



As the unrivaled classic in the 1¼"-field, with its narrow and innovative construction, high level of user friendliness, versatility and long service life, the S 4 sets the unbeatable standard for quality and cost effectiveness. Its compact construction allows for ergonomic working. The use of solid master dies allows you to crimp all types of fittings with the tried and tested greaseless slide bearing technology, which reduces maintenance costs and increases the product quality.



S 4 C.2



S 4 Ecoline



S 4 DC Mobileline

### Large opening

Openly built for easy crimping of even 90° elbow pieces, without having to remove all the dies

### Compact Design

Fits in any workshop

### Slide bearing technology

No greasing improves cleanliness of machine and prolongs its lifetime

Maximum productivity with very low maintenance costs

Flaking cannot stick in grease, no risk of prematurely damaging the crimping head

End product can be used in sanitary applications without cleaning

20% more capability for crimping stronger or more difficult couplings versus our competition's equivalent crimpers

Consistently accurate crimp result

### ECOLINE Version

High quality for those new to crimping

### CE compliant

We reserve the right to make technical changes without notice. Options are machine parts that can only be ordered while buying the machine.

## Package



QDS 239 B

QDC 239.5

Package = Machine  
+ PB Ø 17, 20, 24, 28, 32, 40, 47, 54, 62  
+ QDS 239 B  
+ QDC 239.5

## Accessories



TA (A)



QDS 239 C



QDS 239 R



PTS



TU



LUF



TU Rack PB239



SHS

## Technical Data



S 4 Ecoline




S 4 C.2



S 4 DC Mobileline

Technical data	S 4 Ecoline	S 4 C.2	S 4 DC Mobileline
Crimp force (kN / Ton)	1800/180	1800/180	1800/180
No grease: 20% less friction	✓	✓	✓
Control	Control A	Control C.2 + Touch	Control A
SAE R 12/4SP* 1 piece fitting	2"	2"	2"
SAE R 15/4SH* 2 piece fitting	1½"	1½"	1½"
SAE R 12/4SP* 2 piece fitting	2"	2"	2"
Industrial	2"	2"	2"
90° Elbows	1½"	1½"	1½"
Max. Crimp range	70 mm	70 mm	70 mm
Opening	+35 mm	+35 mm	+35 mm
Opening without dies	105 mm	105 mm	105 mm
Master dies length (mm)	100 mm	100 mm	100 mm
Type of dies	239 - xx	239 - xx	239 - xx
Speed (mm/sec)			
Close	2,7	2,7	0,8
Crimp	2,7	2,7	0,8
Open	4,7	4,7	1,3
Noise level	69 dBA	69 dBA	69 dBA
Drive	3 kW 3 VAC	3 kW 3 VAC	1,8 kW 1 VAC
Oil	35 L	35 L	4 L
L x W x H (mm)	592 x 545 x 672	720 x 600 x 672	509 x 430 x 485
Weight	160 kg	203 kg	132 kg
<b>Options</b>			
12 VDC/24 VDC	–	–	✓
1– VAC	✓	✓	–

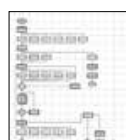
Type of dies	
 239-xx-Ø-yy	
Ø mm	mm
6,8	50
9	50
10	50
12	65
14	65
16	65
17	65
19	65
20	65
22	65
24	65
26	65
28	80
30	80
31	80
32	80
34	80
36	80
38	80
39	80
40	80
44	80
47	100
50	100
54	100
57	100
62	100

\* According to the fitting.

## Control C.2: Accessories

## C.2

## Additional Information



Customized software



Electronic caliper



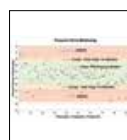
Calibration mandrel



Barcode scanner



Multistep included with Control C.2



PFM included with Control C.2



The 12 VDC/24 VDC units offer space- and weight-saving application options, e.g. for fitting service trucks.  
L x W x H (mm)  
441 x 291 x 296  
21 kg



The S 4 series can be used to crimp short 90° elbow fittings with a long drop. This is impossible for other conventional machines.



With the double pin connection, it is possible to crimp on the front and rear sides of S 4 series machines.



PS Double foot pedal



RFID



ULS



807.2



Crimping by Pressure included with Control C.2



UDL included with Control C.2