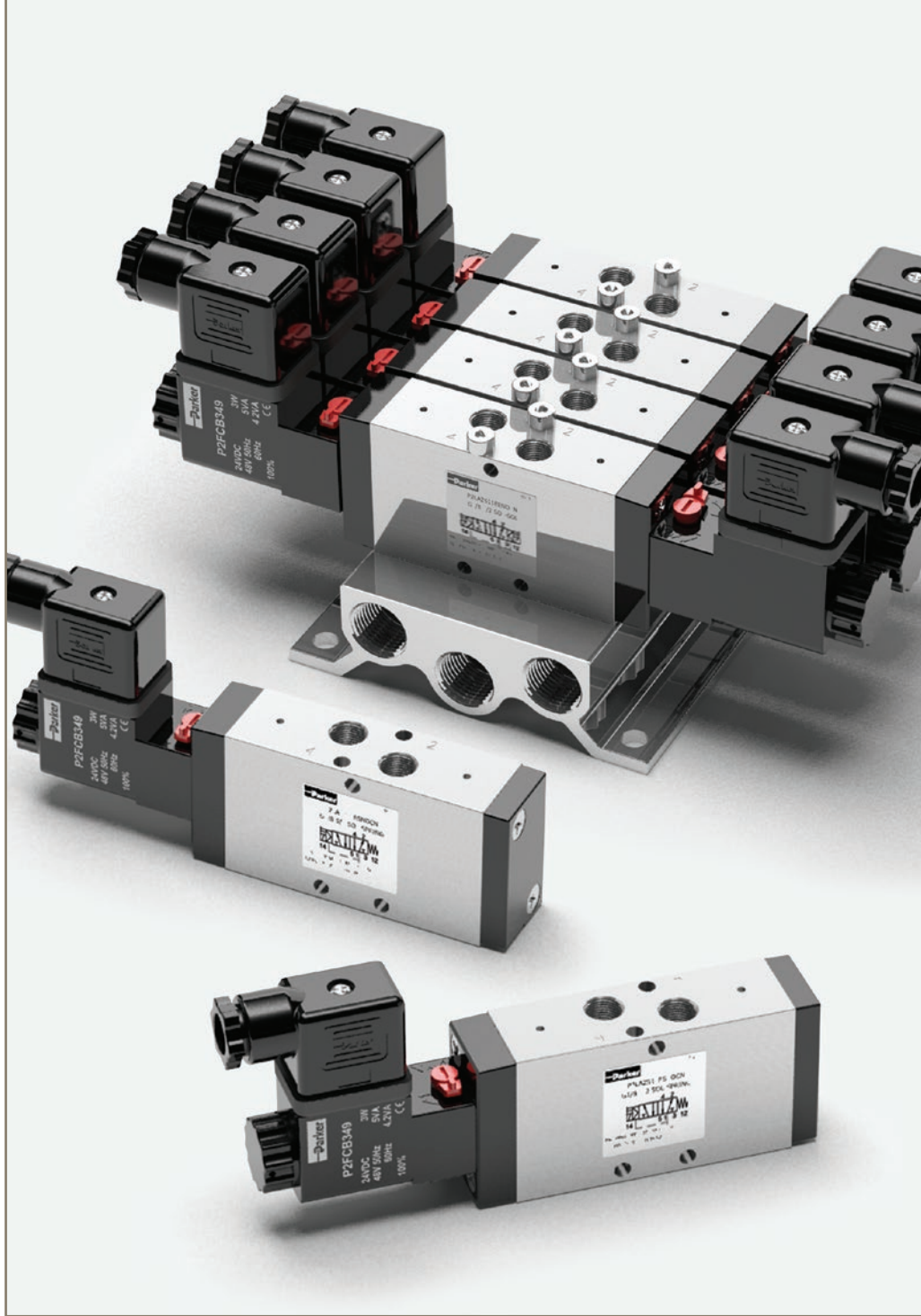


aerospace
climate control
electromechanical
filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding



Pneumatic Valves Viking Lite Series

G1/8 - G3/8 body ported


Catalogue PDE2658TCUK 11/2021




ENGINEERING YOUR SUCCESS.

Directional control valves


| | |
|---|---------|
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Important !
 Before carrying out any service work, ensure that the valve and manifold have been vented. Remove the primary supply air hose to ensure total disconnection of the air supply before dismantling valves or blank connection blocks.



NB !
 All technical data in this catalogue is typical only.
 The air quality is decisive for the valve life: see ISO 8573.



WARNING

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS AND/OR SYSTEMS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.
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Viking Lite ...

robust, versatile high performance
with long service life

The Viking Lite valve range is robust, versatile and combines high performance with compact installation dimensions. The choice of G1/8, G1/4 or G3/8 port sizes provide large flow capacity, short change-over times for maximum productivity and the low change-over pressure is an important characteristic of this valve range.

Designed to operate with pressures up to 10 bar in temperatures -10°C to +50°C.

Viking Lite range

P2LAZ, G1/8 - Cv = 0.6

P2LBZ, G1/4 - Cv = 1.5

P2LCZ, G3/8 - Cv = 2.5

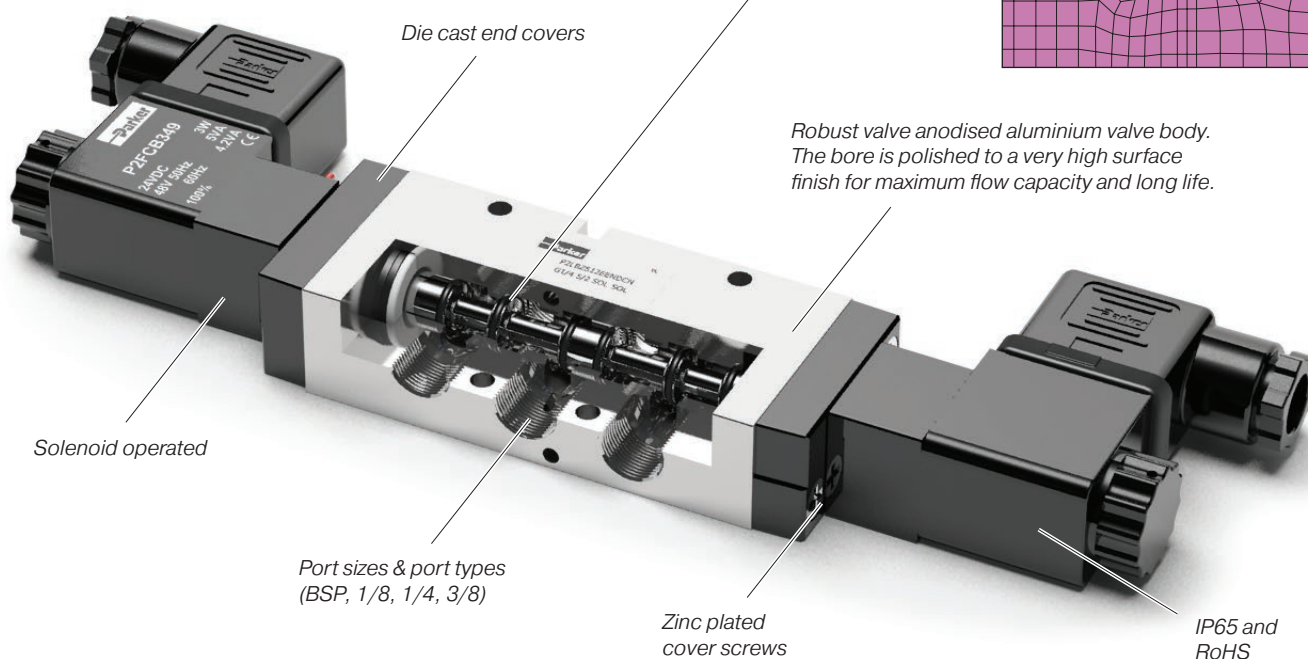
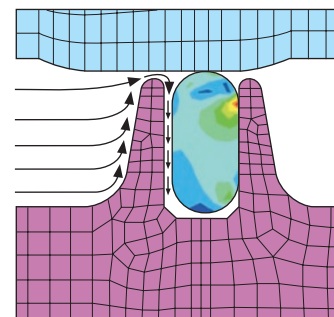
Wear compensating system

Viking Lite valves are fitted with dynamic bi-directional spool seals suitable for pressures up to 10 bar, in ambient temperatures -10°C to +50°C. Under pressure radial expansion of the seal occurs to maintain sealing contact with the valve bore.

This sealing method reduces friction gives lower pilot pressures, providing fast response and less wear. Valves do not require lubrication in operation but they can also be installed in systems that are lubricated.

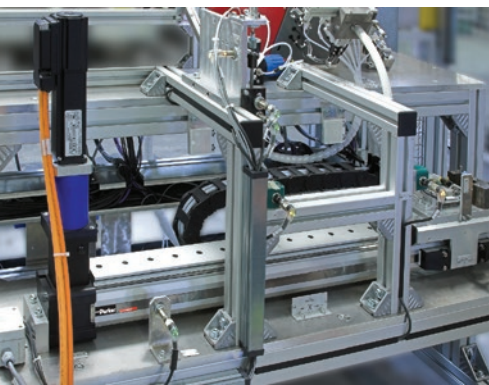


Wear Compensating System



Viking Lite ...

rust and corrosion resistant,
high reliability with flexible installation



Rust and corrosion resistant designs.

Viking Lite valves are made of anodized aluminium, for good corrosion resistance.

The smooth design, with no dirt-collecting pockets, makes the valve suitable for most environments.

High reliability

Viking Lite valves easily comply with the requirements for the component reliability in accordance with EU Machinery Directive standards EN292-2 and EN983. The valves are designed for use with or without supplementary lubrication.

Compact dimensions for flexibility in installations

Compact dimensions, direct body porting and integral mounting holes are all features of the Viking Lite range.

