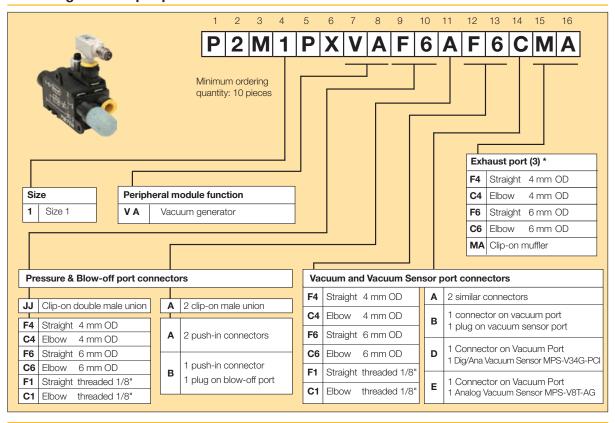
### Moduflex P series complete module order codes

Complete Moduflex peripheral module, equipped with their pneumatic connectors, may be ordered. To do so, use the below chart to define the complete module order codes.

## Dual flow control, dual pilot operated check valve, and pressure regulator peripheral modules



#### Vacuum generator peripheral module





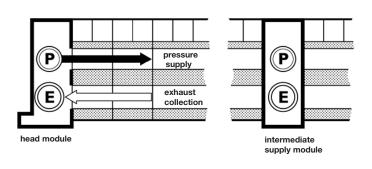


#### Moduflex Valve System - P2M

#### Island head module port sizing

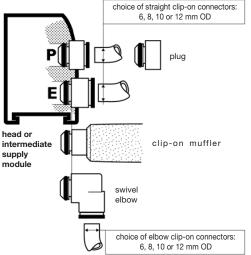
Moduflex is totally flexible: islands may have up to 19 valves for the V Series and is not limited for the T series with a choice of 3 valve sizes, depending on the required flow. Thus, each island has specific needs for the size of it pressure supply and its exhaust collection.

### Choice of connections to an island P and E ports

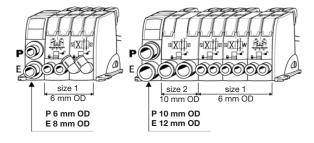


Valve island pressure supply and exhaust collection are connected onto the head module and, if flows require it, onto intermediate supply modules added into the island.

For this purpose, the choice of clip-on connectors is very open: from 6 to 12 mm OD tubing connectors, either straight or elbows. A clip-on muffler and a clip-on plug complete this offer.



#### Sizing recommendations



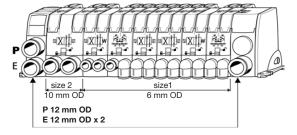
The 3 valve islands above present typical situations for sizing islands pressure supply and exhaust collection.

In a given island, valves do not deliver their flow at the same moment. Thus, the number of valves in an island is not the major factor to consider. More important is the size of the largest valve and of the largest output tubes to the cylinders.

## ID section areas of standard tubings

2 x 4 mm: 3 mm<sup>2</sup> 5.5 x 8 mm: 24 mm<sup>2</sup> 10 x12 mm: 80 mm<sup>2</sup> 2.7 x 4 mm: 6 mm<sup>2</sup> 6 x 8 mm: 28 mm<sup>2</sup> 4 x 6 mm: 12 mm<sup>2</sup> 7 x 10 mm: 40 mm<sup>2</sup> muffler: 100 mm<sup>2</sup>

8 x 10 mm: 50 mm<sup>2</sup> equivalent



We would recommend the following:

- air supply connection at least equivalent to largest output tube to cylinders;
- exhaust collection at least twice the section area of the largest output tube to cylinders.

For islands with high flows, the following options are possible:

- use tubes up to 12 mm OD or mufflers providing exhaust collection is not necessary;
- provide additional P and/or E connection ports by inclusion of intermediate supply modules, thus keeping tube size small.

