



ALKI-Foam

AKF1; AKF5; AKF55

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## SAFETY DATA SHEET

### SECTION 1. IDENTIFICATION

Product identifier used on the label

: **ALKI-Foam**

Other means of identification : AKF1 (P/N 475117); AKF5 (P/N 475121); AKF55 (P/N 475124)

Recommended use of the chemical and restrictions on use

: Refrigeration coil cleaner  
Use pattern: Professional Use Only  
Restriction on use: None known

Chemical family

: Mixture.

Name, address, and telephone number  
of the supplier:

**Parker Hannifin Corporation - Sporlan Division**

206 Lange Drive  
Washington, MO, U.S.A.  
63090

Supplier's Telephone # : (636)-239-1111

**24 Hr. Emergency Tel #** : Chemtrec 1-800-424-9300 (Within Continental U.S.); Chemtrec 703-527-3887  
(Outside U.S.).

Name, address, and telephone number of  
the manufacturer:

Refer to supplier

### SECTION 2. HAZARDS IDENTIFICATION

Classification of the chemical

Purple liquid. Bland odor.

Most important hazards: Corrosive to metals Causes skin and eye burns. May cause respiratory irritation. Occupational exposure to the substance or mixture may cause adverse effects. Refer also to TOXICOLOGICAL INFORMATION (Section 11).

This material is classified as hazardous under U.S. OSHA regulations (29CFR 1910.1200) and Canadian WHMIS regulations (Hazardous Products Regulations).

Hazard classification

Corrosive to metals: Category 1

Acute toxicity, oral - Category 4

Eye damage/irritation: Category 1

Skin corrosion/irritation: Category 1

Specific target organ toxicity, single exposure: Category 3

Physical Hazards Not Otherwise Classified (PHNOC) :Not applicable

Health Hazards Not Otherwise Classified (HHNOC) :Not applicable

Label elements

Hazard pictogram(s)



Signal Word

**DANGER!**



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### Hazard statement(s)

May be corrosive to metals.  
Harmful if swallowed.  
Causes severe skin burns and eye damage.  
May cause respiratory irritation.

### Precautionary statement(s)

Keep only in original packaging.  
Wash thoroughly after handling.  
Do not breathe mists.  
Do not eat, drink or smoke when using this product.  
Use only outdoors or in a well-ventilated area.  
Wear protective gloves/clothing and eye/face protection.

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Do NOT induce vomiting.  
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
Wash contaminated clothing before reuse.  
If inhaled: Remove person to fresh air and keep comfortable for breathing.  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.  
Continue rinsing.  
Immediately call a POISON CENTER or doctor/physician.  
Absorb spillage to prevent material damage.

Store in corrosive resistant container with a resistant inner liner.  
Store locked up.  
Store in a well-ventilated place. Keep container tightly closed.

Dispose of contents/container in accordance with local/regional/national/international regulations.

### Other hazards

Other hazards which do not result in classification:

Ingestion may cause severe irritation to the mouth, throat and stomach. Contact with metals may release small amounts of flammable hydrogen gas. Prolonged skin contact may cause dermatitis (rash), characterized by red, dry, itching skin.

## SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

<u>Chemical name</u>	<u>Common name and synonyms</u>	<u>CAS #</u>	<u>Concentration (% by weight)</u>
Sodium Hydroxide	Caustic soda	1310-73-2	30.0 - 60.0
C8-10 Alkylpolyglycoside	Polyglycidyl Decyl Ether	68515-73-1	1.0 - 3.0
Sodium metasilicate	Sodium Metasilicate Anhydrous	6834-92-0	0.5 - 1.0

The exact concentrations of the above listed chemicals are being withheld as a trade secret.

## SECTION 4. FIRST-AID MEASURES

### Description of first aid measures

- Ingestion* : Do NOT induce vomiting. Have victim rinse mouth with water, then give one to two glasses of water to drink. Seek immediate medical attention/advice. Never give anything by mouth if victim is unconscious.
- Inhalation* : Immediately remove person to fresh air. If breathing has stopped, give artificial respiration. If breathing is difficult, give oxygen by qualified medical personnel only. Seek immediate medical attention/advice.



