



Connection Solutions

for Food Machinery and Process Applications

Push-In Fittings, Tubing, Function Fittings, Couplers, Accessories



ENGINEERING YOUR SUCCESS.



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Fittings Adapted to Each Zone of the Food Process Industry

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Our Solution for Each Food Zone Area

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Robust products conveying any type of fluid, corrosion-resistant, safe, and easy to clean.



Our Solution for the Splash Zone

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Robust products, resistant to corrosion and mechanical constraints.



Our Solution for the Non Food Zone

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Products with high performance pressure and temperature capability.



LIQUIfit®, Solutions for fluids & Beverages

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Our new range for the transportation of water, beverages and other consumable liquids.



Fittings Adapted to Each Zone of the Food Process Industry

Parker Legris is committed to developing wide ranges of robust pneumatic components that are chemically resistant and easy to clean.

Our offer perfectly suits each food process zone, enabling the manufacture of machinery and equipment which meet current standards.



Food Zone



1 - Fluid and food
2 - Air, vacuum and water

CHARACTERISTICS OF THE ZONE

Surfaces in contact with foodstuffs or where there can be a risk of projection or migration of materials into the manufacturing process.

1&2

REQUIREMENTS FOR PNEUMATIC COMPONENTS

- High hygienic standards: materials and shapes suitable for use with foodstuffs.
- Aggressive cleaning agents: non-corrosive, non-toxic and non-absorbent materials.
- Mechanical strength during use or when cleaning: a robust product.

OUR PRODUCT ANSWER

A wide and complete range of robust stainless steel products, manufactured in accordance with HACCP methodology (Hazard Analysis Critical Control Point). Fittings with a hygienic design, easy to clean for permanent contact with food, conforming to FDA and 1935/2004/EC standards.



Splash Zone



3 - Air, water and vacuum

CHARACTERISTICS OF THE ZONE

Surfaces subject to the projection of food, but with limited potential return to the manufacturing process.

3

REQUIREMENTS FOR PNEUMATIC COMPONENTS

- High hygienic standards: materials and shapes suitable for use with foodstuffs.
- Aggressive cleaning agents: slightly corrosive, non-toxic and non-absorbent materials.
- Mechanical strength during use or when cleaning: a robust product.

OUR PRODUCT ANSWER

A wide range of high phosphorus bonded nickel-plated brass fittings, compatible with many aggressive fluids. A quick connecting, reliable and safe gripping system, extremely resistant to high pressures, temperatures and shocks.



Non-Food Zone



4 - Air and vacuum

CHARACTERISTICS OF THE ZONE

Surfaces which are not in contact with food.

4

REQUIREMENTS FOR PNEUMATIC COMPONENTS

- High pressures and temperatures: technical performance of components.
- Quick, reliable and safe connection / disconnection.
- Frequent cleaning: less corrosive materials.












OUR PRODUCT ANSWER

An extensive range of polymer fittings, with high mechanical and chemical resistance, optimized dimensions and body designs to satisfy the ergonomics and aesthetics of pneumatic installations. A quick connecting, reliable and safe gripping system, extremely resistant to high pressures, temperatures and shocks.






















1&2 Our Solution for the Food Zone



STAINLESS STEEL INSTANT FITTINGS 	
316 L / FKM SEALS	
THREADED FITTINGS	TUBE TO TUBE FITTINGS
 3805 / 3801 taper and parallel	 3806 Ø4 to Ø12
 3821 / 3831 taper and parallel	 3816 IP51 Ø4 to Ø12
 3809 / 3899 taper and parallel	 3802 Ø4 to Ø12
 3889 / 3879 taper and parallel	 3804 Ø4 to Ø12
	PLUG-IN FITTINGS
	 3866 Ø4 to Ø10
	CARTRIDGES
	 3800 Ø4 to Ø12







INSTANT FITTINGS
Working Pressure: 30 bar maximum Vacuum: 99% Temperature Range: -25°C to +150°C Available Diameters: Ø4 to Ø12 mm Available Threads: M5 to 1/2"

