

General Description

Series DUR*L06 proportional flow control valves are used to generate pressure-compensated flow from A to B. The valves are equipped with a built-in check valve for the return flow.

A rectifier plate can be used for meter-in and meter-out control of an actuator.

Function

When solenoid current is applied, the metering spool opens against the reset spring and the flow is regulated by the pressure compensating spool to port B.

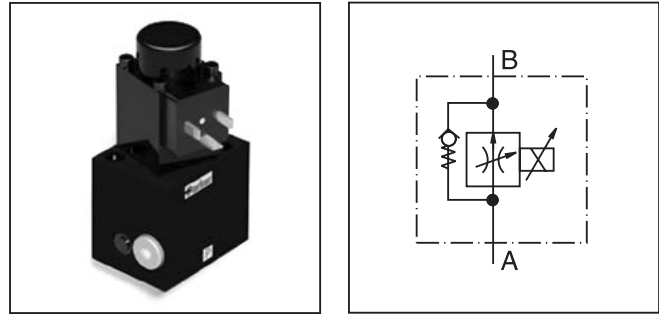
With the aid of the pressure compensating spool, the pressure drop is held constant on the metering window. Thus pressure load changes are compensated, and the oil flow remains constant.

The valve parameters can be saved, changed and duplicated in combination with the digital electronic module PCD00A-400.

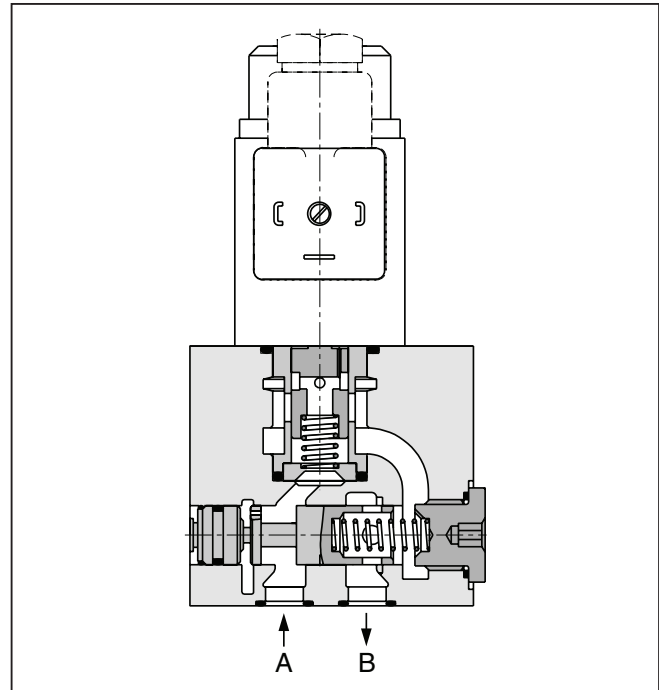
Features

- Low hysteresis
- High reproducibility
- Load-independent oil flow
- Bypass check valve
- Mounting pattern to ISO 6263
- 4 flow rates

Note: See “Accessories” for rectifier plate and subplates.



B



Ordering Information

<div style="border: 1px solid black; padding: 2px; width: 40px; margin: 0 auto;">DUR</div> <p style="text-align: center; font-size: small;">Proportional Pressure Reducing Valve</p>	<div style="border: 1px solid black; width: 40px; height: 40px; margin: 0 auto;"></div> <p style="text-align: center; font-size: small;">Nominal Flow</p>	<div style="border: 1px solid black; padding: 2px; width: 40px; margin: 0 auto;">L</div> <p style="text-align: center; font-size: small;">Linear Solenoid 24V / 0.68 A</p>	<div style="border: 1px solid black; padding: 2px; width: 40px; margin: 0 auto;">06</div> <p style="text-align: center; font-size: small;">Size NG6</p>	<div style="border: 1px solid black; padding: 2px; width: 40px; margin: 0 auto;">P</div> <p style="text-align: center; font-size: small;">Progressive Performance Curve</p>	<div style="border: 1px solid black; padding: 2px; width: 40px; margin: 0 auto;">K</div>	<div style="border: 1px solid black; width: 40px; height: 40px; margin: 0 auto;"></div> <p style="text-align: center; font-size: small;">Seal</p>	<div style="border: 1px solid black; padding: 2px; width: 40px; margin: 0 auto;">1</div>	<p style="font-size: 2em; margin: 0;">-</p> <div style="border: 1px dashed black; width: 40px; height: 40px; margin: 0 auto;"></div> <p style="text-align: center; font-size: small;">Design Series NOTE: Not required when ordering.</p>
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Code	Description
1.6	1.6 LPM (0.4 GPM)
6.3	6.3 LPM (1.7 GPM)
18	18.0 LPM (4.8 GPM)