In addition to single valve installation, the Viking Lite valves may be installed on manifolds so that the valves have a common supply and manifolded exhausts.



Manifold bar installation

A manifold bar, with common ducts for ports 1, 3 and 5 gives simple, time saving and easily serviced installation. Manifold bars are available in several different sizes, with space for between 2 and 14 valves.

Pressure bar installation

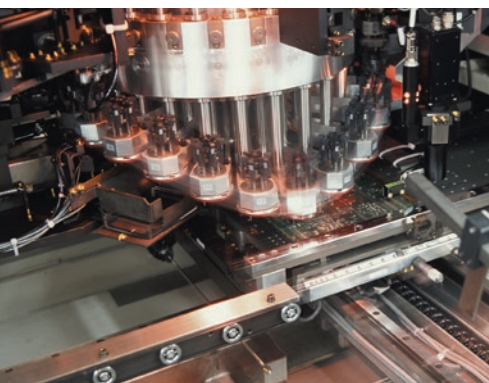
A pressure bar for common primary air supply gives a simple, robust, time saving and easily serviced installation. When pressure bars are used, restrictor-silencers can be installed in the exhaust ports of each valve, for individual adjustment of cylinder/air motor speed. Pressure bars are available in a number of different sizes, with space ranging from 2 to 10 valves.

Extreme applications

For extreme applications, -40 degrees and up to 16 bar pressure use

VikingXtreme valves :

see catalogue PDE2569TCUK



Directional control valves

Working medium, air quality

Working medium: Dry, filtered compressed air to ISO 8573-1 class 3.4.3.

Recommended air quality for valves

For best possible service life and trouble free operation, ISO 8573-1 quality class 3.4.3 should be used. This means 5µm filter (standard filter) dew point +3°C for indoor operation (a lower dew point should be selected for outdoor operation) and oil concentration 1.0 mg oil/m³, which is what a standard compressor with a standard filter gives.

ISO 8573-1 quality classes

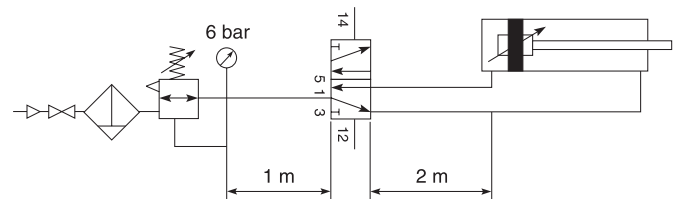
| Quality class | Pollution | | Water max. press. dew point (°C) | Oil max. concentration (mg/m ³) |
|---------------|--------------------|---|----------------------------------|---|
| | particle size (µm) | max. concentration (mg/m ³) | | |
| 1 | 0,1 | 0,1 | -70 | 0,01 |
| 2 | 1 | 1 | -40 | 0,1 |
| 3 | 5 | 5 | -20 | 1,0 |
| 4 | 15 | 8 | +3 | 5,0 |
| 5 | 40 | 10 | +7 | 25 |
| 6 | - | - | +10 | - |

Typical cylinder speeds which can be achieved with Viking valves and different tube sizes.

In the chart below you can find the suitable valves, tubes etc. for each cylinder size. If you have a tube length over 2m, choose one tube size larger than in the chart.

Following data is valid:

- Supply pressure : min 7.0 bar
- Regulator pressure setting : 6.0 bar
- Pipe length between air treatment unit and valve : max 1m
- Pipe length between valve and cylinder : max 2m



| Cylinder bore | <20 | 20-32 | 40-50 | 63 | 80 | 100 | 125 |
|----------------|-------|-------|-------|------|------|-------|-------|
| Cylinder port | M5 | G1/8 | G1/4 | G3/8 | G3/8 | G1/2 | G1/2 |
| Tubing Ext/Int | 4/2.7 | 6/4 | 8/6 | 10/8 | 10/8 | 12/9 | 14/11 |
| | | | 6/4 | 8/6 | 12/9 | 14/11 | |
| P2LAZ | G1/8 | G1/8 | G1/8 | G1/8 | G1/8 | | |
| P2LBZ | G1/4 | G1/4 | G1/4 | G1/4 | G1/4 | G1/4 | |
| P2LCZ | | | G3/8 | G3/8 | G3/8 | G3/8 | G3/8 |

- Cylinder speed < 0,5 m/s
- Cylinder speed < 1 m/s
- Oversized
- Cylinder speed > 1 m/s

Directional control valves**Material specification****P2LAZ****Valve**

| | |
|------------------------------|------------------------------------|
| Valve body | Anodised aluminium |
| End covers | Anodised aluminium |
| Spool | Aluminium |
| Piston | Acetal plastic/ Anodised aluminium |
| End cover sealings | Nitrile rubber |
| End cover screws | Zinc plated steel |
| Springs | Stainless steel |
| Mounting screws for solenoid | Stainless steel |
| Spool seals | Nitrile |
| Pilot adaptor | Acetal plastic |

Accessories

| | |
|--------------|--------------------|
| Manifold bar | Anodised aluminium |
| Pressure bar | Anodised aluminium |

P2LCZ**Valve**

| | |
|------------------------------|------------------------------------|
| Valve body | Anodised aluminium |
| End covers | Anodised aluminium |
| Spool | Aluminium |
| Piston | Acetal plastic/ Anodised aluminium |
| End cover sealings | Nitrile rubber |
| End cover screws | Zinc plated steel |
| Springs | Stainless steel |
| Mounting screws for solenoid | Stainless steel |
| Spool seals | Nitrile |
| Pilot adaptor | Acetal plastic |

P2LBZ**Valve**

| | |
|------------------------------|------------------------------------|
| Valve body | Anodised aluminium |
| End covers | Anodised aluminium |
| Spool | Aluminium |
| Piston | Acetal plastic/ Anodised aluminium |
| End cover sealings | Nitrile rubber |
| End cover screws | Zinc plated steel |
| Springs | Stainless steel |
| Mounting screws for solenoid | Stainless steel |
| Spool seals | Nitrile |
| Pilot adaptor | Acetal plastic |

Accessories

| | |
|--------------|--------------------|
| Manifold bar | Anodised aluminium |
| Pressure bar | Anodised aluminium |

Directional control valves

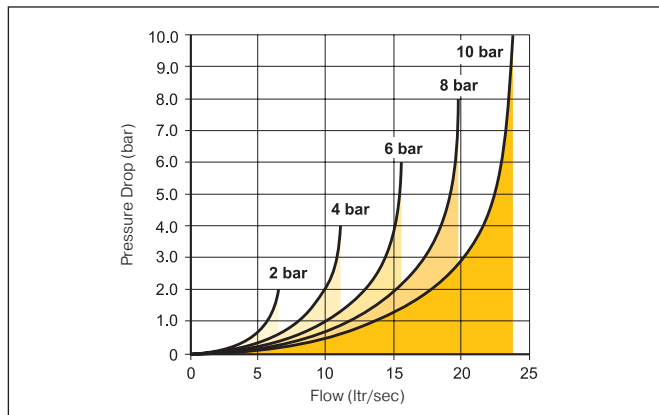
Flow characteristics

Flow capacities in accordance with ISO6358

All pressures = effective pressure

The curves in the diagram below are typical only

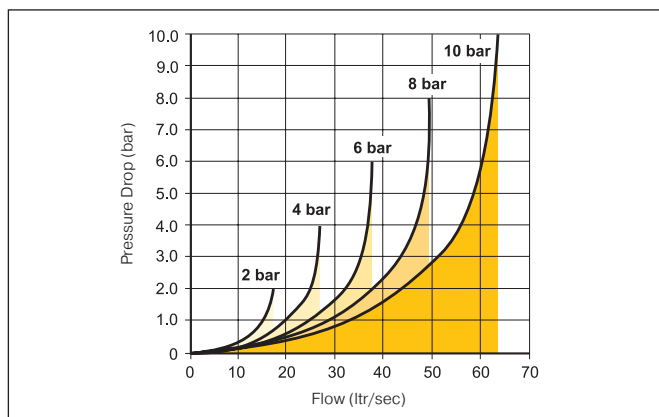
Technical Data P2LAZ



Port size
Maximum Operating pressure
Working temperature.
Flow (acc. to ISO 6358)

G1/8
10 bar
-10°C to +50°C
 $c = 2.2 \text{ NI/s} \times \text{bar}$
 $b = 0.3$
 $Q_n = 10.1 \text{ l/s}$
 $Q_{max} = 15.6 \text{ l/s}$
 $C_v = 0.6$

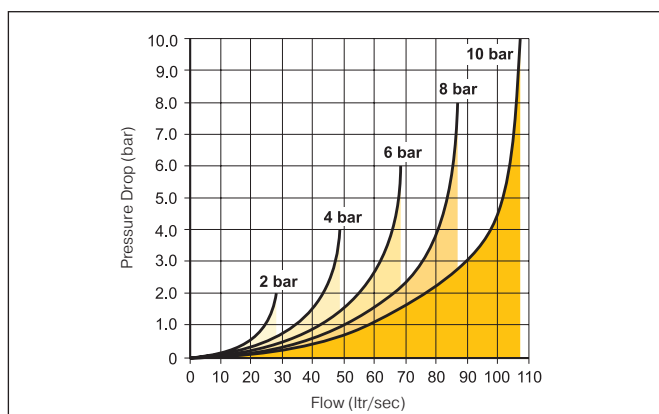
Technical Data P2LBZ



Port size
Maximum Operating pressure
Working temperature.
Flow (acc. to ISO 6358)

G1/4
10 bar
-10°C to +50°C
 $c = 5.4 \text{ NI/s} \times \text{bar}$
 $b = 0.3$
 $Q_n = 24.6 \text{ l/s}$
 $Q_{max} = 37.8 \text{ l/s}$
 $C_v = 1.5$