At the machine commissioning stage, the supply and exhaust connections can be easily modified until the required performance is achieved.

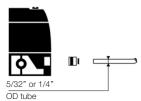




#### Moduflex Valve System - P2M

## Recommendations for building machines with imperial OD tubes (US usual standard)

#### size 1 modules



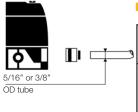
Moduflex is a global product available in the US with the two standards that are commonly used in this country:

- metric OD tubes with the metric connectors shown in this catalogue,
- imperial OD tubes with specific connectors for the US.

Machine builders exporting to the US may propose to their clients one of the following solutions.

- Machines equipped with Moduflex components connected with metric tubes found in this catalogue. Parker will provide products locally for maintenance.
- Or machines equipped with Moduflex components connected with imperial size OD tubes. In this case, use the following procedure to order Moduflex and to build the machine.

#### size 2 modules

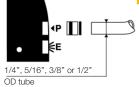


## Imperial OD tube and metric OD tube comparison

metric standard	imperial US standard	metric equivalent	Moduflex clip-on connectors
tube OD	tube OD		
4 mm	5/32"	4 mm	imperial and metric connectors identical
6 mm	1/4"	6,35 mm	specific imperial connector
8 mm	5/16"	8 mm	imperial and metric connectors identical
10 mm	3/8"	9,53 mm	specific imperial connector
12 mm	1/2"	12,7 mm	specific imperial connector

## head and intermediate island modules

## ■ Moduflex selection for imperial size OD tubes



Such components will easily be obtained with the following procedure:

- 1 select the required basic modules (with no connector).
- 2 Select from the list below the clip-on connectors for the required imperial OD tubes.
- Push-in the connectors into the basic modules 3 ports in order to obtain complete modules.

FMD04-1	FMD07-1	pneumatic connectors for size	c connectors for size 1 modules  Pack Weight Order Quant. (g) per unit code  Pack Weight Order (g) per unit code  Pack De push-in connector  5/32"= 4 mm OD  10  5  CMD04-1  1/4"OD  10  5  CMD07-1  3  FMD07-1						
CMD04-1		clip-on tube push-in connector	5/32"= 4 mm OD	10	5	CMD04-1	2	FMD	004-1
CA CA	MD07-1		1/4"OD	10	5	CMD07-1	3	FMI	 )07-1



pneumatic connectors for size head and intermediate island m		Pack Quant.	elb Weig (g) p		Weig	uight version ght <b>Order</b> per unit <b>code</b>
clip-on tube push-in connector	1/4"OD	10	5	CMD07-2	3	FMD07-2
	5/16"= 8 mm OD	10	6	CMD08-2	4	FMD08-2
	3/8"OD	10	7	CMD09-2	5	FMD09-2
	1/2"OD	10	8	CMD13-2	6	FMD13-2

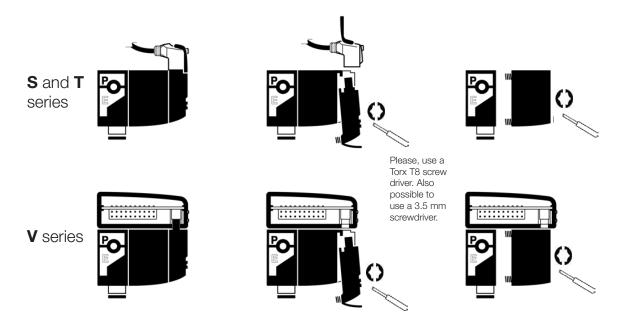


#### Moduflex V, T and S series

#### Maintenance procedure

The latest generations of compact pneumatic valves have a life expectancy which generally exceeds the equipment they control. Therefore, although maintenance is seldom required,

when necessary the solenoid pilot, valve or connector can be easily replaced without removing the island base, as shown below



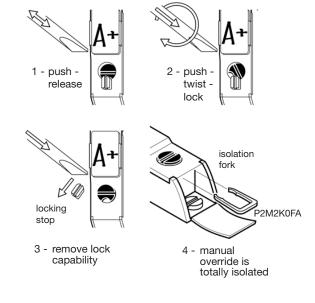
## With only one universal solenoid pilot for all configurations, maintenance is simple

24V DC is now a global standard for all machines.