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- Skin contact* : Take off all contaminated clothing immediately. Immediately flush skin with gently flowing, running water for at least 20 minutes. Do not rub area of contact. Seek immediate medical attention/advice. Wash contaminated clothing before reuse.
- Eye contact* : Immediately flush eyes with running water for at least 20 minutes. Seek immediate medical attention/advice.

### Most important symptoms and effects, both acute and delayed

- : May cause serious eye irritation or damage. Symptoms may include redness, pain, tearing and conjunctivitis. Direct skin contact may cause corrosive skin burns, deep ulcerations and possibly permanent scarring. May cause severe irritation and corrosive damage in the mouth, throat and stomach. Symptoms may include abdominal pain, vomiting, burns, perforations, bleeding and eventually death. May cause severe irritation to the nose, throat and respiratory tract. Symptoms may include coughing, choking and wheezing. Could result in pulmonary edema (fluid accumulation). Symptoms of pulmonary edema (chest pain, shortness of breath) may be delayed.

### Indication of any immediate medical attention and special treatment needed

- : Immediate medical attention is required. Causes burns. Treat symptomatically.

## SECTION 5. FIRE-FIGHTING MEASURES

### Extinguishing media

#### *Suitable extinguishing media*

- : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Water spray may be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to extreme heat.

#### *Unsuitable extinguishing media*

- : Do not use direct stream of water, which can result in a dust cloud and explosion hazard.

### Special hazards arising from the substance or mixture / Conditions of flammability

- : Not considered flammable. Burning produces obnoxious and toxic fumes.

### Flammability classification (OSHA 29 CFR 1910.106)

- : Non-flammable.

### Hazardous combustion products

- : Carbon dioxide and carbon monoxide. Aldehydes Sodium oxides Silicon oxides Hydrogen

### Special protective equipment and precautions for firefighters

#### *Protective equipment for fire-fighters*

- : Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA. Do not enter without wearing specialized protective equipment suitable for the situation. Firefighter's normal protective clothing (Bunker Gear) will not provide adequate protection. A full-body encapsulating chemical protective suit with positive pressure self-contained breathing apparatus (NIOSH approved or equivalent) may be necessary.

#### *Special fire-fighting procedures*

- : Move containers from fire area if safe to do so. Water spray may be useful in cooling equipment exposed to heat and flame. Dike for water control. Do not allow run-off from fire fighting to enter drains or water courses.

## SECTION 6. ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

- : All persons dealing with clean-up should wear the appropriate protective equipment including self-contained breathing apparatus. Keep all other personnel upwind and away from the spill/release. Restrict access to area until completion of clean-up. Refer to Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION, for additional information on acceptable personal protective equipment.



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**Environmental precautions** : Ensure spilled product does not enter drains, sewers, waterways, or confined spaces. For large spills, dike the area to prevent spreading.

**Methods and material for containment and cleaning up**

: Remove all sources of ignition. Ventilate area of release. Stop spill or leak at source if safely possible. Dike for water control. Recovered solutions can be carefully diluted with water and then neutralized with acids, such as acetic acid (vinegar) or hydrochloric acid. Contain and absorb spilled liquid with non-combustible, inert absorbent material (e.g. sand), then place absorbent material into a container for later disposal (see Section 13).

**Special spill response procedures**

: If a spill/release in excess of the EPA reportable quantity is made into the environment, immediately notify the National Response Center in the United States (phone: 1-800-424-8802).  
 US CERCLA Reportable quantity (RQ): sodium hydroxide (1000 lbs / 454 kg)

### SECTION 7. HANDLING AND STORAGE

**Precautions for safe handling**

: Use in a well-ventilated area. Wear chemically resistant protective equipment during handling. See Section 8 for additional personal protection advice when handling this product. Do not ingest. Avoid breathing vapour or mist. Avoid contact with skin, eyes and clothing. Keep away from extreme heat and flame. Keep away from bases, metals and other incompatibles. Keep container tightly closed when not in use. Wash thoroughly after handling.