Technical Data P2LCZ

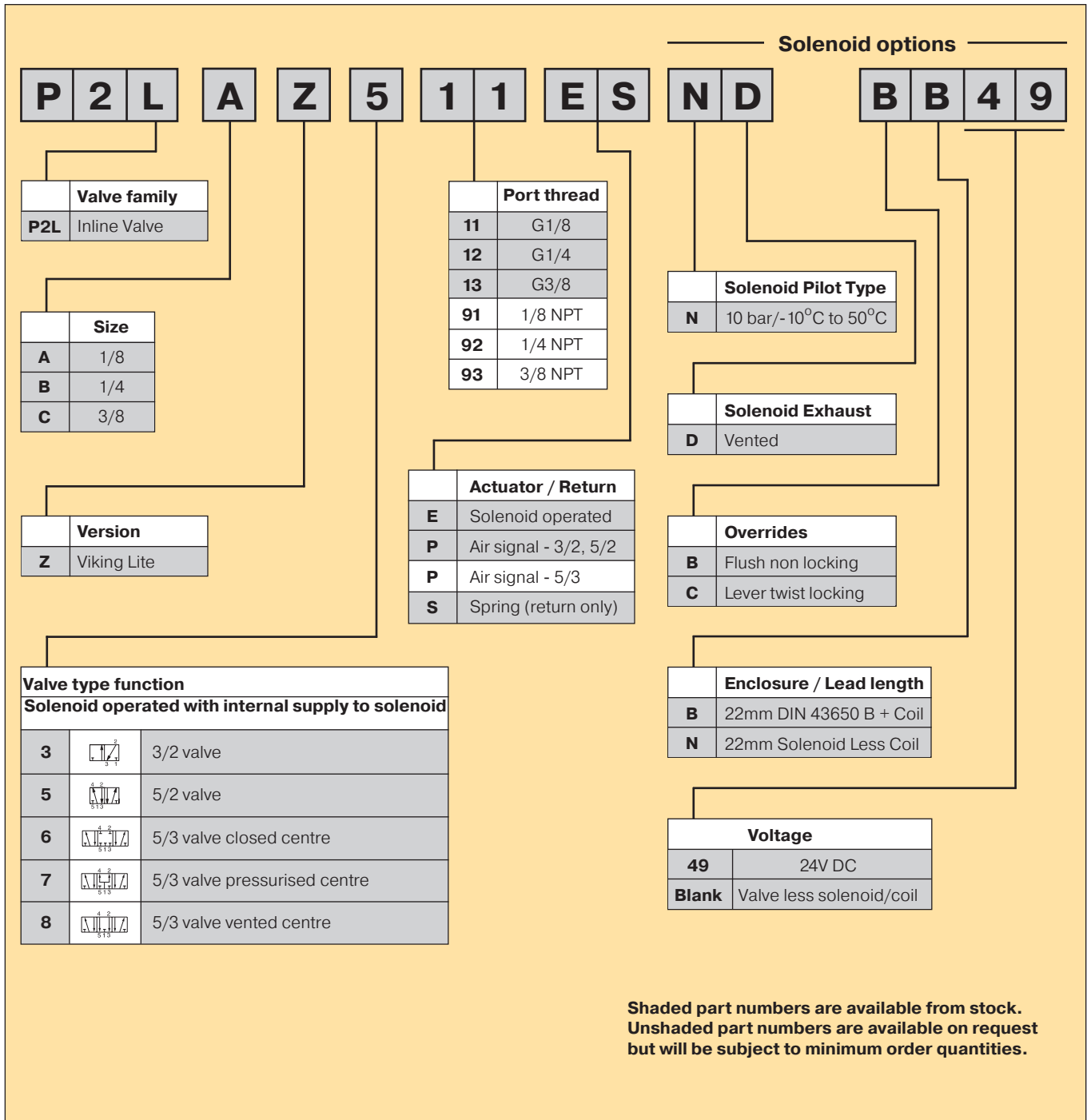


Port size
Maximum Operating pressure
Working temperature.
Flow (acc. to ISO 6358)

G3/8
10 bar
-10°C to +50°C
 $c = 9.7 \text{ NI/s} \times \text{bar}$
 $b = 0.3$
 $Q_n = 41.5 \text{ l/s}$
 $Q_{max} = 68.3 \text{ l/s}$
 $C_v = 2.5$

Directional control valves

Viking Lite Part Number System



Directional control valves

Solenoid operated directional control valves

Internal supply to solenoid valve(s) via port 1.

Max operating pressure 10 bar, temperature range -10°C to +50°C

3/2 valves, internal air, standard temperature

| Symbol | Size | Actuation | Return | Min Operating Pressure (bar) | Changeover time (ms) at 6 bar @20°C actua./return | Weight Kg | Order code Without coil | Order code With 24V DC (22mm coil) |
|--------|------|-----------------|-----------------|------------------------------|---|-----------|-------------------------|------------------------------------|
| | G1/8 | Air signal | Air signal | 1.5 | 5/5 | 0.18 | P2LAZ311PP | |
| | G1/4 | | | 1.5 | 6/6 | 0.18 | P2LBZ312PP | |
| | G3/8 | | | 1.5 | 8/8 | 0.36 | P2LCZ313PP | |
| | G1/8 | Air signal | Spring | 3.0 | 8/15 | 0.16 | P2LAZ311PS | |
| | G1/4 | | | 3.0 | 10/20 | 0.16 | P2LBZ312PS | |
| | G3/8 | | | 3.0 | 10/30 | 0.35 | P2LCZ313PS | |
| | G1/8 | Electric signal | Electric signal | 1.5 | 10/10 | 0.18 | P2LAZ311EENDCN | P2LAZ311EENDCB49 |
| | G1/4 | | | 1.5 | 12/12 | 0.18 | P2LBZ312EENDCN | P2LBZ312EENDCB49 |
| | G3/8 | | | 1.5 | 17/17 | 0.36 | P2LCZ313EENDCN | P2LCZ313EENDCB49 |
| | G1/8 | Electric signal | Spring | 3.0 | 15/35 | 0.16 | P2LAZ311ESNDCN | P2LAZ311ESNDCB49 |
| | G1/4 | | | 3.0 | 18/45 | 0.16 | P2LBZ312ESNDCN | P2LBZ312ESNDCB49 |
| | G3/8 | | | 3.0 | 27/75 | 0.35 | P2LCZ313ESNDCN | P2LCZ313ESNDCB49 |

5/2 valves, internal air, standard temperature

| Symbol | Size | Actuation | Return | Min Operating Pressure (bar) | Changeover time (ms) at 6 bar @20°C actua./return | Weight Kg | Order code Without coil | Order code With 24V DC (22mm coil) |
|--------|------|-----------------|-----------------|------------------------------|---|-----------|-------------------------|------------------------------------|
| | G1/8 | Air signal | Air signal | 1.5 | 5/5 | 0.18 | P2LAZ511PP | |
| | G1/4 | | | 1.5 | 6/6 | 0.18 | P2LBZ512PP | |
| | G3/8 | | | 1.5 | 8/8 | 0.36 | P2LCZ513PP | |
| | G1/8 | Air signal | Spring | 3.0 | 8/15 | 0.16 | P2LAZ511PS | |
| | G1/4 | | | 3.0 | 10/20 | 0.16 | P2LBZ512PS | |
| | G3/8 | | | 3.0 | 10/30 | 0.35 | P2LCZ513PS | |
| | G1/8 | Electric signal | Electric signal | 1.5 | 10/10 | 0.19 | P2LAZ511EENDCN | P2LAZ511EENDCB49 |
| | G1/4 | | | 1.5 | 12/12 | 0.21 | P2LBZ512EENDCN | P2LBZ512EENDCB49 |
| | G3/8 | | | 1.5 | 17/17 | 0.44 | P2LCZ513EENDCN | P2LCZ513EENDCB49 |
| | G1/8 | Electric signal | Spring | 3.0 | 15/35 | 0.17 | P2LAZ511ESNDCN | P2LAZ511ESNDCB49 |
| | G1/4 | | | 3.0 | 18/45 | 0.20 | P2LBZ512ESNDCN | P2LBZ512ESNDCB49 |
| | G3/8 | | | 3.0 | 27/75 | 0.43 | P2LCZ513ESNDCN | P2LCZ513ESNDCB49 |

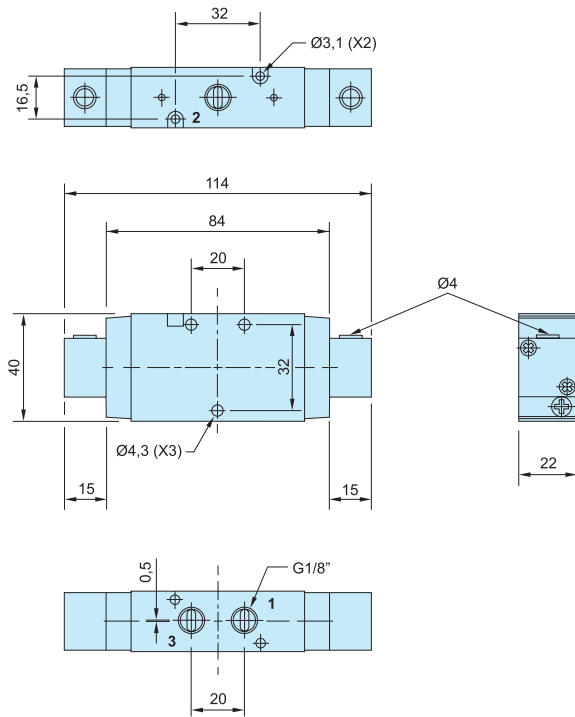
5/3 valves, internal air, standard temperature