The Moduflex 24V DC unique solenoid pilot is supplied with the multi-function manual override that can be adapted to all requirements, as explained by the drawings.

Because all Moduflex valve and island configurations are supplied with this unique solenoid pilot, maintenance operations remain very simple.

## Multi-function adaptable manual override







## Moduflex Valve System - P2M

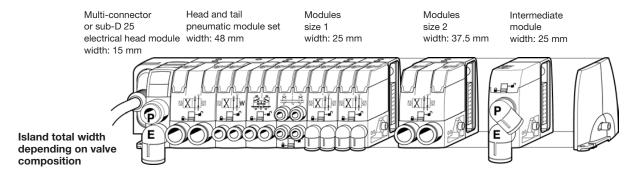
## Moduflex V, T and S series

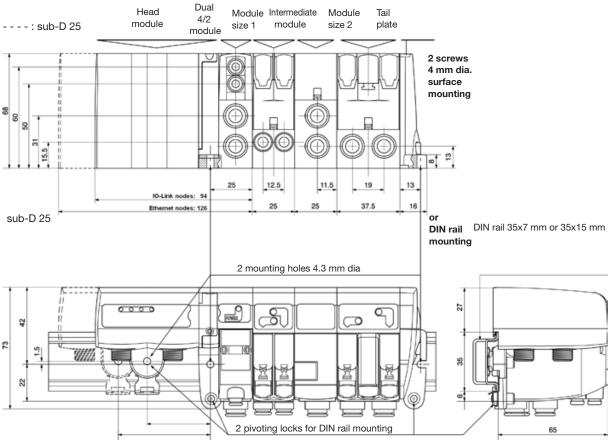
## **Maintenance components**

	Valve pilot	Connection	Weight (g)	Order code
P2D8V32C5	Solenoid pilot	M8 - 3 Pins - IP67	15	P2D8V32C5
		Clip connector - 2 pins - IP40 With LED and voltage surge supression	15	P2D2W3226C5
	Pneumatic pilot	4 mm OD tubing push-in elbow fitting	10	P2M2K0PA
P2D2W3226C5 P2M2K0PA	size 1 valve mo	dules without solenoid pilot and without sub-base	Weight (g)	Order code
	4/2	monostable	26	P2M1X4ES
455		bistable	25	P2M1X4EE
	3/2	double NC + NC	28	P2M1XDEE
=		double NO + NO	28	P2M1XCEE
AND		double NC + NO	28	P2M1XEEE
		single NC	25	P2M1X3ES
P2M1X4EE	4/3 CE	double 3/2 NC + NC without exhaust check valve	28	P2M1XGEE
	size 2 valve mo	dules without solenoid pilot and without sub-base	Weight (g)	Order code
5-5	4/2	monostable	28	P2M2X4ES
		bistable	30	P2M2X4EE
A STATE OF THE STA	3/2	double NC + NC	32	P2M2XDEE
1		double NO + NO	32	P2M2XCEE
- xili		double NC + NO	32	P2M2XEEE
10 25		single NC	28	P2M2X3ES
P2M2X4EE	4/3 CE	double 3/2 NC + NC without exhaust check valve	32	P2M2XGEE
	Set of maintena	ance parts	Weight (g)	Order code
	Seals	Set of various seals: 3 under solenoid pilot seals 3 inter island base seals 2 for dual 4/2 valves (2 parts) 2 for single and dual 3/2 – Size 1 – valves 2 for single 4/2 – Size 1 – valves 2 for size 2 valves (all functions)	8	P2M2K0JA
Contractor of	Fitting locking cli	ps Set of 14 clips: 4 for dual 4/2 valves 6 for size 1 valves 2 for size 2 valves 2 for intermediate supply modules	10	P2M2K0CA
DO BULLE	Manual override	forks Set of 10 isolating forks for pilot solenoid manual override	8	P2M2K0FA

