

New 660/680 Series Ratio and Output Options

Chelsea engineering has released a new P.T.O. ratio set for the 660/680 Series Power Take-Offs (P.T.O.). The New "H" ratio is released for all transmissions using the AH input gear designator. The input gear for the "HAH" is 5-P-1494 and is used with output gear part number 2-P-919. The output shaft speed is the same as The 442 "H" and 489 "H" ratios for the appropriate application page. Also the standard torque for the 660/680 "H" ratio is 375 Lbs.ft [508 N.m] intermittent. Refer to the appropriate applications page for actual torque ratings.

Also with this release is the "RS" output option for the 680 Series. This new flange is a SAE "C" 2/4 Bolt Rotatable Flange with a SAE "C" 1-1/4"-14T splined shaft. A bolt circle diameter of 7.125" for the 2 bolt pump mounting option and 6.375" bolt circle diameter for the 4 bolt pump mounting option. The Pilot diameter is 5.00" and the flange can be rotated in 30° increments.

If you have questions about this bulletin or other technical questions, contact us at:

US: Chelsea Customer/Technical Services at **1-888-PH4-TRUK** (1-888-744-8785)
Canada: Parker Hannifin Canada, 1 905-693-3020
Europe: Chelsea Products Europe +44 (01384) 2822777



Walt Harris
Product Sales Manager
Chelsea Products