| Symbol | Size | Actuation | Return | Min Operating Pressure (bar) | Changeover time (ms) at 6 bar @20°C actua./return | Weight Kg | Order code Without coil | Order code With 24V DC (22mm coil) |
|--------|------|-------------------|---------------|------------------------------|---|-----------|-------------------------|------------------------------------|
| | G1/8 | Electric/Electric | Self centring | 3.0 | 18/40 | 0.26 | P2LAZ611EENDCN | P2LAZ611EENDCB49 |
| | G1/4 | | Closed | 3.0 | 22/55 | 0.28 | P2LBZ612EENDCN | P2LBZ612EENDCB49 |
| | G3/8 | | Centre | 3.0 | 30/90 | 0.60 | P2LCZ613EENDCN | P2LCZ613EENDCB49 |
| | G1/8 | Electric/Electric | Self centring | 3.0 | 18/40 | 0.26 | P2LAZ711EENDCN | P2LAZ711EENDCB49 |
| | G1/4 | | Presurised | 3.0 | 22/45 | 0.28 | P2LBZ712EENDCN | P2LBZ712EENDCB49 |
| | G3/8 | | Centre | 3.0 | 30/90 | 0.60 | P2LCZ713EENDCN | P2LCZ713EENDCB49 |
| | G1/8 | Electric/Electric | Self centring | 3.0 | 18/40 | 0.26 | P2LAZ811EENDCN | P2LAZ811EENDCB49 |
| | G1/4 | | Vented | 3.0 | 22/45 | 0.28 | P2LBZ812EENDCN | P2LBZ812EENDCB49 |
| | G3/8 | | Centre | 3.0 | 30/90 | 0.60 | P2LCZ813EENDCN | P2LCZ813EENDCB49 |

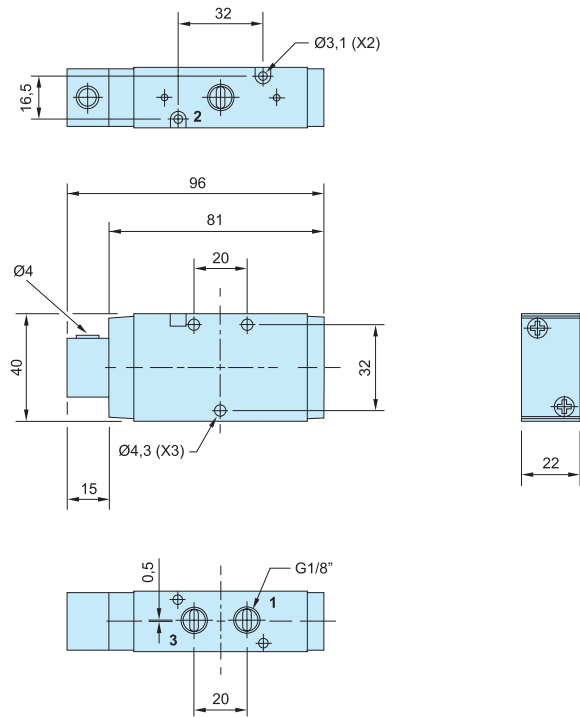
Directional control valves

Dimensions

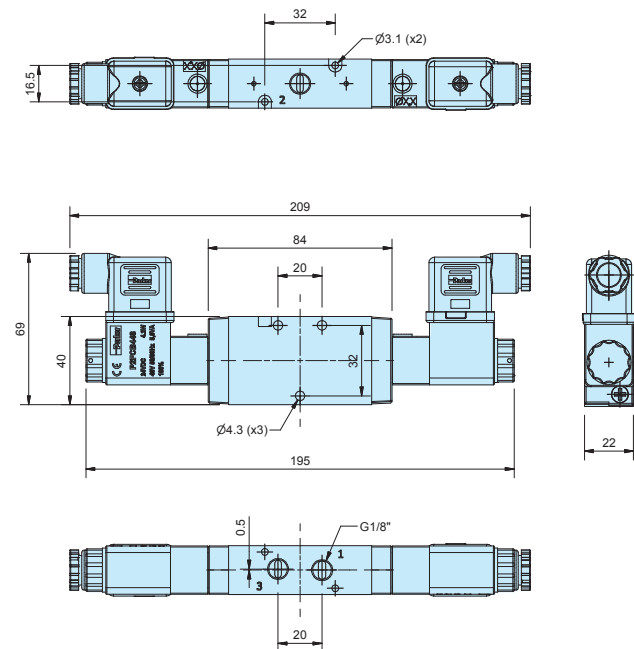
P2LAZ 3/2
Air / Air



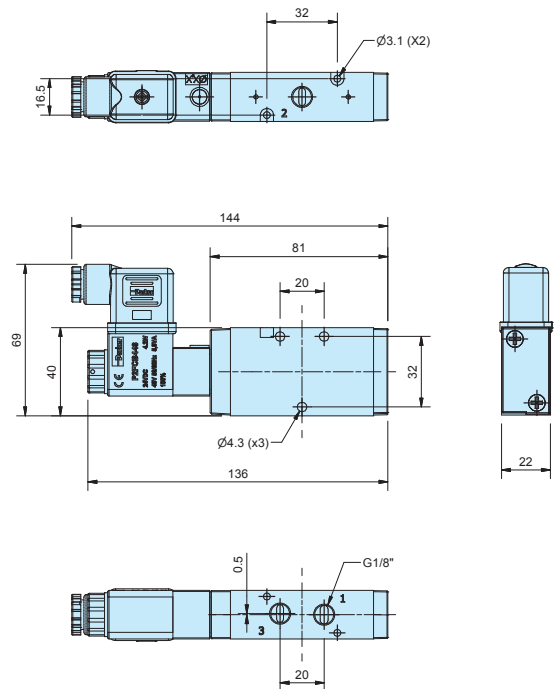
P2LAZ 3/2
Air / Spring



P2LAZ 3/2
Solenoid / Solenoid



P2LAZ 3/2
Solenoid / Spring



Solenoid valves

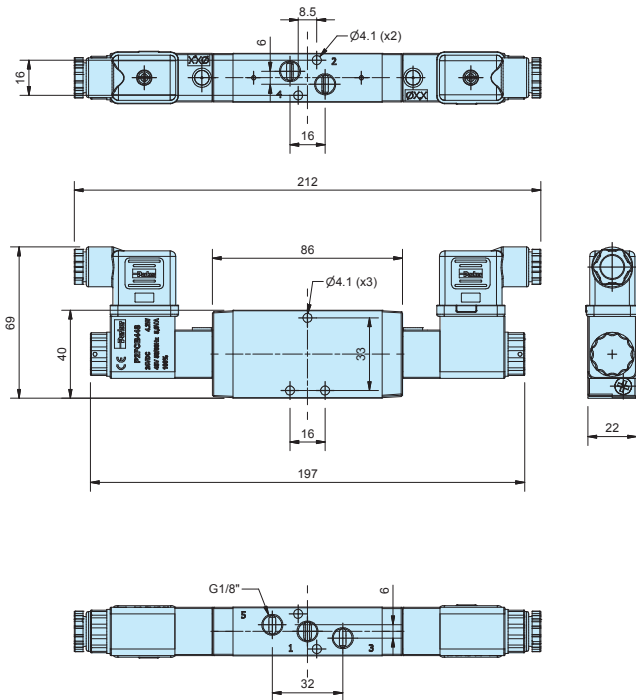
Solenoid valves and cable plugs must be ordered separately.

One pilot valve is required for each E (NDCN only) in the valve order code.