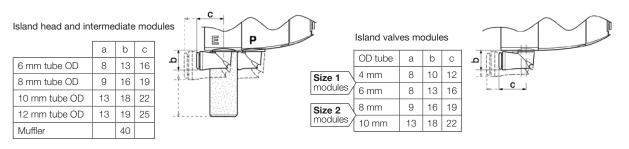


#### 1 - Multi-connector or sub-D 25 valve island





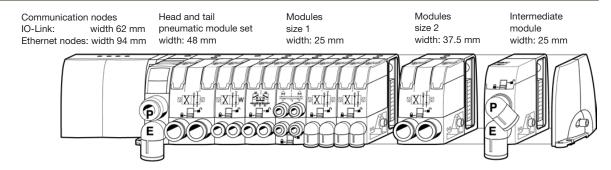
Special case: 4/3 closed centre function within island version: Add the dimensions of the dual P.O. check valve module plugged into the island. See pages 39 and 40 for dimensions.



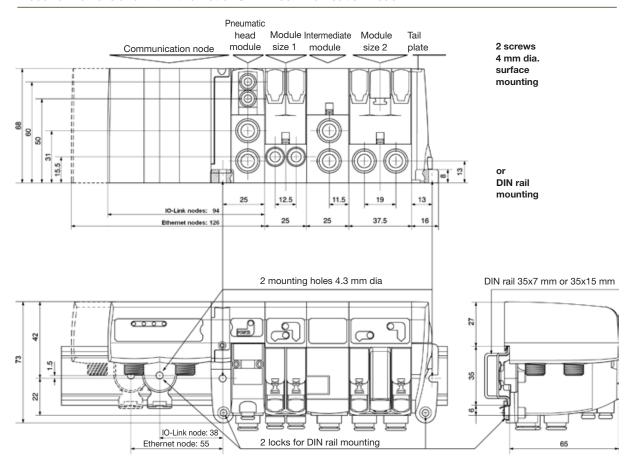


## 2 - Industrial Communication Valve Islands

## Island total width depending on valve composition



## Moduflex Valve island with Ethernet & IO-Link communication node



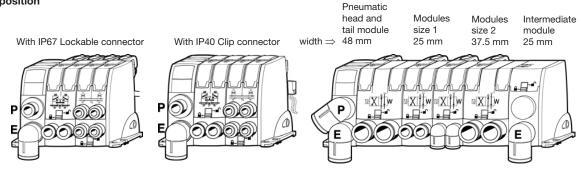


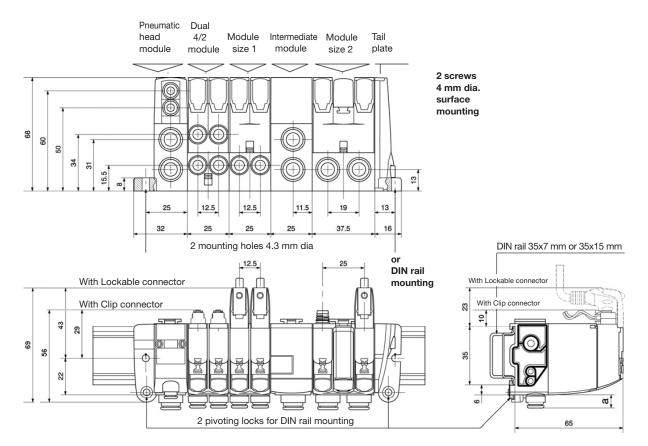


## Moduflex Valve System - P2M

## T series - Dimensions and mounting

Island total width depending on valve composition

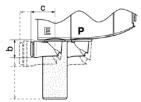




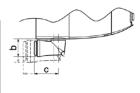
Special case: 4/3 closed centre function within island version: Add the dimensions of the dual P.O. check valve module plugged into the island.