ACCESSORIES		
EQUAL ELBOWS	ADAPTORS	COMPACT SILENCER
 1843 female parallel	 1864 male NPT, female parallel	 0682 parallel
 1844 male taper, female parallel BULKHEAD ADAPTOR	 1867 male taper, female NPT	PLUGS
 1817 parallel	REDUCERS	 0285 taper
SLEEVES	 1863 male taper, female parallel	FLUOROPOLYMER TAPE
 1855 parallel	INCREASERS	 0605
 1862 Reducer - Increaser parallel	PLUG-IN FITTINGS	STAINLESS STEEL FERRULES
 1823 Tailpiece adaptor taper	 3826	 1827 Ø4 to Ø14

TUBING 	
CALIBRATED FEP(3)	ADVANCED POLYETHYLENE
 1005T 1025T	 1015Y..F 1030Y..F 1075Y..F 1096Y..F 1098Y..F
PFA	CRYSTAL POLYETHER POLYURETHANE(2)
 1050T..P 1100T..P	 1025U..R 1100U..R

TUBING
External Diameters: Ø4 to Ø16

ACCESSORIES
Working Pressure: 150 bar maximum (silencers: 12 bar) Temperature Range: -20°C to +180°C Available Threads: 1/8" to 1"

FUNCTION FITTINGS 316 L (1)		
FLOW CONTROL REGULATORS	QUICK EXHAUST VALVES WITH THREADED FITTINGS	NON-RETURN VALVES WITH THREADED FITTINGS
 7810 parallel	 7899 parallel	 4890 parallel
 7820 parallel		 4891 parallel
		 4892 parallel

STAINLESS STEEL BALL VALVES
 4812 parallel
 4832 parallel
 0591 parallel
 4810 parallel
 0465 parallel

STAINLESS STEEL COUPLERS 316 L 		
FKM FDA SEALS	FKM FDA SEALS	FKM FDA SEALS
Series 20KA	Series 21KA	Series 25KA
Single shut off	Single shut off	Single shut off
 20KAW parallel male body	 21KAW parallel male body	 25KAW parallel male body
 20KAIW parallel female body	 21KAIW parallel female body	 25KAIW parallel female body
 20SFAW parallel male probe	 21SFAW parallel male probe	 25SFAW parallel male probe
 20SFIW parallel female probe	 21SFIW parallel female probe	 25SFIW parallel female probe
Ø INTERNAL 2,7 mm	Ø INTERNAL 5 mm	Ø INTERNAL 7,4 mm

FUNCTION FITTINGS	
Flow control regulators:	Working Pressure: 1 to 10 bar / 1 to 16 bar (7820) Temperature Range: 0°C to +70°C / -15°C to 120°C (7820) Available Threads: M5 to 1/2"
Exhaust valves:	Working Pressure: 2 to 10 bar Temperature Range: -10°C to +120°C (1/8 and 1/4) or -20°C to +80°C (3/8 and 1") Available threads: 1/8 to 1"
Non-return valves:	Working Pressure: 0,5 to 40 bar Temperature Range: -20°C to +180°C Available Threads: 1/8 to 1"

BALL VALVES
Internal Ø : 4 to 50 mm Threads : 1/4" to 2"

COUPLERS
Working Pressure: 35 bar maximum Temperature Range: -15°C to +200°C Threads: M5 to 1/2" Single or double shut-off

Find all the technical characteristics of these products on our website www.parkerlegris.com
From the «Low pressure» menu, enter the reference for each item and access full details: technical data, dimensions, certificates, CAD drawings.



