

# Fittings and Tubing

## Low Pressure

*Pressures to 15,000 psi (1034 bar)*

Since 1945 Parker Autoclave Engineers has designed and built premium quality valves, fittings and tubing. This commitment to engineering and manufacturing excellence has earned Parker Autoclave Engineers a reputation for reliable, efficient product performance. Parker Autoclave Engineers has long been established as the world leader in high pressure fluid handling components for the chemical/petrochemical, research, and oil and gas industries.

### *Low Pressure Fittings and Tubing Features:*

- Single-ferrule compression sleeve.
- Fast easy make-up of connection.
- Available sizes are 1/16", 1/8", 1/4", 3/8", & 1/2".
- Fittings manufactured from cold worked 316 stainless steel.
- Tubing is manufactured from dual rated 316/316L and 304/304L annealed stainless steel.
- All items available in special materials.
- Operating temperatures from -100°F (-73°C) to 650°F (343°C).
- Molybdenum disulfide-coated gland nuts to prevent galling.

The Low Pressure Series uses Parker Autoclave Engineers' SpeedBite connection. This single-ferrule compression sleeve connection delivers fast, easy make-up and reliable bubble-tight performance, in liquid or gas service.



**Fittings and Tubing - Low Pressure**



**Autoclave  
Engineers**   
[www.autoclave.com](http://www.autoclave.com)

# Fittings and Tubing - Low Pressure Fittings

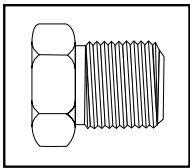
## Pressures to 15,000 psi (1034 bar)

Parker Autoclave Engineers Low Pressure Fittings are designed for use with low pressure valves and tubing. These fittings feature improved SpeedBite compression connections with larger orifices for excellent flow capabilities. Parker Autoclave Engineers fittings and components are manufactured of cold-worked type 316 stainless steel. Optional materials are available upon request.



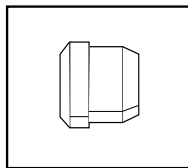
## Connection Components

All valves and fittings are supplied complete with appropriate glands and compression sleeves. To order these components separately, use order numbers listed. When using plug, sleeve is not required.



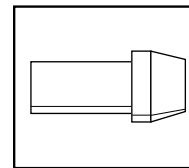
**Gland**  
SMN ( )

- Add tube size ( )
- 1/8" - 20
  - 1/4" - 40
  - 3/8" - 60
  - 1/2" - 80



**Sleeve**  
SSL ( )

† When ordering glands separately for 10V Series 1/4" and 3/8" valves, substitute 10N for SMN.



**Plug**  
SP ( )

1/16" tubing system components are available in the mini-fitting series. 1/16" tubing components can be used in 10V Series valves and fittings if required. Consult factory for information on 1/16" tubing assembly in 1/8" tubing components.

Example: 1/4" Gland - SMN 40

Note: Special material glands may be supplied with four flats in place of standard hex.

To ensure proper fit use Parker Autoclave Engineers tubing. For mounting hole option add suffix PM to catalog number. Consult factory for mounting hole dimensions.

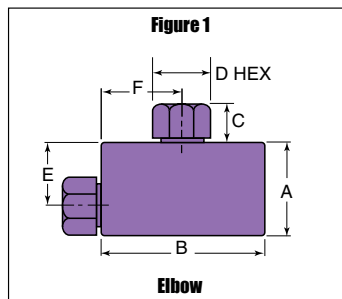
Catalog Number	Connection Type	Outside Diameter Tube	Pressure Rating psi (bar)*	Minimum Opening	Dimensions - inches (mm)							Block Thickness	Fitting Pattern
					A	B	C	D Typical	E	F	G Thickness		

### Elbow

SL2200	W125	1/8 (3.18)	15,000 (1034.19)	0.094 (2.39)	1.00 (25.40)	1.50 (38.10)	0.31 (7.87)	0.38 (9.53)	0.75 (19.05)	0.75 (19.05)		0.62 (15.75)	See Figure 1
SL4400	SW250	1/4 (6.35)	15,000 (1034.19)	0.188 (4.78)	1.38 (35.05)	2.00 (50.80)	0.44 (11.18)	0.63 (15.88)	1.00 (25.40)	1.00 (25.40)		0.75 (19.05)	
SL6600	SW375	3/8 (9.53)	15,000 (1034.19)	0.250 (6.35)	1.38 (35.05)	2.00 (50.80)	0.53 (13.46)	0.75 (19.05)	1.00 (25.40)	1.00 (25.40)		0.75 (19.05)	
SL8800	SW500	1/2 (12.70)	10,000 (689.46)	0.375 (9.53)	1.75 (44.45)	2.50 (63.50)	0.53 (13.46)	0.93 (23.62)	1.25 (31.75)	1.25 (31.75)		1.00 (25.40)	

\*Maximum pressure rating is based on the lowest rating of any component.  
Actual working pressure may be determined by tubing pressure rating, if lower.