## Island head and intermediate modules

	а	b	С
6 mm tube OD	8	13	16
8 mm tube OD	9	16	19
10 mm tube OD	13	18	22
12 mm tube OD	13	19	25
Muffler		40	



1		Island valv	es mo	modules	
		OD tube	а	b	С
	Size 1	4 mm	8	10	12
	modules/	6 mm	8	13	16
	Size 2	8 mm	9	16	19
	modules	10 mm	13	18	22







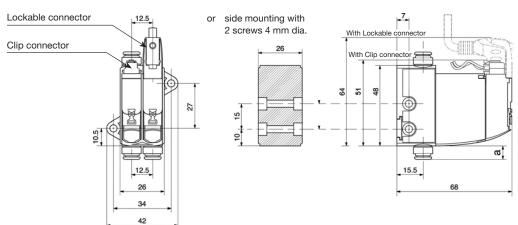
# **Moduflex Valve System - P2M**

# S series - Dimensions and mounting

## Stand-alone valve size 1

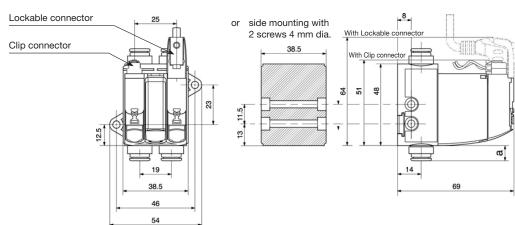
surface mounting with screws 4 mm dia. into retractable brackets 3 mm thick





# Stand-alone valve size 2

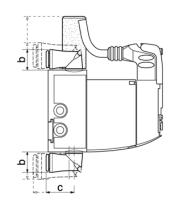




Dimensions and mountings of the stand-alone valves 4/2, double and single 3/2, 4/3 vented centre and 4/3 pressure centre.

Special case: 4/3 closed centre. Add the dual P.O. check valve module that has been plugged in the basic valve.

		а	b	С
	4 mm tube OD	8	10	12
Size 1 \	6 mm tube OD	8	13	16
	Muffler		31	
	8 mm tube OD	9	16	19
Size 2 \ modules /	10 mm tube OD	13	18	22
modules	Muffler		40	

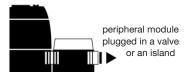


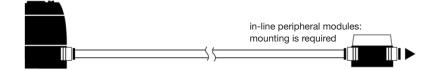


## Moduflex Valve System - P2M

# P series - Dimensions and mounting

Reminder: peripheral modules may either be plugged in the valve output ports or mounted in line separate from the valve