Stainless Steel Fittings LF 3800

A range of stainless steel instant fittings combining robustness and hygienic design

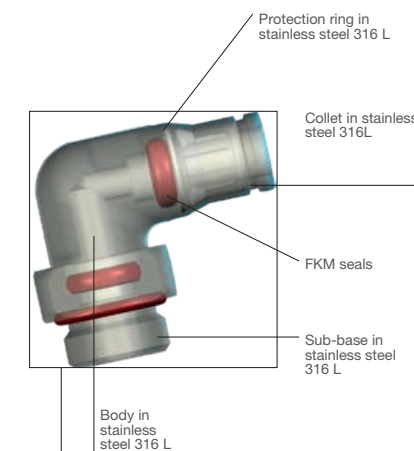
The Largest Range on the Market

- Designed for demanding conditions of use: a range of instant fittings in full 316L stainless steel with FKM seals, for basic chemical resistance and a competitive price positioning
- 17 different product body shapes, diameters from 4mm to 12mm, threads from M5 to 1/2"
- 2 thread types: taper and parallel



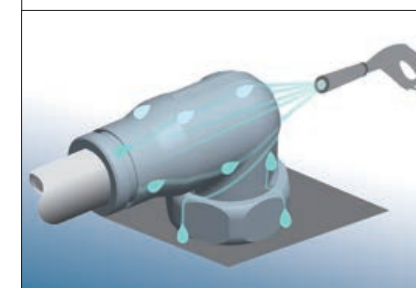
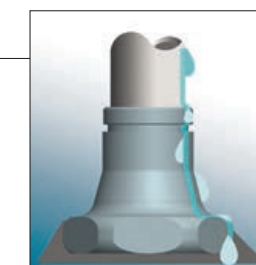
Reliable and Robust Design

- Proven gripping technology:
 - the collet guarantees excellent gripping and improved pull-out strength for soft and stainless steel tubing
 - the collet is resistant to mechanical shocks and prevents whiplash, in particular when using metallic (pre-grooved) tubing
- Simple and reliable design
- 100 % control of manufactured components in order to guarantee quality, traceability and performance
- FKM seal resistant to the majority of aggressive chemicals
- Pressure rating: 30 bar, temperature capability: 150°C, continuous (For higher temperatures, please contact our technical department)
- Sealed bulkhead connectors (to IP55) enabling complete protection against detrimental ingress in food and non-food zones



Hygienic Design

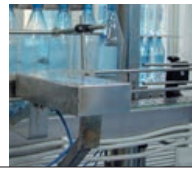
- Nutrient grade materials conforming to FDA and 1934/2004 EC standards, permitting permanent contact with food.
- A permissible all metal product, preventing the risk of non-detection of misplaced components.
- A very smooth surface design aimed at reducing retention zones for safe and easy cleaning :
























































- Compact fittings with a polished surface for improved cleaning
- Self-draining design naturally ensures the dispersion of external fluids
- Ra < 0,8 surface prevents food deposits from adhering to body
- Minimum space between release button and body of fitting
- Aerodynamic body shape, without dead zones or fixing holes, for improved and faster fluid pressure cleaning
- A range of parallel sub-bases, reducing potential retention zones

