

Locking Handle installation for VP500HP and VP506HP Valves



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Purpose

ENGINEERING YOUR SUCCESS.

Locking Handle installation for VP500HP and VP506HP Valves

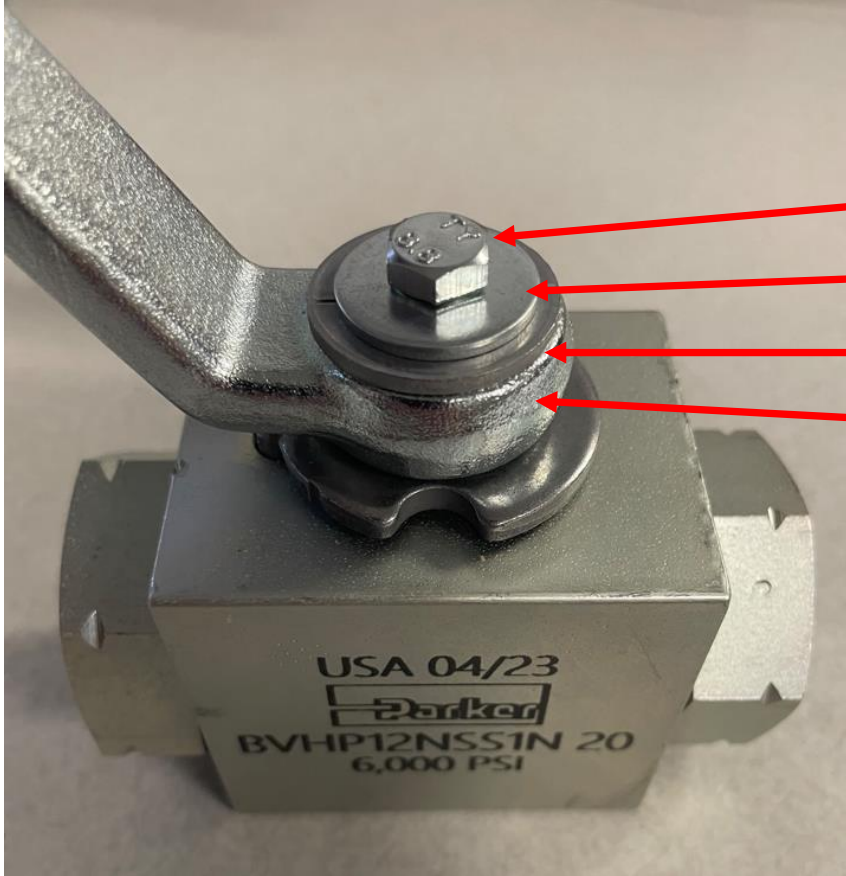


XV500HP-12



XVP500HP-12

Step 1: Remove Handle



Remove

- Bolt
- Washer
- Spacer
- Handle

Step 2 & 3: Remove Locking Clip and Handle Stop



Remove

- Locking Clip