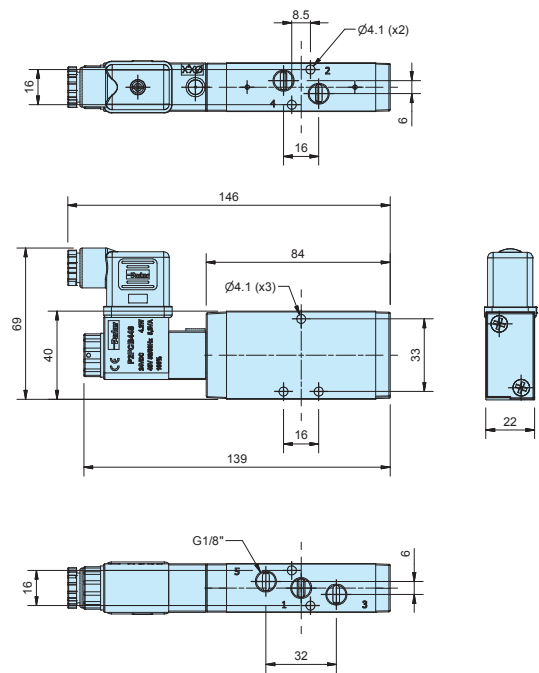
Directional control valves

Dimensions

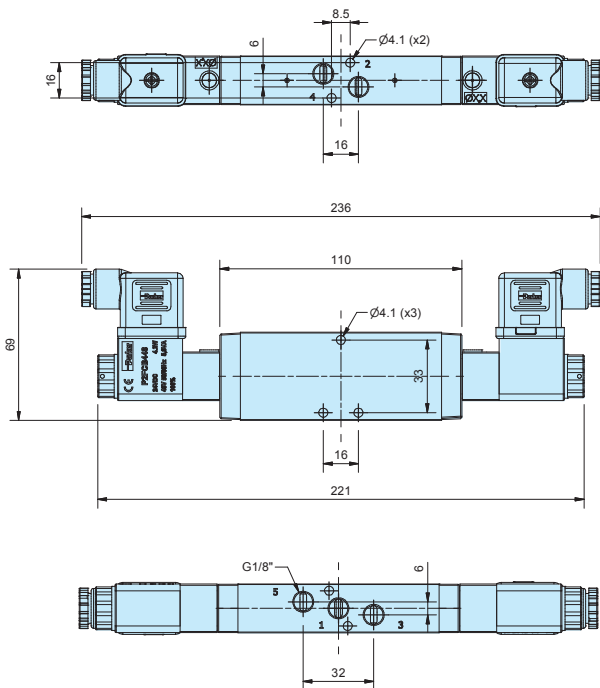
P2LAZ 5/2
Solenoid / Solenoid



P2LAZ 5/2
Solenoid / Spring



P2LAZ 5/3
Solenoid / Solenoid

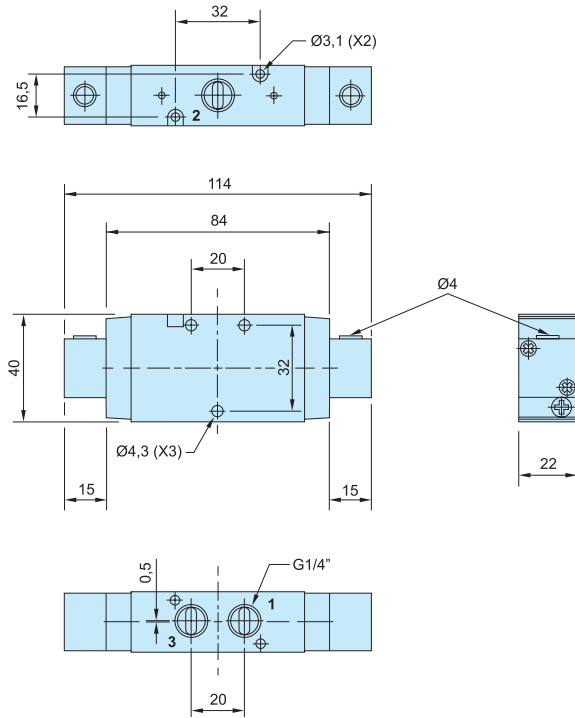


Solenoid valves
Solenoid valves and cable plugs must be ordered separately.
One pilot valve is required for each E (NDCN only) in the valve order code.

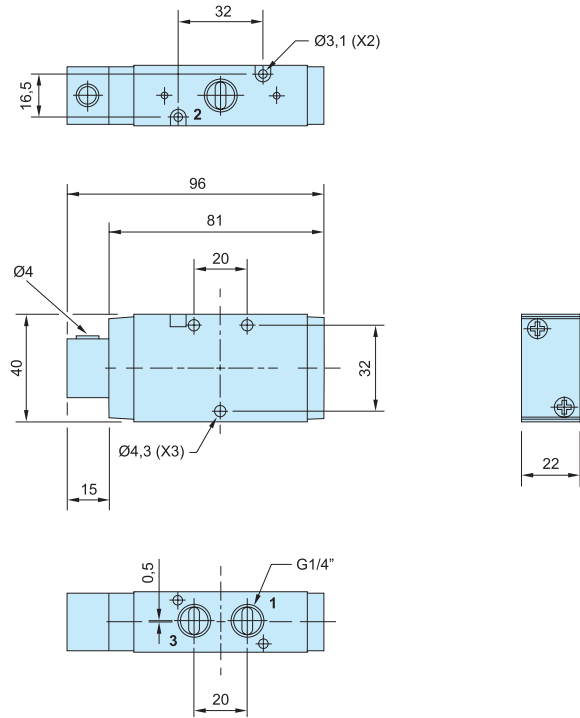
Directional control valves

Dimensions

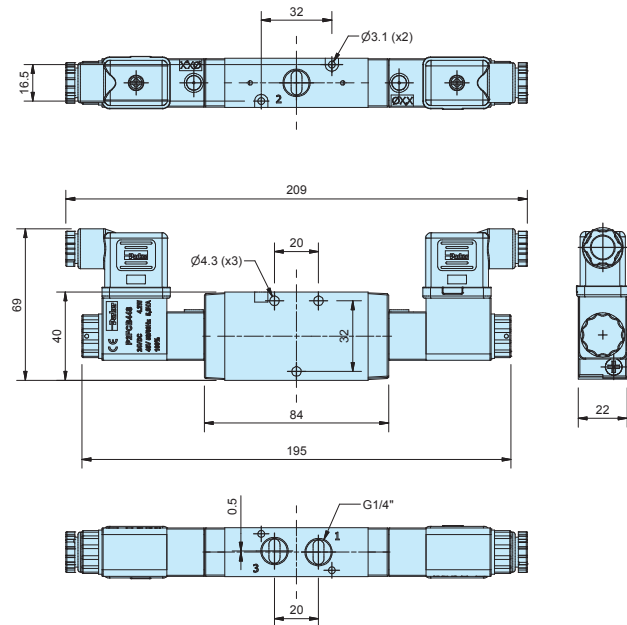
P2LBZ 3/2
Air / Air



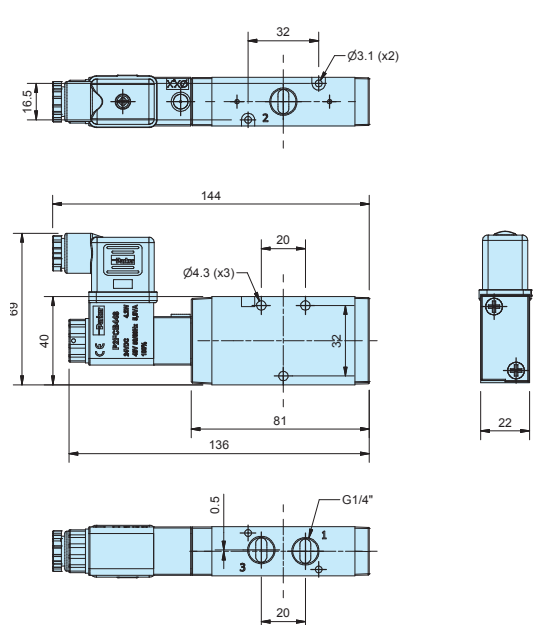
P2LBZ 3/2
Air / Spring



P2LBZ 3/2
Solenoid / Solenoid



P2LBZ 3/2
Solenoid / Spring



Solenoid valves

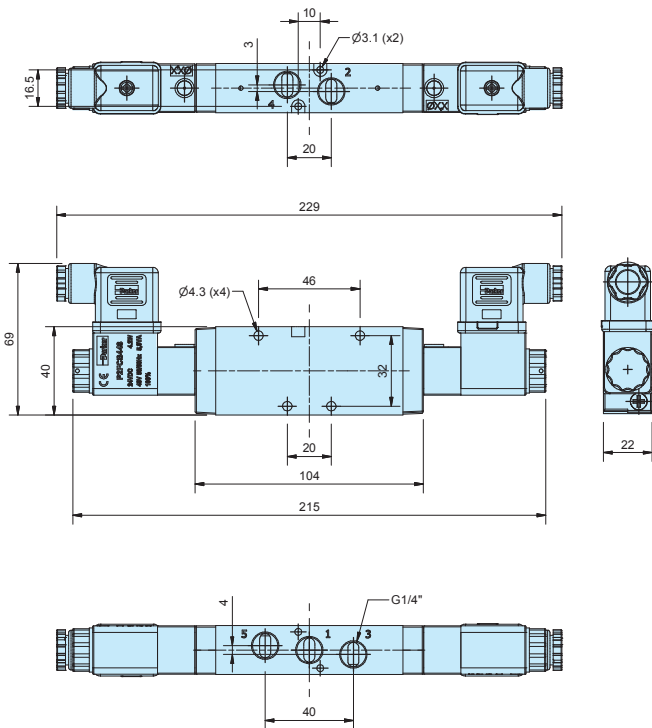
Solenoid valves and cable plugs must be ordered separately.

One pilot valve is required for each E (NDCN only) in the valve order code.