3

Our Solution for the Splash Zone



NICKEL-PLATED BRASS INSTANT FITTINGS ⁽¹⁾			FUNCTION FITTINGS 316L ⁽¹⁾		NICKEL-PLATED BRASS FUNCTION FITTINGS		NICKEL-PLATED BRASS ACCESSORIES		TUBING		NICKEL-PLATED BRASS BALL VALVES		NICKEL-PLATED BRASS COUPLERS	
THREADED FITTINGS  3675 taper  3601 parallel and metric  3681 metric  3614 parallel and metric  3609 taper  3699 parallel and metric  3608 taper	THREADED FITTINGS  3698 parallel and metric BANJO FITTINGS  3618 parallel and metric  3606 parallel and metric  3602 parallel and metric  3604 parallel and metric	TUBE TO TUBE FITTINGS  3616 IP51 Ø4 to Ø14  3639 parallel and metric Ø4 to Ø14  3600 parallel and metric Ø4 to Ø14  3622 parallel and metric Ø4 to Ø14  3626 parallel and metric Ø4 to Ø14	FLOW REG. WITH ADJUSTMENT SCREW  7810 parallel  7820 parallel QUICK EXHAUST VALVES  7899 parallel	NON-RETURN VALVES  4890 parallel  4891 parallel  4892 parallel	FLOW REGULATORS WITH INSTANT FITTINGS  7100 parallel  7130 parallel and metric  7680 parallel  7170	BLOCKING FITTINGS WITH INSTANT CONNECTIONS  7880 parallel EXHAUST VALVES WITH THREADED FITTINGS  7970 parallel  7971 male taper female parallel	EQUAL ELBOWS  0912 female parallel and metric  0913 male taper female parallel  0921 female metric EQUAL TEE  0915 parallel and metric  0916 male taper female parallel  0923 metric	EQUAL Y  0911 male taper female parallel EQUAL CROSSES  0908 parallel ADAPTOR  0192 double male taper parallel PLUGS⁽⁴⁾  0919 parallel and metric	CALIBRATED FEP⁽³⁾  1005T 1025T CRYSTAL POLYETHER POLYURETHANE⁽²⁾  1025U..R 1100U..R	ADVANCED POLYETHYLENE  1015Y..F 1030Y..F 1075Y..F 1096Y..F 1098Y..F BRAIDED PVC	STRAIGHT FLUOROPOLYMER SERIES  4902 parallel	STRAIGHT UNIVERSAL SERIES  0402 parallel  0401 parallel  0482 parallel  0452 parallel  0439 parallel	FKM SEALS Series 20 / 21 / 25KA single shut-off  21KAAW male parallel body  21KAIW female parallel body  21SFAW male parallel probe  21SFIW female parallel probe Ø INTERNAL Series 20 2,7 mm Series 21 5 mm Series 25 7,4 mm	

INSTANT FITTINGS
 Working Pressure: 20 bar maximum
 Vacuum: 99%
 Temperature Range: -25°C to +150°C
 Available Diameters: Ø4 to Ø14 mm
 Available Threads: M5 to 1/2"

FUNCTION FITTINGS
Flow control regulators : Working Pressure: 1 to 10 bar
 Temperature Range: 0°C to +70°C
 Available Diameters: Ø4 to Ø12
 Available Threads: M5, 1/8" to 1/2"
Blocking fittings : Working Pressure: 1 to 10 bar
 Temperature Range: -20°C to + 70°C
 Available Diameters: Ø4 to Ø12
 Available Threads: 1/8" to 1/2"
Exhaust valves: Working Pressure: 0,7 to 10 bar (7870)
 2 to 10 bar (7871)
 Temperature Range: -20°C to + 70°C
 Available Threads: M5, 1/8 to 1"
Exhaust valves 316L: Working Pressure: 2 to 10 bar
 Temperature Range: -10°C to +120°C
 (1/8" to 1/4") or -20°C to +180°C (3/8" et 1")
 Available Threads: M5, 1/8" à 1"
Non-Return Valves: Working Pressure: 0,5 to 40 bar
 Temperature Range: -20°C to +180°C
 Available Threads: 1/8" to 1"

⁽¹⁾ Not suitable for permanent contact with food.

⁽²⁾ Authorised for contact with dry or temporarily moist food (10 minutes maximum).

⁽³⁾ Authorized for contact with food, but sensitive to very aggressive chemical cleaning agents.

























⁽⁴⁾ Maximum 80°C.