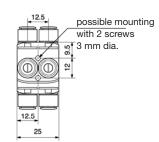


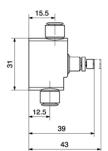


## Dual flow control module size 1









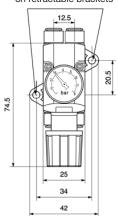
# Pressure regulation module size 1

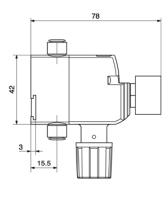
- with gauge





mounting with 2 screws 4 mm dia. on retractable brackets





- without gauge



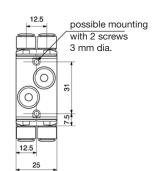


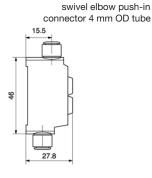
70

Dual P.O. check valve module size 1







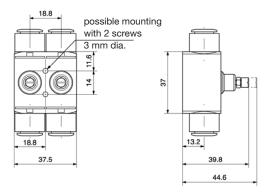




## Dual flow control module size 2







# Pressure regulation module size 2

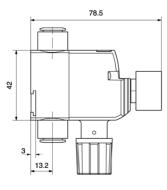
- with gauge





mounting with 2 screws 4 mm dia. on retractable brackets 18.8

74.5 37.5 45.8 53.6



swivel elbow push-in connector 4 mm OD tube

- without gauge

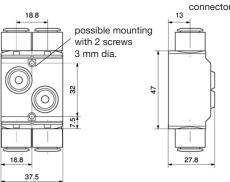




Dual P.O. check valve module size 2





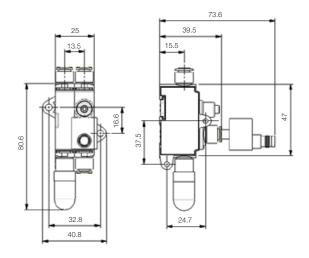




# Vacuum generator module

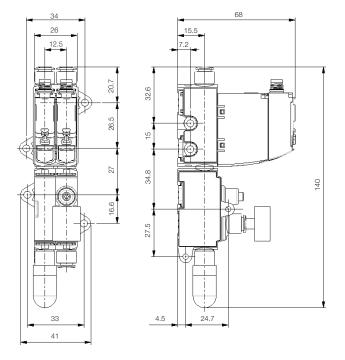
## In-line

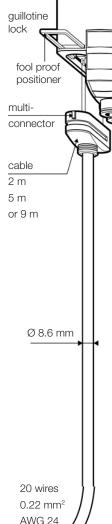




## With Moduflex valve







#### 0 2 5 4 5 6 8 9 蘴 َ € € **= a 9 a a** solenoid pilot position into the island

#### The valve island head multi-connector

On the island head module, the multi-connector integrates the HE10 connector standard in its 20 pin version. Its plug-in function is secured in position with a guillotine lock with easy access from the front of the island. Just like the whole island, the multi-connector follows the IP65 protection standard.

## Cable specification:

8,6 mm dia., UL, 20 wires, 0.22 mm<sup>2</sup>, AWG 24.

Minimum static radius: 6.5 mm.

Available with 2 m, 5 m and 9 m lengths.

## Multi-connector addressing

When assembling a V series island, modules are automatically connected to the head module through the modular principle of the integrated electrical connections.

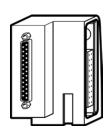
The colour code addressing given below conforms to the DIN 47100 standard.

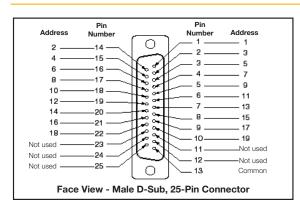
To each wire colour code corresponds a solenoid pilot position in the island.

solenoid pilot position into the island

	colour code		colour code			colour code		
	0 pink - brown	7	white - green	14	4 aı	rey		
	1 white - pink	8	red - blue	1:	0	ellow		
2	2 grey - brown	9	grey - pink	16	,	reen		
3	3 white - grey	10	violet	11	7 bı	rown		
4	4 yellow - brown	11	red	18	3 w	hite		
5	5 white - yellow	12	blue					
6	6 brown - green	13	pink	C	ommon:	black		

## Sub-D 25 addressing







#### V series - IO-Link node connection

## IO-Link module connection and diagnostic functions



#### **IO-Link module connection**

Standard male M12 - type A

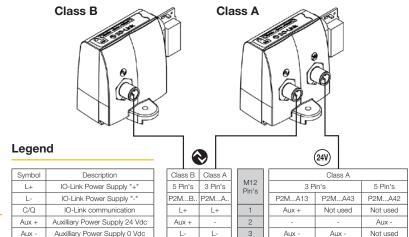
Usage of standard manufactured cables available from your usual electrical supplier is recommended.

Note: Auxiliary power for solenoids can be wired separately allowing users to turn outputs off while the communications remains active.