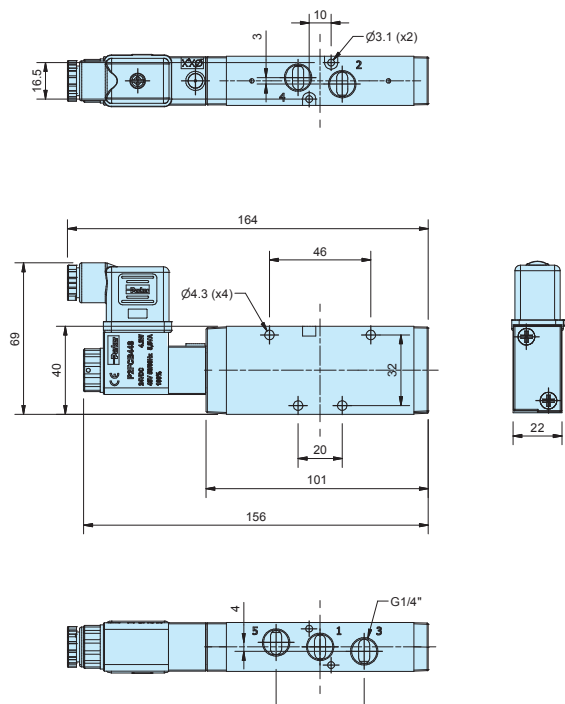
Directional control valves

Dimensions

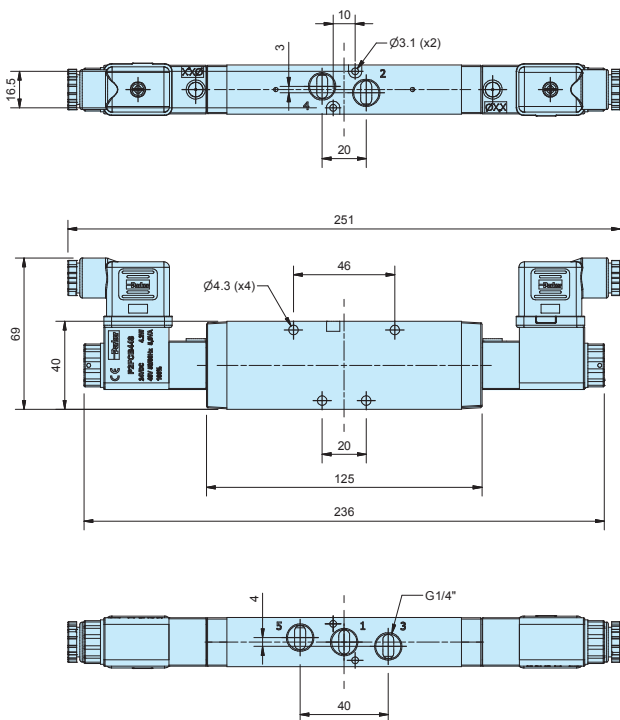
P2LBZ 5/2
Solenoid / Solenoid



P2LBZ 5/2
Solenoid / Spring



P2LBZ 5/3
Solenoid / Solenoid

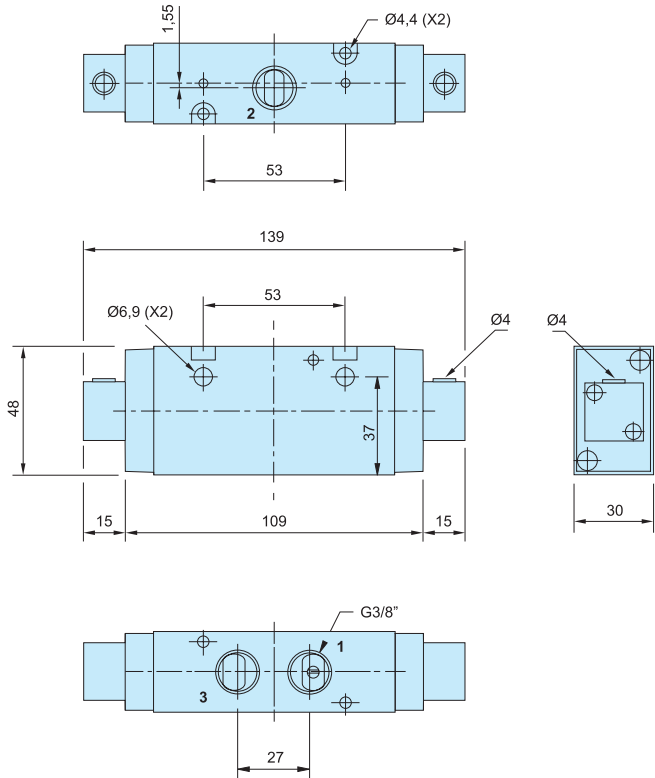


Solenoid valves
Solenoid valves and cable plugs must be ordered separately.
One pilot valve is required for each E (NDCN only) in the valve order code.