Find all the technical characteristics of these products on our website www.parkerconnectic.com
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4



POLYMER INSTANT FITTINGS						
THREADED FITTINGS	MALE STUD ELBOWS	TEES	TUBE TO TUBE FITTINGS	BANJO FITTINGS	CARTRIDGES	PLUG-IN ACCESSORIES
 3175 taper	 3109 taper	 3108 taper	 3106 Ø3 to Ø14	 3118 parallel and metric	 3100 Ø4 to Ø12	 3182 Ø4 to Ø12
 3101 parallel and metric	 3129 taper	 3103 taper	 3102 Ø4 to Ø14			 3188 Ø4 to Ø12
 3181 metric	 3113 taper	 3198 parallel and metric	 3104 Ø3 to Ø14			 3126 Ø3 to Ø14
 3114 parallel and metric	 3199 parallel and metric	 3193 parallel and metric	 3140 Ø4 to Ø12			 3151 Ø4 to Ø12
			 3144 Ø4 to Ø6			
			BULKHEAD TUBE TO TUBE FITTINGS  3116 Ø4 to Ø14			

	INSTANT FITTINGS
	Working Pressure: 20 bar maximum Vacuum: 99% Temperature Range: -20°C to +80°C Available Diameters: Ø3 to Ø14mm Available Threads: M3, M5, 1/8 to 1/2"

POLYMER FUNCTION FITTINGS			TUBING	NICKEL-PLATED BRASS BALL VALVES	COUPLERS	
FLOW REGULATORS WITH INSTANT FITTINGS  7010 parallel  7060 parallel  7040 parallel  7770 in-line  7030 plug-in	BLOCKING FITTINGS WITH INSTANT CONNECTIONS  7883 parallel PILOTED NON-RETURN VALVES  7894 parallel	NON-RETURN VALVES  7996 double union Ø4 to Ø12  7984 parallel and metric  7985 taper	SEMI-RIGID POLYAMIDE  1025P 1100P FLEXIBLE POLYESTER POLYURETHANE  1025U 1100U POLYETHER POLYURETHANE BLACK, BLUE  1025U..R 1100U..R ADVANCED POLYETHYLENE  1015Y..F 1030Y..F 1075Y..F 1096Y..F 1098Y..F	 0492 parallel  0491 parallel VANNES A PURGE  0669 parallel	NICKEL-PLATED BRASS COUPLERS SERIES 23 / 24 / 30  23KAAK male parallel body  23KAIW female parallel body  23SFAK male parallel probe  23SFIW female parallel probe Ø INTERNAL Series 23 5,5 mm Series 24 5,5 mm Series 30 8,5 mm	SAFETY COUPLERS  9401U male parallel body  9414U female parallel body  9087U male parallel probe  9086U female parallel probe

<p>FUNCTION FITTINGS</p> <p>Working Pressure: 1 to 10 bar Temperature Range: 0°C to +70°C Available Diameters: Ø4 to Ø12 Available Threads: M3 to 1/2"</p>	<p>TUBING</p> <p>External Diameters: Ø3 to Ø16</p>	<p>Temperature Range: -20°C to +80°C Internal Diameter: 4 to 13 mm Available Threads: 1/4 to 3/4"</p>	<p>Working Pressure: 35 bar / 16 bar (safety couplers) Temperature Range: -20°C to +100°C / -20°C to +60°C (safety couplers) Available Threads: 1/4 to 1/2"</p>
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From the «Low pressure» menu, enter the reference for each item and access full details: technical data, dimensions, certificates, CAD drawings.



LIQUIfit[®], Connection Solutions for Beverage & Fluids

LIQUIfit[®] Push-In Fittings

This "eco-designed" range proposes an **innovative alternative** for water applications; **no fluid contamination** occurs and **environmental protection is guaranteed**. These fittings ensure **reliable and compact** connections for **liquid transfer** applications.

Product Advantages

Innovative Technology & Concept	Ergonomic and aesthetic design
	The most compact product on the market for water, beverages and liquid foodstuffs
Optimal Performance	Easy-to-clean external surfaces
	Push-in connection and disconnection
High Performance Material	Full flow
	Use with a pre-prepared metallic tubing
	Gripping system preventing any pumping effect
	Eco-designed (materials, manufacturing process, weight, dimensions and performance)
	Patented sealing technology
	100% leak-tested in production
	Date coding to guarantee quality and traceability
	Wide range of shapes and numerous configurations
	Bio-sourced polymer meeting the most severe food process regulations
	Suitable for contact with water and beverages
	Excellent chemical and mechanical resistance, even at high temperature
	Free of bisphenol A and phthalates, conforming with regulations