#### Configuration

IODD file can be downloaded from IODD Finder or the Moduflex web site:

https://ioddfinder.io-link.com www.parker.com/pde/io-link



C/Q

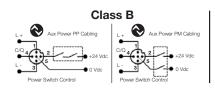
Aux

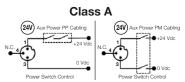
C/Q

## Case of use with SAFE cabling

The Moduflex IO-Link Module can be powered from a 24Vdc auxilliary source in PP or PM mode as grounds are isolated.

IO-Link nodes Class A & B -SPC version are compatible with SAFE OSSD power source for valve control (Aux + / Aux -). For further details, please refer to the user manual N. 30048690201W05.





Aux -

Aux +

Not used

Shone here cabling for P2M2HBVL12400A13 / -SPC

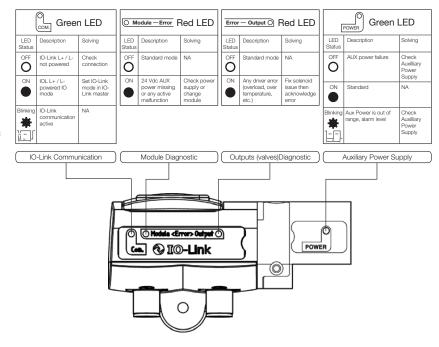
## IO-Link module diagnostic functions

The P2M IO-Link node offers additional useful module status information:

- Pilot overload or short circuit
- Auxiliary Voltage out of tolerance
- Cycle counter for every pilot
- Module temperature

For deeper information on product technical information and node diagnostic functionalities, please refer to the User Manual available from the product web page:

www.parker.com/pde/io-link







## Moduflex Valve System - P2M

#### V series – Industrial Ethernet node connection

## Industrial Ethernet node connection and diagnostic functions

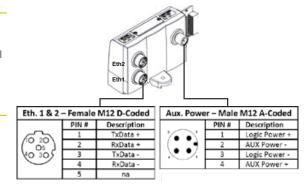
#### **Ethernet Ports and Auxiliary Power Connection**

Ethernet ports: 2 x Standard Female M12 D-Coded – 5 pins Auxiliary Power: Standard Male M12 A-Coded - 4 pins.

Usage of standard manufactured cables available from your usual electrical supplier is recommended.

#### **Configuration File**

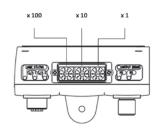
The configuration files can be download from the product web page: www.parker.com/pde/P2M\_IE.



#### **IP Address Setting**

The IP-Address of the device can be assigned via:

Rotary Switches, DHCP, Web page, Ipconfig Tool or TCP/IP Interface Object, depending on protocol version:



Description		EtherNet/IP Profinet IO Modbus TCP/IP	Ethernet PowerLink	EtherCAT	CC-Link IE
IP-Address setting stored into the NV-	memory of the P2M node	000	000	N/A	000
IP-Address setting determined by the	3 rotary switches:				
<ul><li>IP Address:</li><li>Subnet Mask:</li><li>Default Gateway for 001:</li><li>Default Gateway for 002 - 254:</li></ul>	192.168.1.xxx 255.255.255.0 192.168.1. <b>2</b> 192.168.1. <b>1</b>	001 – 254	001 – 239	N/A	001 – 120
The device will obtains its address via	DHCP	888	N/A	N/A	N/A
Reset to factory status		999	999	999	999
Invalid. The module will not start (see Local Visual Diagnostic section for detail	ls)	All others	All others	All others	All others

## Case of Use with SAFE Power Source for Valve Control

The P2M Industrial Ethernet 24 DO nodes can support a SAFE OSSD power source for valve control (Aux + / Aux -). It can also be connected in both PP or PM mode.