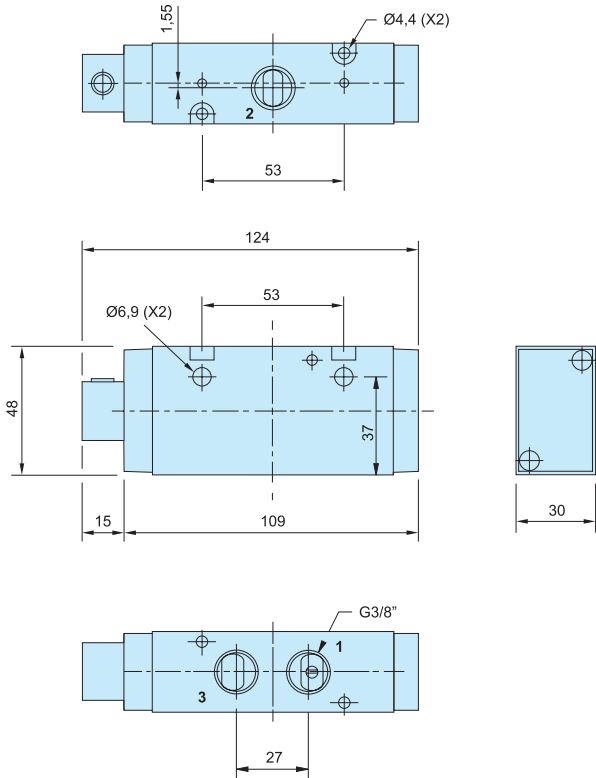
Directional control valves

Dimensions

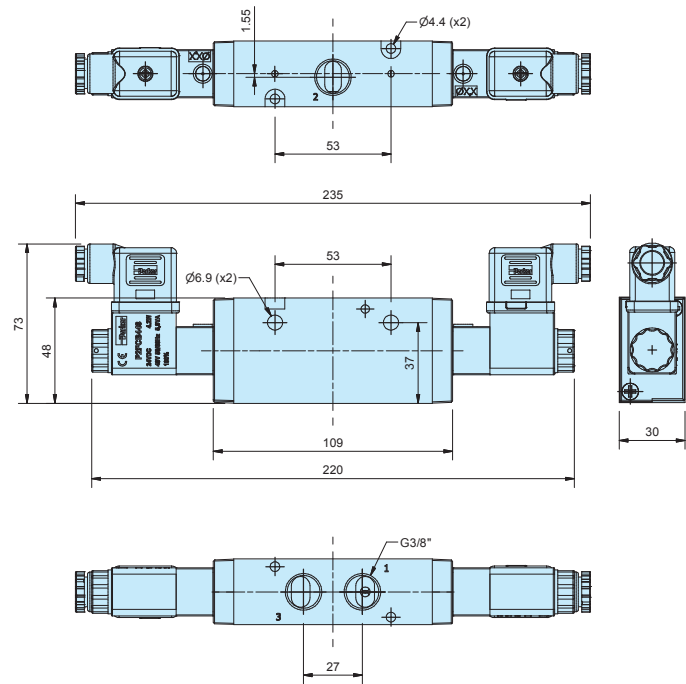
P2LCZ 3/2
Air / Air



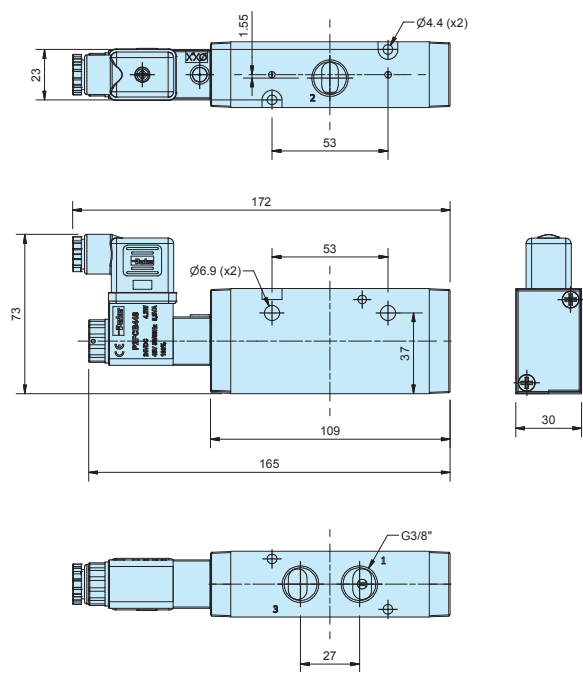
P2LCZ 3/2
Air / Spring



P2LCZ 3/2
Solenoid / Solenoid



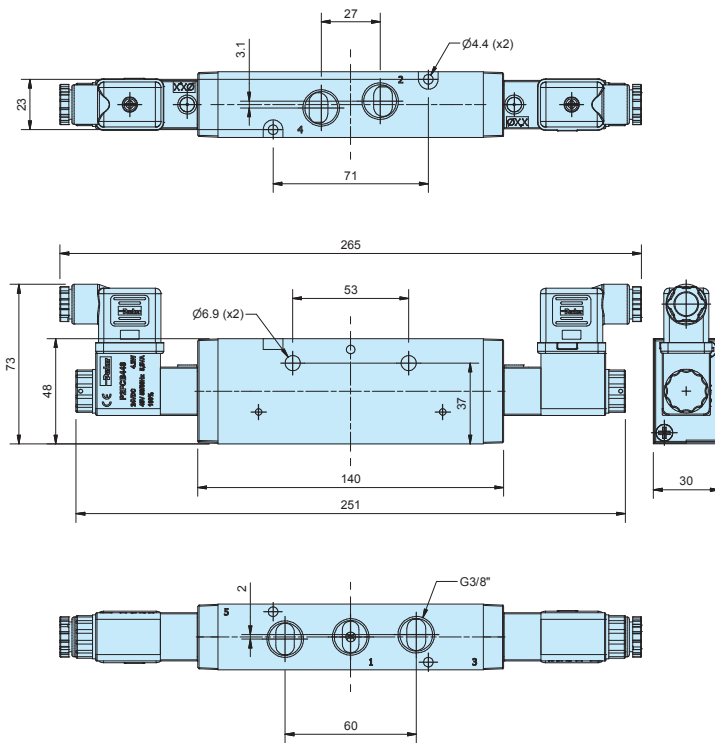
P2LCZ 3/2
Solenoid / Spring



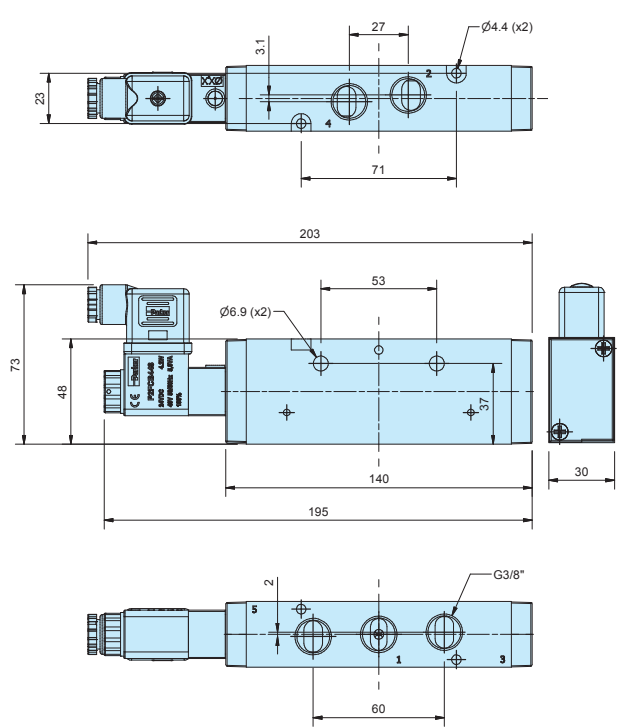
Directional control valves

Dimensions

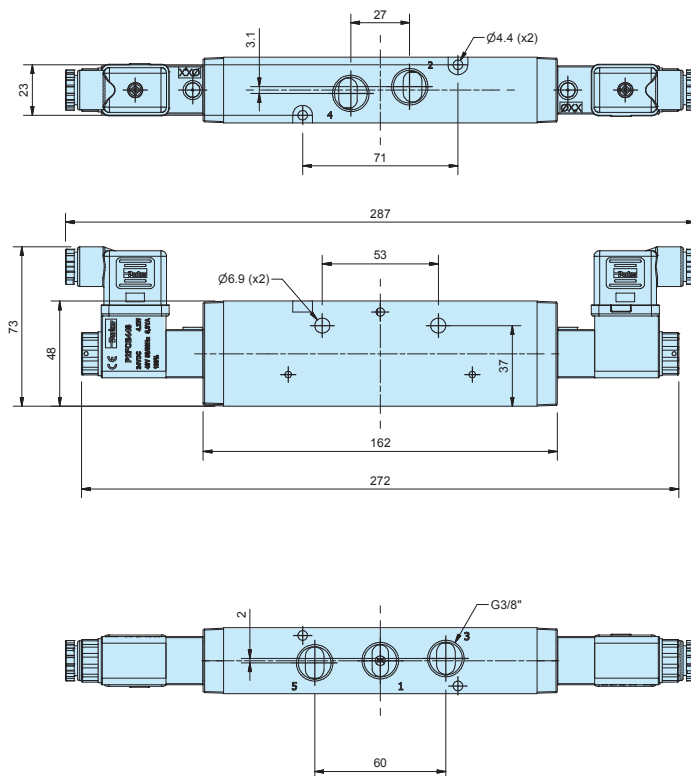
P2LCZ 5/2
Solenoid / Solenoid





P2LCZ 5/2
Solenoid / Spring



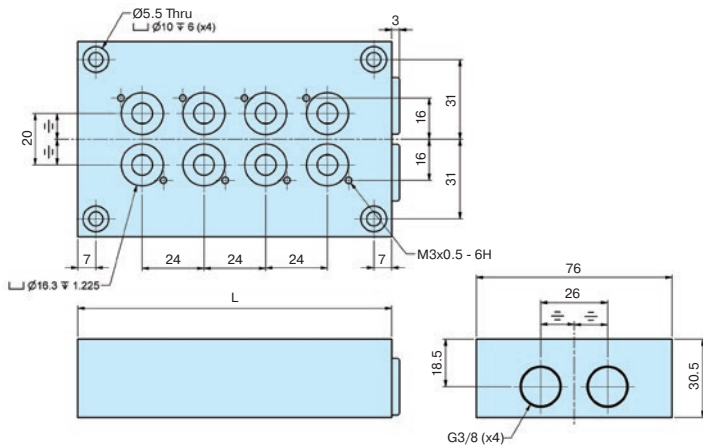
P2LCZ 5/3
Solenoid / Solenoid



| Accessories | Type P2LA / P2LB 3/2 valves | Weight kg | Order code |
|--|--|--------------------------------------|--|
|  | Manifold bar, P2LB incl. fasteners and O-ring. G3/8 For 2 valves For 4 valves For 6 valves For 8 valves For 10 valves | 0.38 0.64 0.89 1.15 1.40 | 91213202SXZ 91213204SXZ 91213206SXZ 91213208SXZ 91213210SXZ |
| |  | 0.10 | 912132BPSXZ |

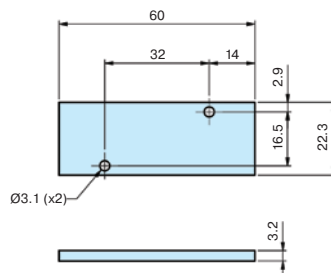
Dimensions








Manifold bar



| No. of valves | L mm |
|---------------|------|
| 2 | 74 |
| 4 | 122 |
| 6 | 170 |
| 8 | 218 |
| 10 | 266 |

Blanking plate for manifold bar, P2LB

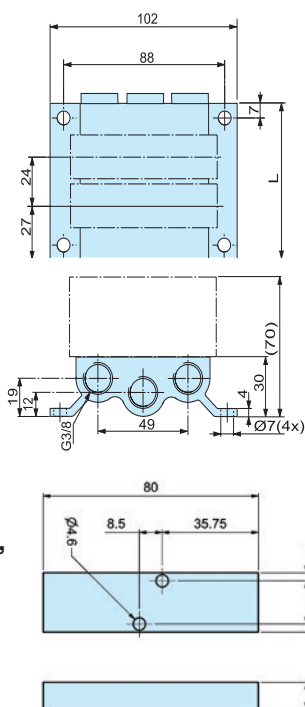


| Accessories | Type P2LA 5/2 valves | Weight kg | Order code |
|---|--|--|--|
|  | Manifold bar, P2LA including seals, mounting screws. G3/8 For 4 valves For 6 valves For 8 valves For 10 valves For 12 valves For 14 valves | 0.48 0.63 0.80 0.98 1.10 1.23 | 9121658075 9121658076 9121658077 9121658078 9121658079 9121658099 |
|  | Blanking plate, P2LA for Manifold bar | 0.05 | 9121658063 |
|  | Pressure bar, P2LA for common air supply incl. O-rings and mounting screws. G1/4 For 2 valves For 4 valves For 6 valves For 8 valves | 0.13 0.20 0.26 0.33 | 9121658070 9121658071 9121658072 9121658073 |
|  | Blanking plate, P2LA for Pressure bar | 0.05 | 9121658074 |
|  | Assembly screws, P2LA in stainless steel for valve | 0.02 | 9121658043 |
|  | Assembly screws, P2LA in stainless steel for blanking plate | 0.01 | 9121658044 |
|  | O-ring kit, P2LA O-rings between valve and manifold bar/Pressure bar | 0.01 | 9121658046 |

Dimensions

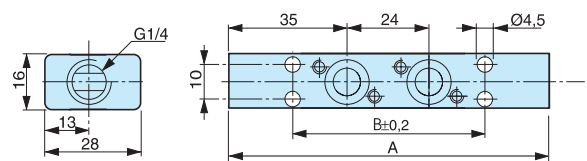
Manifold bar, P2LA

| No. of valves | L mm |
|---------------|------|
| 4 | 126 |
| 6 | 174 |
| 8 | 222 |
| 10 | 270 |
| 12 | 318 |
| 14 | 366 |

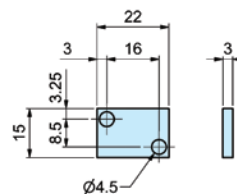


Blanking plate for manifold bar, P2LA





Pressure bar, P2LA



Blanking plate for pressure bar, P2LA

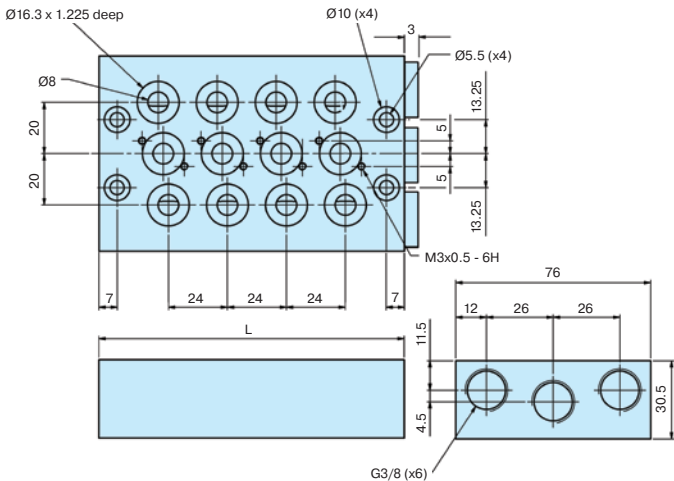


| No. of valves | A mm | B mm |
|---------------|------|------|
| 2 | 94 | 56 |
| 4 | 142 | 104 |
| 6 | 190 | 152 |
| 8 | 238 | 200 |

| Accessories | Type P2LB 5/2 valves | Weight kg | Order code |
|---|---|--------------------------------------|--|
|  | Manifold bar, P2LB incl. fasteners and O-ring. G3/8 For 2 valves For 4 valves For 6 valves For 8 valves For 10 valves | 0.69 1.13 1.56 2.00 2.45 | 9121594805X 9121594806X 9121594807X 9121594808X 9121594812X |
|  | Blanking plate, P2LB for Manifold bar | 0.10 | 9121594809X |
|  | Pressure bar, P2LB for common air supply incl. O-rings and mounting screws. G3/8 For 2 valves For 4 valves For 6 valves For 8 valves For 10 valves | 0.38 0.53 0.68 0.83 0.99 | 9127113301X 9127113302X 9127113303X 9127113304X 9127113305X |
|  | Blanking plate P2LB for Pressure bar. G1/4 | 0.02 | 9127113306X |

