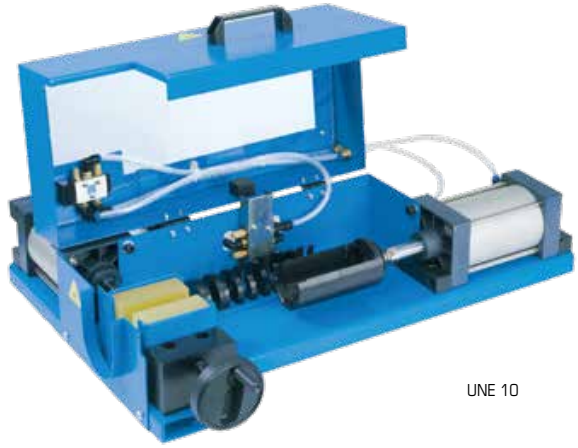
# UNE 10 | UNE 115

The UNE 10 and UNE 115 are high-performance tools for production and the workshop. These machines now permit fittings up to 3" to be inserted or extracted. Due to its innovative rapid tool sled, the insertion of 90 degree, 45 degree or straight fittings without changing tools is now simple and quick with the UNE 115.



UNE 10




UNE 115

## Ergonomic

- Freely positionable foot pedal for clamping hose saves time and increases productivity – UNE 115
- Liftable eyelets for easy positioning of the machine – UNE 115

## Easy handling

- Universal hose clamping dies for all hose diameters – no change-over eliminates lengthy setup times
- Axially adjustable clamping unit for all diameters prevents kinking of thin hoses for efficient operation
- Individual clamping force adjustment for damage-free clamping and avoiding scrap
- Zero maintenance reduces costs
- Rapid sled for inserting curved and straight fittings without time-consuming exchange of fork sets saves time

## Safety compliant

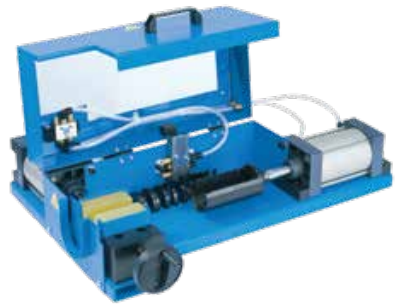
- Safety guards on all moving components
- CE-compliant, robust UNIFLEX quality

We reserve the right to make technical changes without notice. Options are machine parts that can only be ordered while buying the machine.

## Standard

Established standard functions:
10 inserts for hose ferrules with bended tubes
(Ø 12, 15, 18, 22, 28, 34, 42, 54 mm
and one closed insert)

# Technical Data





UNE 10

UNE 115

| Technical data | UNE 10 | Technical data | UNE 115 |
|---|---|---|---|
| Max. nipple insertion (OD fitting, straight or elbow) | < 2"* | Working range | < 3"* |
| Force | 5,1 kN (6 bar) | Hose max. outside | Ø 120 mm |
| Piston stroke | 100 mm | Compressed air connection | 8 bar |
| L x W x H (mm) | 600 x 810 x 310 | Insertion force | 8 kN (8 bar) |
| Weight | 35 kg | Clamping force | 8 kN (8 bar) |
| Pneumatic air supply | 7 bar/100 psi | Control | Food pedal |
| | | L x W x H (mm) | 625 x 1 185 x 320 |
| | | Weight | 100 kg |
| | | Pneumatic air supply | 8 bar/116 psi |

* According to the manufacturer.

| 104.1150 standard set UNE 115: |
|---|
| 103.100.4 gap application 8-14 |
| 103.101.4 gap application 16-22 |
| 103.102.4 gap application 24-27 |
| 103.103.4 gap application 31 |
| 103.104.4 gap application 37 |
| 103.105.4 gap application 39 |
| 103.106.4 gap application 43 |
| 103.107.4 gap application 58 |
| 103.108.4 limit plate |
| 103.109.4 centering pin 5 |
| 103.110.4 centering pin 7 |
| 103.111.4 centering pin 10 |
| 103.112.4 centering pin 14 |
| 103.113.4 centering pin 19 |
| 103.114.4 centering pin 24 |
| 103.115.4 centering pin 29 |
| 103.116.4 centering pin 42 |
| 103.117.4 gap application 65 |
| 103.118.4 gap application 80 |
| 104.042.3 equipment blade |
| 104.043 star knob |

## Accessories



TU Table



778.2 hard rubber wheels set (4 pieces) - 2 incl. locking brake for TU

## Additional Information



Preloading Safety control coupled to foot pedal.



Secure clamping unit.



Axially adjustable clamping unit - prevents bending of small hose dimensions.