**Conditions for safe storage** : Store in a cool, dry, well-ventilated area. Store away from incompatibles and out of direct sunlight. Storage area should be clearly identified, clear of obstruction and accessible only to trained and authorized personnel. Inspect periodically for damage or leaks. Store in corrosion-resistant containers.

**Incompatible materials** : Acids; Strong oxidizing agents; Metals (e.g. Aluminum, brass, copper).

### SECTION 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

<u>Chemical Name</u>	<u>ACGIH TLV</u>		<u>OSHA PEL</u>	
	<u>TWA</u>	<u>STEL</u>	<u>PEL</u>	<u>STEL</u>
	Sodium Hydroxide	2 mg/m <sup>3</sup> (Ceiling)	N/Av	2 mg/m <sup>3</sup>
C8-10 Alkylpolyglycoside	N/Av	N/Av	N/Av	N/Av
Sodium metasilicate	N/Av	N/Av	N/Av	N/Av

**Exposure controls**

**Ventilation and engineering measures**

: Use general or local exhaust ventilation to maintain air concentrations below recommended exposure limits.

**Respiratory protection**

: If the TLV is exceeded, a NIOSH/MSHA-approved respirator is advised. Confirmation of which type of respirator is most suitable for the intended application should be obtained from respiratory protection suppliers. Respirators should be selected based on the form and concentration of contaminants in air, and in accordance with OSHA (29 CFR 1910.134) or CSA Z94.4-02.

**Skin protection**

: Wear protective gloves/clothing. Advice should be sought from glove suppliers.

**Eye / face protection**

: Wear eye/face protection. Chemical splash goggles must be worn when handling this material. A full face shield may also be necessary.



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**Other protective equipment** : Other equipment may be required depending on workplace standards. An eyewash station and safety shower should be made available in the immediate working area.

**General hygiene considerations**

: Do not breathe mist or vapor. Avoid contact with skin, eyes and clothing. Do not eat, drink, smoke or use cosmetics while working with this product. Upon completion of work, wash hands before eating, drinking, smoking or use of toilet facilities. Remove and wash contaminated clothing before re-use. Do not take contaminated clothing home.

### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical State** : Liquid  
**Colour** : purple  
**Odour** : Bland odor.  
**Odour threshold** : N/Av  
**pH** : 13.5-14  
**Melting Point/Freezing point** : - 5°C (23°F)

**Initial boiling point and boiling range**

: 100°C (212°F)

**Flash point** : Not applicable.

**Flashpoint (Method)** : Not applicable.

**Evaporation rate (BuAe = 1)** : Negligible.

**Flammability** : Not applicable.

**Lower explosion or flammability limit (% by vol.)**

: Not applicable.

**Upper explosion or flammability limit (% by vol.)**

: Not applicable.

**Oxidizing properties** : None known.

**Explosive properties** : Not explosive

**Vapour pressure** : same as water

**Relative vapour density** : >1

**Relative density / Specific gravity**

: 1.2

**Solubility in water** : Soluble

**Other solubility(ies)** : None known.

**Partition coefficient: n-octanol/water or Coefficient of water/oil distribution**

: N/Av

**Auto-ignition temperature** : N/Av

**Decomposition temperature** : Not available.

**Viscosity** : <10 cPs

**Particle characteristics** : Not applicable.

**Volatiles (% by weight)** : 80.2%

**Volatile organic Compounds (VOC's)**

: 0

**Absolute pressure of container**

: Not applicable.

**Flame projection length** : Not applicable.

**Other physical/chemical comments**

: Not applicable



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### SECTION 10. STABILITY AND REACTIVITY

- Reactivity** : Not normally reactive. Contact with metals may release small amounts of flammable hydrogen gas. Corrosive in contact with metals
- Chemical stability** : Stable under the recommended storage and handling conditions prescribed.
- Possibility of hazardous reactions** : Hazardous polymerization does not occur. Contact with metals may release small amounts of flammable hydrogen gas.
- Conditions to avoid** : Avoid heat and open flame. Ensure adequate ventilation, especially in confined areas. Avoid contact with incompatible materials.
- Incompatible materials** : Acids Strong oxidizers. Metals (e.g. Aluminum, brass, copper)
- Hazardous decomposition products** : None known, refer to hazardous combustion products in Section 5.