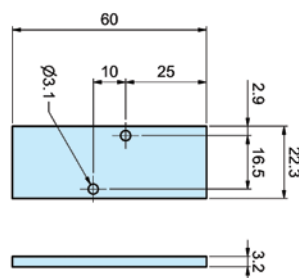
Dimensions

Manifold bar, P2LB

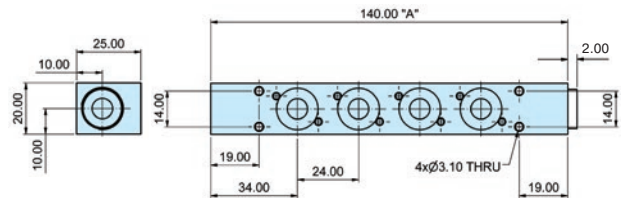


| No. of valves | L mm |
|---------------|------|
| 2 | 74 |
| 4 | 122 |
| 6 | 170 |
| 8 | 218 |
| 10 | 266 |

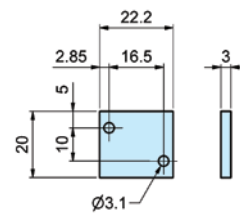
Blanking plate for manifold bar, P2LB



Pressure bar, P2LB

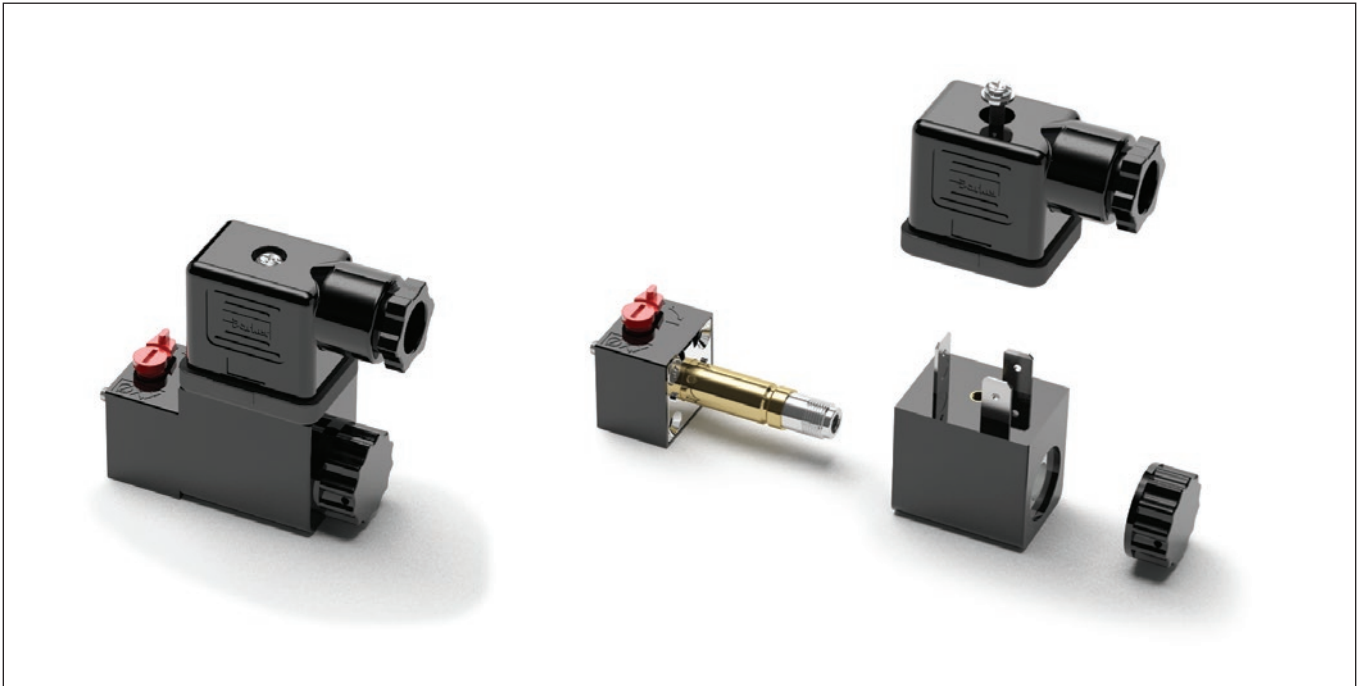


Blanking plate for pressure bar, P2LB



| No. of valves | A mm |
|---------------|------|
| 2 | 92 |
| 4 | 140 |
| 6 | 188 |
| 8 | 236 |
| 10 | 284 |

Directional control valves



22mm Solenoid pilot options

The solenoid pilot operators are designed for piloting pneumatic control valves with compressed air or other inert gases.

The operator is available for normal operating pressures up to 10 bar having an outlet orifice 1.2 mm and exhaust orifice 1.45 mm.

Corrosion resistant design

The pilot operator body is manufactured in thermoplastic PA 6 material and the core tube brass is stainless steel. The plunger/core is also made from stainless steel and the valve seats from FKM.

Solenoid Pilot Exhaust

These operators all exhaust out of the top of the core tube which is tapped M5. The standard solenoid nut fitted to the core tube is the Diffuser nut which allows the exhaust to escape to atmosphere. This nut also minimises ingress of dirt into the valve through this port. The alternative plastic knurled nut can be specified (refer to part number system) if the exhaust air needs to be captured and piped away using the M5 tapped port.

Coils

Coils are wound with enameled copper wire, having temperature index 180°C with class F insulation (155°C) and are encapsulated in Thermoplastic resin. When fitted with suitable connector and correct gasket they give protection to IP65.

Manual Override options

The standard manual override is the bi-stable twist lock, extended plastic override. Non locking flush manual override available as option.

Directional control valves

22mm solenoid operator part numbers and spares

Solenoid coils for 22mm solenoid operators

| Voltage | Weight (Kg) | Order code Form B |
|----------------------|-------------|-------------------|
| 12V 60Hz | 0.093 | P2FCB340 |
| 24V 50/60Hz | 0.093 | P2FCB342 |
| 12V DC | 0.093 | P2FCB345 |
| 24V DC | 0.093 | P2FCB349 |
| 48V DC | 0.093 | P2FCB351 |
| 110V/50Hz, 120V/60Hz | 0.093 | P2FCB353 |
| 230V/50Hz, 230V/60Hz | 0.093 | P2FCB357 |

Spare Solenoid Nuts


Valves requiring captured exhaust should be fitted with plastic knurled nut

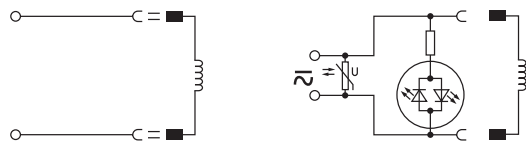
| |
|--------------|
| Order code |
| P2FNP |

Valves with vented exhaust are fitted with diffuser plastic nut

| |
|--------------|
| Order Code |
| P2FND |

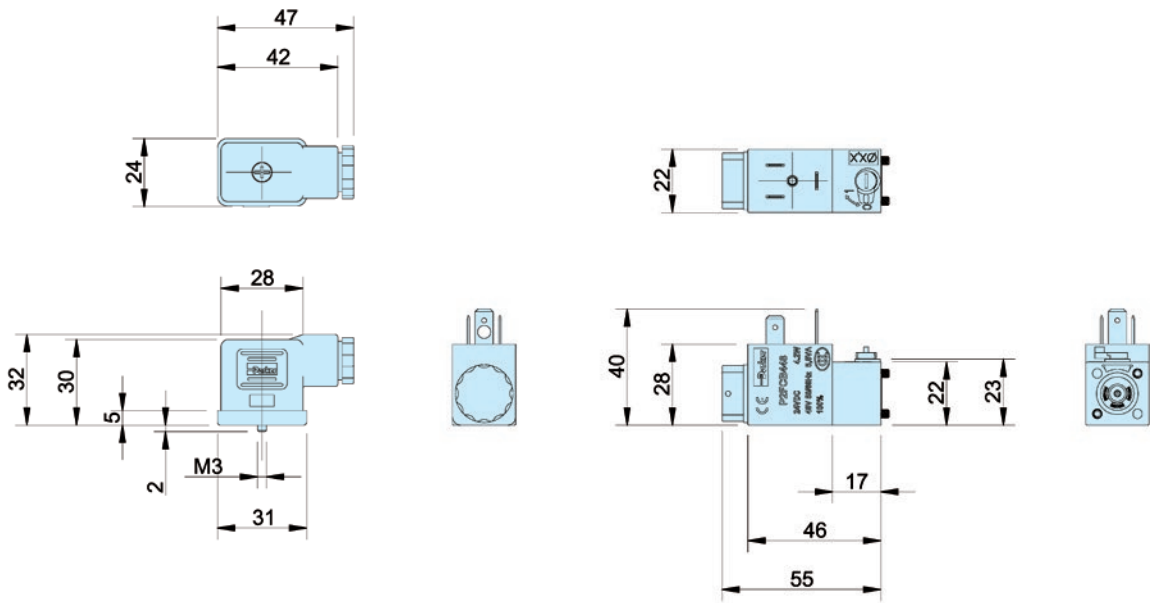
Solenoid Connectors / Cable Plugs EN175301-803

| | Description | Order code 22mm Industrial Form B |
|---|--|--------------------------------------|
| With standard screw | Standard IP65 without flying lead | 3EV10V10 |
|  | With LED and protection 24V AC/DC | 3EV10V20-24 |
| | With LED and protection 110V AC | 3EV10V20-110 |
| | With LED and protection 230V AC | 3EV10V20-230 |
| With cable | 24V AC/DC, 5m cable LED and protection IP65 | 3EV10V20-24L5 |
| | 110V AC/DC, 5m cable LED and protection IP65 | 3EV10V20-110L5 |
| | 230V AC, 5m cable LED and protection IP65 | 3EV10V20-230L5 |



| | | |
|-----------------|---------------------|-----------------------|
| 3EV10V10 | 3EV10V20-24 | 3EV10V20-24L5 |
| | 3EV10V20-110 | 3EV10V20-110L5 |
| | 3EV10V20-230 | 3EV10V20-230L5 |

Cable Plug Dimensions (mm)



Directional control valves

Directional control valves

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