For further details, please refer to the Ethernet node user manual available from the product web page:

www.parker.com/pde/P2M\_IE

## Local and network diagnostic functions

#### Local diagnostic

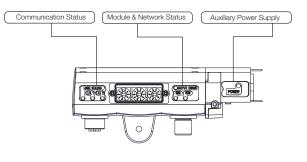
The P2M Industrial Ethernet node offers a local diagnostic via 7 LED's. Pls refer to user manual with interpretation given by this table.

## **Network diagnostic**

The P2M Industrial Ethernet node offers additional useful module status information:

- Pilot overload or short circuit
- Auxiliary Voltage out of tolerance
- Cycle counter for every pilot
- Module temperature

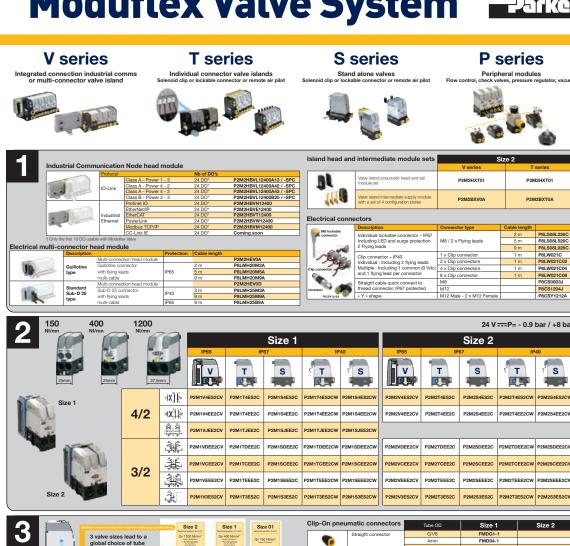
For deeper information on product technical information and a complete interpretation of node diagnostic functionalities, please refer to the User Manual available from the product web page: www/parker.com/pde/P2M\_IE

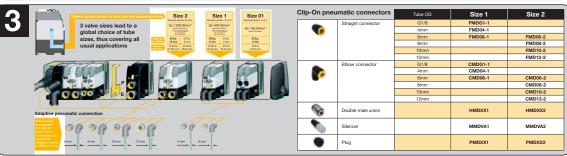




# **Moduflex Valve System**







1	Basic peripheral modules (without connector)				Size 1	Size 2	Clip-on access	ories									
4	LL C							Description	Connection	Pressure range							
	Dual flow control		P2M1PXFA	P2M1PXFA	P2M2PXFA				0 to 4 bar	P2M1K0GT							
		500 mm						49	Clip-on pressure gauge for pressure regulator modules, size 1 or size 2	Clip-on	0 - 7 bar	P2M1K0GL					
		Dual P.O. check valve		P2M1PXCA	P2M1PXCA P2M2PXCA	A P2M2PXCA	regulator modules, size i oi size z		0 - 11 bar	P2M1K0GN							
		H F.					An	Analog (1 - 5 Vdc) Vacuum Sensor	4 mm tube	0 to -1 bar	MPS-V8T4-AG						
	- 60		Pressure regulator	Pressure range	Gauge			100	Flying lead 2 m cable	6 mm tube	0 to -1 bar	MPS-V8T-AG					
				0 - 2 bar	0 - 4 bar	P2M1PXSR	P2M2PXSR	2000									
	45700						III® I I				Without	P2M1PXST	P2M2PXST	100	Dig. PNP / Ana (4 - 20 mA) Vacuum		
	10.7%			0 - 4 bar	0 - 7 bar	P2M1PXSM	P2M2PXSM		Sensor 15 cm cable - M8 4 pin's connector	G1/8" male	0 to -1 bar	MPS-V34G-PCI					
	- A				Without	P2M1PXSL	P2M2PXSL										
	100	0 - 8 bar															
		Without			Without	P2M1PXSN	P2M2PXSN					(a)					
	90% Vacuum generator					P2M1PXVA			w narker co	/ d	a /12 O 122	- B					



Moduflex Valve System - P2M





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