- Handle Stop



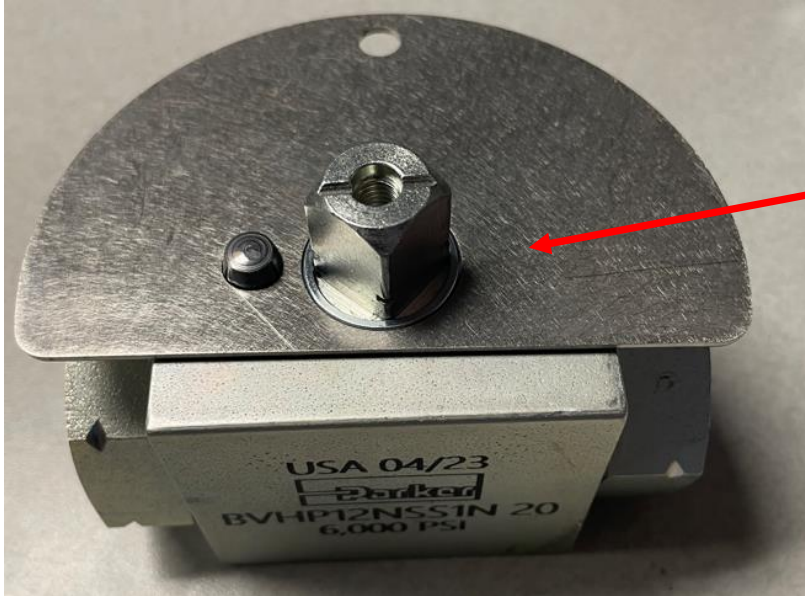
Locking Kit Components



Locking Kit Components

- Top Plate
- Bottom Plate
- Bushing

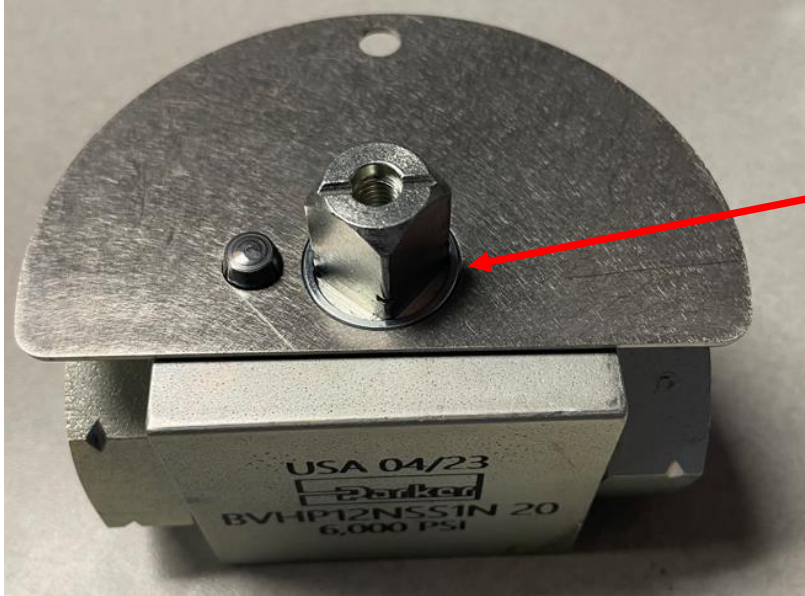
Step 4: Install Bottom Plate



Install

- Bottom Plate

Step 5: Install Bushing



Install

- Bushing

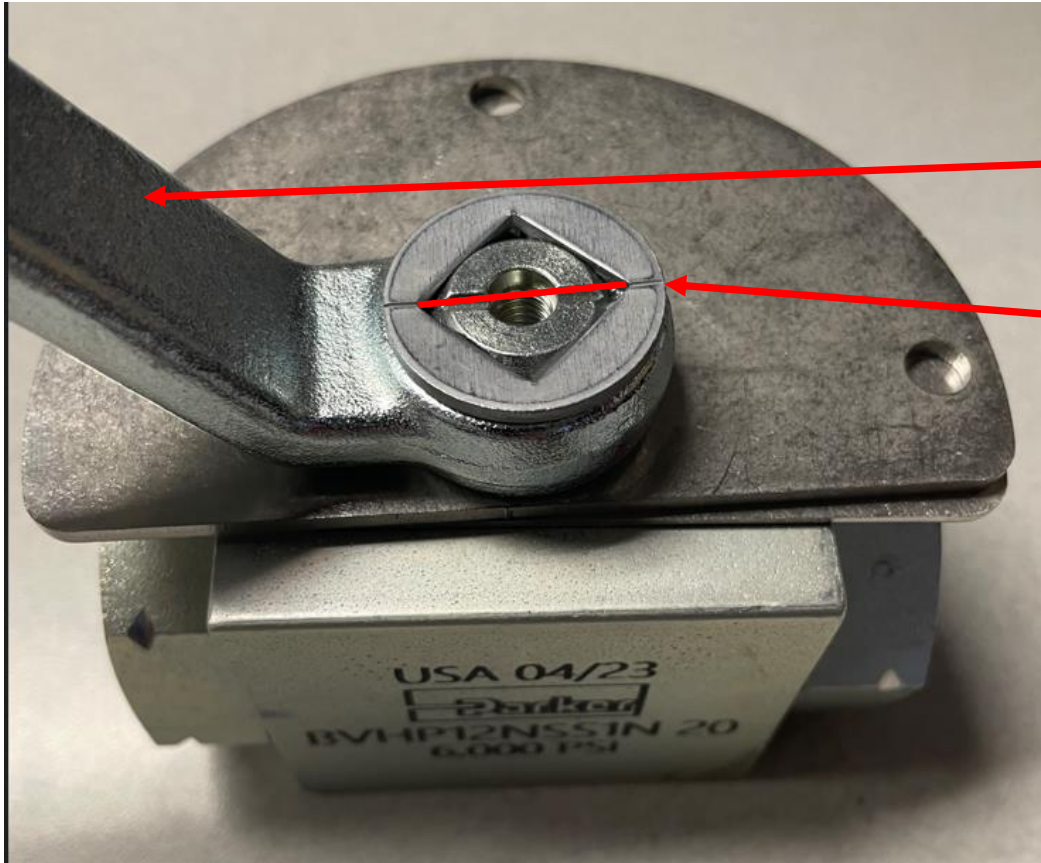
Step 6: Install Top Plate

Install Top Plate

- Top Plate (top holes align)