### SECTION 11. TOXICOLOGICAL INFORMATION

#### Information on likely routes of exposure:

- Routes of entry inhalation** : YES
- Routes of entry skin & eye** : YES
- Routes of entry Ingestion** : YES
- Routes of exposure skin absorption** : NO

#### Potential Health Effects:

##### Signs and symptoms of short-term (acute) exposure

###### *Sign and symptoms Inhalation*

- : Inhalation of high concentrations of fumes or mists may cause severe irritation and corrosive damage to the nose, throat and upper respiratory tract. Symptoms may include coughing, choking and wheezing. Could result in pulmonary edema (fluid accumulation). Symptoms of pulmonary edema (chest pain, shortness of breath) may be delayed.

###### *Sign and symptoms ingestion*

- : May cause severe irritation and corrosive damage in the mouth, throat and stomach. Symptoms may include abdominal pain, vomiting, burns, perforations, bleeding and eventually death.

###### *Sign and symptoms skin*

- : Causes severe skin burns and eye damage. Direct skin contact may cause corrosive skin burns, deep ulcerations and possibly permanent scarring.

###### *Sign and symptoms eyes*

- : Causes serious eye damage. Symptoms may include severe pain, tearing, redness, swelling and blurred vision. Permanent eye damage including blindness could result.

##### Potential Chronic Health Effects

- : Chronic skin contact with low concentrations may cause dermatitis.

##### Mutagenicity

- : Not expected to be mutagenic in humans.

##### Carcinogenicity

- : No components are listed as carcinogens by ACGIH, IARC, OSHA or NTP.

##### Reproductive effects & Teratogenicity

- : Not expected to cause reproductive effects.

##### Sensitization to material

- : Not expected to be a skin or respiratory sensitizer.

##### Specific target organ effects

- : Specific target organ toxicity, single exposure -Category 3  
May cause respiratory irritation.

The substance or mixture is not classified as specific target organ toxicant, repeated exposure.



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**Medical conditions aggravated by overexposure**

: Not available.

**Synergistic materials**

: Not available.

**Toxicological data**

: There is no available data for the product itself, only for the ingredients. See below for individual ingredient acute toxicity data. The calculated ATE values for this mixture are:  
 ATE oral = 1000 mg/kg  
 ATE dermal = 4153.84 mg/kg

<u>Chemical name</u>	<u>LC<sub>50</sub>(4hr)</u>	<u>LD<sub>50</sub></u>	
	<u>inh, rat</u>	<u>(Oral, rat)</u>	<u>(Rabbit, dermal)</u>
Sodium Hydroxide	N/Av	325mg/kg	1350mg/kg
C8-10 Alkylpolyglycoside	N/Av	N/Av	N/Av
Sodium metasilicate	>2.06mg/L (no deaths)	1152-1349 mg/kg	>5000 mg/kg

**Other important toxicological hazards**

: Not applicable

### SECTION 12. ECOLOGICAL INFORMATION

**Ecotoxicity**

: Harmful to aquatic life. The product should not be allowed to enter drains or water courses, or be deposited where it can affect ground or surface waters. See data for individual ingredient ecotoxicity data.

**Ecotoxicity data:**

<u>Ingredients</u>	<u>CAS #</u>	<u>Toxicity to Fish</u>		
		<u>LC50 / 96h</u>	<u>NOEC / 21 day</u>	<u>M Factor</u>
Sodium Hydroxide	1310-73-2	125 mg/L (Mosquito fish)	N/Av	None.
C8-10 Alkylpolyglycoside	68515-73-1	100.81mg/L (Zebra fish)	1.8mg/L (Zebra fish)	None.
Sodium metasilicate	6834-92-0	260-310mg/L (Rainbow trout)	N/Av	None.