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Catalog Number	Connection Type	Outside Diameter Tube	Pressure Rating psi (bar)*	Minimum Opening	Dimensions - inches (mm)							Block Thickness	Fitting Pattern
					A	B	C	D Typical	E	F	G Thickness		

### Tee

ST2220	W125	1/8 (3.18)	15,000 (1034.19)	0.094 (2.39)	1.00 (25.40)	1.50 (38.10)	0.31 (7.87)	0.38 (9.53)	0.75 (19.05)	0.75 (19.05)		0.62 (15.75)	See Figure 2
ST4440	SW250	1/4 (6.35)	15,000 (1034.19)	0.188 (4.78)	1.38 (35.05)	2.00 (50.80)	0.44 (11.18)	0.63 (15.88)	1.00 (25.40)	1.00 (25.40)		0.75 (19.05)	
ST6660	SW375	3/8 (9.53)	15,000 (1034.19)	0.250 (6.35)	1.38 (35.05)	2.00 (50.80)	0.53 (13.46)	0.75 (19.05)	1.00 (25.40)	1.00 (25.40)		0.75 (19.05)	
ST8880	SW500	1/2 (12.70)	10,000 (689.46)	0.375 (9.53)	1.75 (44.45)	2.50 (63.50)	0.53 (13.46)	0.93 (23.62)	1.25 (31.75)	1.25 (31.75)		1.00 (25.40)	

### Cross

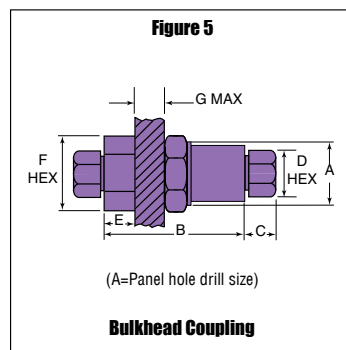
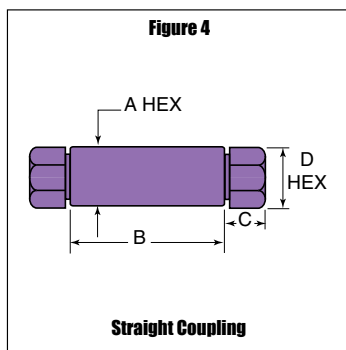
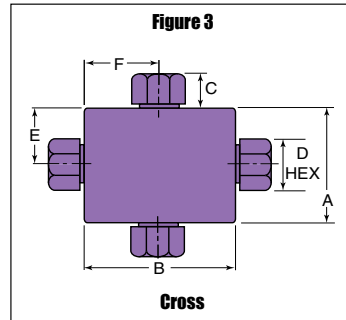
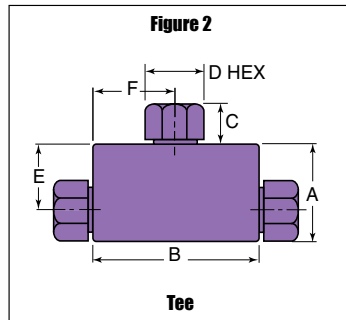
SX2222	W125	1/8 (3.18)	15,000 (1034.19)	0.094 (2.39)	1.50 (38.10)	1.50 (38.10)	0.31 (7.87)	0.38 (9.53)	0.75 (19.05)	0.75 (19.05)		0.62 (15.75)	See Figure 3
SX4444	SW250	1/4 (6.35)	15,000 (1034.19)	0.188 (4.78)	2.00 (50.80)	2.00 (50.80)	0.44 (11.18)	0.63 (15.88)	1.00 (25.40)	1.00 (25.40)		0.75 (19.05)	
SX6666	SW375	3/8 (9.53)	15,000 (1034.19)	0.250 (6.35)	2.00 (50.80)	2.00 (50.80)	0.53 (13.46)	0.75 (19.05)	1.00 (25.40)	1.00 (25.40)		0.75 (19.05)	
SX8888	SW500	1/2 (12.70)	10,000 (689.46)	0.375 (9.53)	2.50 (63.50)	2.50 (63.50)	0.53 (13.46)	0.93 (23.62)	1.25 (31.75)	1.25 (31.75)		1.00 (25.40)	

### Straight Coupling

15F2211	W125	1/8 (3.18)	15,000 (1034.19)	0.094 (2.39)	0.50 (12.70)	1.25 (31.75)	0.31 (7.87)	0.38 (9.53)					See Figure 4
6F4422	SW250	1/4 (6.35)	15,000 (1034.19)	0.188 (4.78)	0.62 (15.75)	1.62 (41.15)	0.44 (11.18)	0.63 (15.88)					
6F6622	SW375	3/8 (9.53)	15,000 (1034.19)	0.250 (6.35)	0.75 (19.05)	1.75 (44.45)	0.53 (13.46)	0.75 (19.05)					
4F8822	SW500	1/2 (12.70)	10,000 (689.46)	0.375 (9.53)	1.00 (25.40)	2.00 (50.80)	0.53 (13.46)	0.93 (23.62)					

### Bulkhead Coupling

15BF2211	W125	1/8 (3.18)	15,000 (1034.19)	0.094 (2.39)	0.690 (17.53)	1.75 (44.45)	0.31 (7.87)	0.38 (9.53)	0.38 (9.53)	0.75 (19.05)	0.38 (9.53)		See Figure 5
6BF4422	SW250	1/4 (6.35)	15,000 (1034.19)	0.188 (4.78)	0.940 (23.88)	1.88 (47.75)	0.44 (11.18)	0.63 (15.88)	0.50 (12.70)	1.00 (25.40)	0.38 (9.53)		
6BF6622	SW375	3/8 (9.53)	15,000 (1034.19)	0.250 (6.35)	0.940 (23.88)	1.88 (47.75)	0.53 (13.46)	0.75 (19.05)	0.50 (12.70)	1.00 (25.40)	0.38 (9.53)		
4BF8822	SW500	1/2 (12.70)	10,000 (689.46)	0.375 (9.53)	1.120 (28.45)	2.38 (60.45)	0.53 (13.46)	0.93 (23.62)	0.78 (19.81)	1.38 (35.05)	0.38 (9.53)		



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