Applications

- Hot & Cold Drinks Dispensers
- Neutral Gases
- Cooling Systems
- Food Process
- Water Purification Systems
- Water Dispensers
- Medical

LIQUIfit[®] Push-In Fittings with Metal Adaptors

The LIQUIfit[®] range now benefits from a range extension of **metal adaptors** designed for **liquid transfer applications**. These fittings ensure **reliable** and **compact** connections combined with **excellent robustness**.

Product Advantages

Innovative Technology & Concept	Ergonomic and aesthetic design
	Compact product for water applications
Optimal Performance	Easy-to-clean external surfaces
	Full flow
High Performance Material	Use with a pre-prepared metallic tubing
	Gripping system preventing any pumping effect
	Patented sealing technology
	100% leak-tested in production
	Date coding to guarantee quality and traceability
	Wide range of shapes and numerous configurations
	Excellent robustness for a long lifespan
	Bio-sourced polymer body meeting the most severe food process regulations
	Compatibility with beverages (stainless steel version)
	Unsurpassed chemical and mechanical resistance, even at high temperatures
	Free of bisphenol A and phthalates, conforming with regulations



Applications

- Industrial Fluids
- Beverage Process
- Inert Gases
- Cooling Systems
- Food Process

Technical Characteristics

Compatible Fluids	Water, beverages, CO ₂ (inert use) Chemical fluids: please consult us		
Working Pressure	Vacuum to 16 bar		
Working Temperature	-10°C to +95°C		
Tightening Torques (BSPT/NPTF)	Thread	1/8" and 1/4"	3/8" and 1/2"
	daN.m	0.15	0.30

Reliable performance is dependent upon the type of fluid conveyed, component materials and tubing being used.
Use is guaranteed with a vacuum of 755 mm Hg (99% vacuum).

Component Materials

Release button:

technical polymer

Body and adaptor:

bio-based polymer

A 3D rendering of a white and blue mechanical device, likely a water tap aerator. It has a white main body and a blue release button. The device is shown from a side-on perspective, highlighting its ergonomic shape and the internal components visible through a transparent section.

Silicone-free

Regulations



Technical Characteristics

Compatible Fluids	Water, beverages, industrial fluids: stainless steel threads Industrial fluids: FDA chemical nickel-plated brass threads					
Working Pressure	Vacuum to 16 bar					
Working Temperature	-10°C to +95°C					
Tightening Torques (BSPP)	Thread	M5 X0.8	G1/8	G1/4	G3/8	G1/2
	daN.m	0.16	0.8	1.2	3	3.5

Reliable performance is dependent upon the type of fluid conveyed, component materials and tubing being used.
Use is guaranteed with a vacuum of 755 mm Hg (99% vacuum).

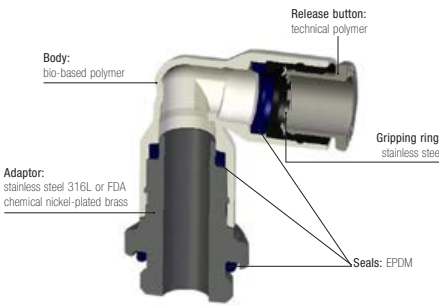
Component Materials

Diagram illustrating the components and materials of a device:

- Body:** bio-based polymer
- Release button:** technical polymer
- Gripping ring:** stainless steel
- Adaptor:** stainless steel 316L or FDA chemical nickel-plated brass
- Seals:** EPDM

The diagram shows a cross-section of the device, highlighting the internal components and their materials. The body is a light grey, L-shaped component. The release button is a dark blue, cylindrical component. The gripping ring is a silver, cylindrical component. The adaptor is a dark grey, cylindrical component. The seals are small, dark blue, ring-shaped components.

Silicone-free



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SE, SK, UK, ZA)



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