<u>Ingredients</u>	<u>CAS #</u>	<u>Toxicity to Daphnia</u>		
		<u>EC50 / 48h</u>	<u>NOEC / 21 day</u>	<u>M Factor</u>
Sodium Hydroxide	1310-73-2	40.4 mg/L (Daphnia magna)	N/Av	None.
C8-10 Alkylpolyglycoside	68515-73-1	20mg/L Water flea	1mg/L Water flea	None.
Sodium metasilicate	6834-92-0	1700mg/L Water flea	N/Av	None.



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<u>Ingredients</u>	<u>CAS #</u>	<u>Toxicity to Algae</u>		
		<u>EC50 / 96h or 72h</u>	<u>NOEC / 96h or 72h</u>	<u>M Factor</u>
Sodium Hydroxide	1310-73-2	N/Av	N/Av	None.
C8-10 Alkylpolyglycoside	68515-73-1	27.22mg/L (Green algae)	10mg/L (Green algae)	None.
Sodium metasilicate	6834-92-0	>345mg/L (Green algae)	160 mg/L (Green algae)	None.

### Persistence and degradability

: Biodegradation is not applicable to inorganic materials.

### Bioaccumulation potential

: No data is available on the product itself.

<u>Components</u>	<u>Partition coefficient n-octanol/water (log Kow)</u>	<u>Bioconcentration factor (BCF)</u>
C8-10 Alkylpolyglycoside (CAS 68515-73-1)	1.72	N/Av
Sodium metasilicate (CAS 6834-92-0)	N/Av	N/Av

### Mobility in soil

: No data is available on the product itself.

### Other Adverse Environmental effects

: No additional information.

## SECTION 13. DISPOSAL CONSIDERATIONS

### Handling for Disposal

: Handle waste according to recommendations in Section 7. Empty containers retain residue (liquid and/or vapour) and can be dangerous.

### Methods of Disposal

: Dispose in accordance with all applicable federal, state, provincial and local regulations.

### RCRA

: If this product, as supplied, becomes a waste in the United States, it may meet the criteria of a hazardous waste as defined under RCRA, Title 40 CFR 261. It is the responsibility of the waste generator to determine the proper waste identification and disposal method. For disposal of unused or waste material, check with local, state and federal environmental agencies.






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### SECTION 14. TRANSPORT INFORMATION

Regulatory Information	UN Number	UN proper shipping name	Transport hazard class(es)	Packing Group	Label
49CFR/DOT	UN1824	Sodium hydroxide solution	8	II	
<b>49CFR/DOT Additional information</b>	May be shipped as LIMITED QUANTITY when transported in quantities no larger than 1 Litre, in packages not exceeding 30 kg gross mass. Refer to 49 CFR Section 173.154.				
ICAO/IATA	UN1824	Sodium hydroxide solution	8	II	
<b>ICAO/IATA Additional information</b>	Refer to ICAO/IATA Packing Instruction				
IMDG	UN1824	SODIUM HYDROXIDE SOLUTION	8	II	
<b>IMDG Additional information</b>	Consult the IMDG regulations for exceptions.				

**Special precautions for user** : Not available.

**Environmental hazards** : This product does not meet the criteria for an environmentally hazardous mixture, according to the IMDG Code. See ECOLOGICAL INFORMATION, Section 12.

### SECTION 15 - REGULATORY INFORMATION

**US Federal Information:**

Components listed below are present on the following U.S. Federal chemical lists:

<u>Ingredients</u>	CAS #	TSCA Inventory	CERCLA Reportable Quantity(RQ) (40 CFR 117.302):	SARA TITLE III: Sec. 302, Extremely Hazardous Substance, 40 CFR 355:	SARA TITLE III: Sec. 313, 40 CFR 372, Specific Toxic Chemical	
					Toxic Chemical	de Minimis Concentration
Sodium Hydroxide	1310-73-2	Yes	1000 lb/ 454 kg	N/Av	No	NS
C8-10 Alkylpolyglycoside	68515-73-1	Yes	N/Ap	N/Av	No	N/Ap
Sodium metasilicate	6834-92-0	Yes	N/Ap	N/Av	No	N/Ap

SARA TITLE III: Sec. 311 and 312, SDS Requirements, 40 CFR 370 Hazard Classes: Corrosive to metals, Acute toxicity, Skin corrosion, Eye Damage, Specific target organ toxicity, single exposure.