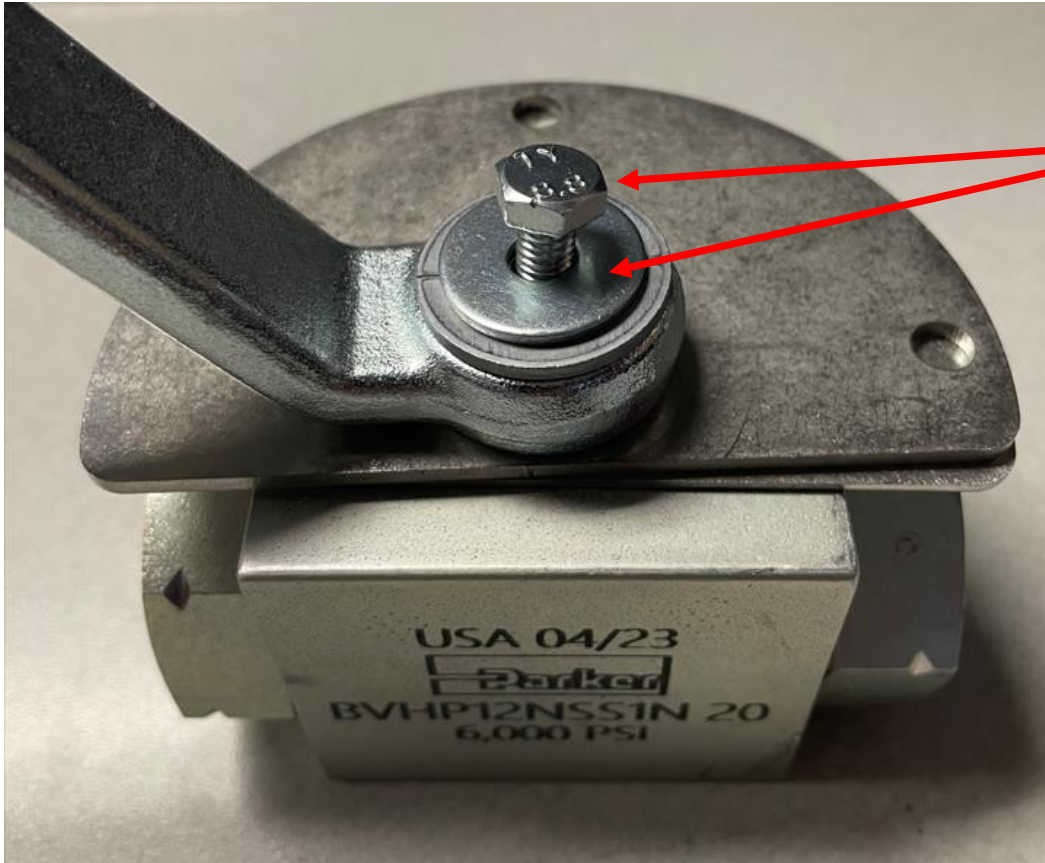
Step 7: Install Handle



Handle Installation

- Install Handle (no holes covered by handle)
- Add Spacer (Spacer slot to align with slot on top of valve stem as shown).

Step 8: Install Washer & Bolt



Handle Installation Cont.

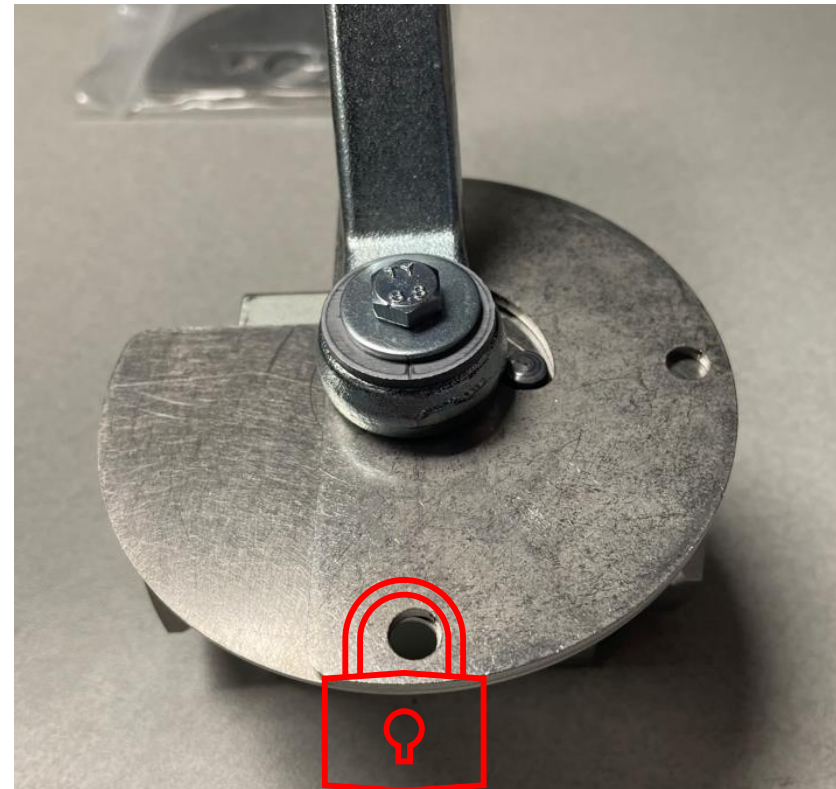
- Reinstall Washer and bolt
- Torque bolt to
 - 8-12 N*m
 - 70.8-106.2 in-lbs.

Locking Positions

Open Locking Position



Closed Locking Position



Assembled Valve

