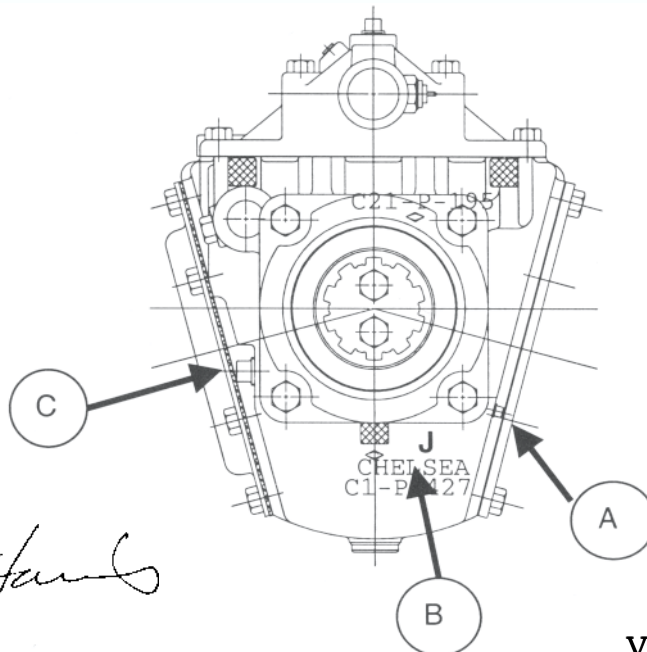


885 SERIES**PTO-TEC-106****TECHNICAL****DATE:** November 30, 2000**TO:** All Chelsea® Power Take-Off Customers

When filling the 912 Series split shaft unit with oil it is always important not to over fill the Power Take-Off unit. This is very important when installing two 885 series P.T.O.'s. A change was made to the 912 housing (1-P-484) lowering the fuel plug located on the lower right rear of the housing (see drawing, Note A). To verify that you have a 912 housing that has the proper plug location for checking the oil level with two 885 Power Take-Offs, check for the "Revision" level of the housing. This revision level is in the form of a letter located on the driveline output side of the housing and located to the right of the casting number (see drawing, Note B). If the Revision letter is "J" or higher then the plug in the housing has been changed for the correct oil level for two 885 series Power Take-Off.

On all other applications or with one 885 series P.T.O. use the oil level plug located on the left side of the housing to check for proper oil levels (see drawing, Note C).



Walt Harris

Walt Harris
Product Manager
Chelsea Auxiliary Power Products

View from Rear