**US State Right to Know Laws:**

The following chemicals are specifically listed by individual States:



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<u>Ingredients</u>	CAS #	California Proposition 65		State "Right to Know" Lists					
		Listed	Type of Toxicity	CA	MA	MN	NJ	PA	RI
Sodium Hydroxide	1310-73-2	No	N/Ap	Yes	Yes	Yes	Yes	Yes	Yes
C8-10 Alkylpolyglycoside	68515-73-1	No	N/Ap	No	No	No	No	No	No
Sodium metasilicate	6834-92-0	No	N/Ap	No	No	No	No	No	No

### Canadian Information:

Canadian Environmental Protection Act (CEPA) information: All ingredients listed appear on the Domestic Substances List (DSL).

### International Information:

Components listed below are present on the following International Inventory list:

<u>Ingredients</u>	CAS #	European EINECS	Australia AICS	Philippines PICCS	Japan ENCS	Korea KECI/KECL	China IECSC	NewZealand IOC
Sodium Hydroxide	1310-73-2	215-185-5	Present	Present	(2)-1972; (1)-410	KE-31487	Present	HSR001547
C8-10 Alkylpolyglycoside	68515-73-1	N/Av	Present	Present	No data available.	No data available.	Present	No data available.
Sodium metasilicate	6834-92-0	229-912-9	Present	Present	(1)-508	KE-12354	Present	HSR003511

## SECTION 16. OTHER INFORMATION

### Legend

- : ACGIH: American Conference of Governmental Industrial Hygienists
- CAS: Chemical Abstract Services
- CERCLA: Comprehensive Environmental Response, Compensation, and Liability Act of 1980
- CFR: Code of Federal Regulations
- DOT: Department of Transportation
- EPA: Environmental Protection Agency
- IARC: International Agency for Research on Cancer
- MSHA: Mine Safety and Health Administration
- N/Ap: Not Applicable
- N/Av: Not Available
- NFPA: National Fire Protection Association
- NIOSH: National Institute of Occupational Safety and Health
- NTP: National Toxicology Program
- OSHA: Occupational Safety and Health Administration
- PEL: Permissible exposure limit
- SARA: Superfund Amendments and Reauthorization Act
- STEL: Short Term Exposure Limit
- TDG: Canadian Transportation of Dangerous Goods Act & Regulations
- TLV: Threshold Limit Values
- TWA: Time Weighted Average

### References

- : 1. ACGIH, Threshold Limit Values for Chemical Substances and Physical Agents & Biological Exposure Indices
- 2. ECHA - European Chemical Agency
- 3. Canadian Centre for Occupational Health and Safety, CCInfoWeb databases
- 4. Safety Data Sheets from manufacturer.
- 5. US EPA Title III List of Lists
- 6. California Proposition 65 List
- 7. OECD - The Global Portal to Information on Chemical Substances - eChemPortal



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: 04/30/2018

Reviewed Date SDS (dd/mm/yyyy)

: 29/09/2025

Revision No.

: 3

Revision Information

: 2. HAZARDS IDENTIFICATION

Other special considerations for handling

: Provide adequate information, instruction and training for operators.

<p><b>Prepared for:</b> Parker Hannifin Corporation - Sporlan Division 206 Lange Drive, Washington, MO, U.S.A. 63090 Telephone: (636) 239-1111 www.parker.com Direct all enquiries to: Parker Hannifin Corp. - Sporlan Division.</p>	
<p><b>Prepared by:</b> ICC The Compliance Center Inc. Telephone: (888) 442-9628 (U.S.); (888) 977-4834 (Canada) <a href="http://www.thecompliancecenter.com">http://www.thecompliancecenter.com</a></p>	

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