Code	Description
A	Nitrile
1	Fluorocarbon

WARNING: This product can expose you to chemicals including Lead, Nickel (Metallic), or 1,3-Butadiene which are known to the State of California to cause cancer, and Lead or 1,3-Butadiene which is known to the State of California to cause birth defects and other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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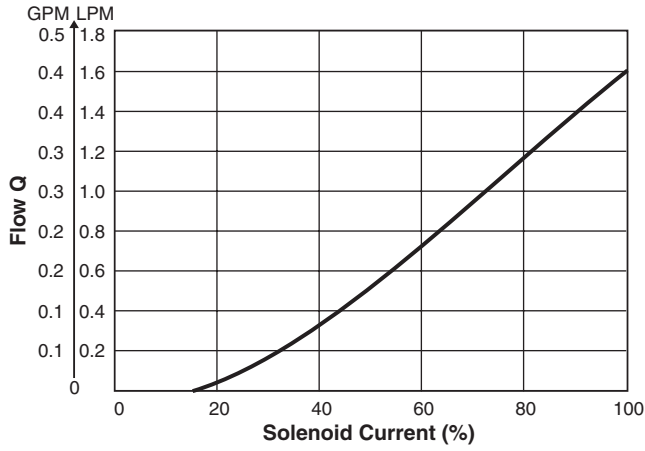


Specifications

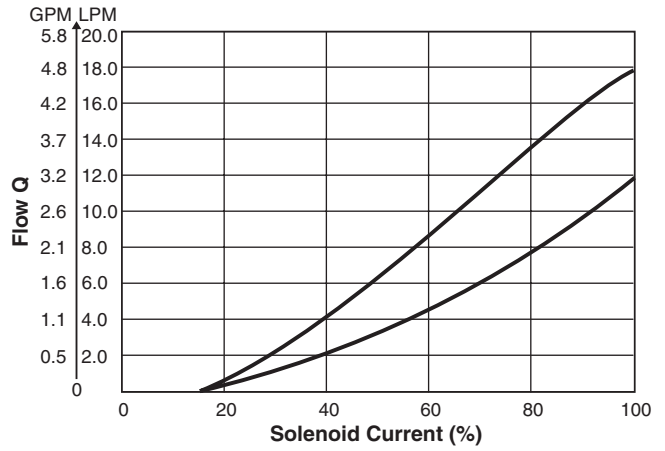
General	
Design	Electrically adjustable orifice valve with load sensing
Mounting Interface	Subplate NG6, Interface DIN 24340, ISO, CETOP
Mounting Position	Unrestricted, preferably horizontal
Ambient Temperature	[°C] -20...+60; (-43°F...+140°)
MTTF _D Value	[years] 150
Supply Voltage	[V] 24
Solenoid Nominal Current	[mA] 680
Duty Cycle	[%] 100 ED; CAUTION: Coil temperature up to 150°C (302°F) possible
Solenoid Connection	Connector as per EN 175301-803
Protection Class	IP 65 in accordance with EH 60529 (plugged and mounted)
Amplifier Module	PCD00A-400
Maximum Operating Pressure	210 Bar (3045 PSI)
Fluid	Hydraulic oil according to DIN 51524
Fluid Temperature	[°C] -20 ... +70 (-43°F...+158°F) / Nitrile: -25 ... +70 (-13°F...+158°F)
Viscosity Range Permitted	[cSt]/[mm ² /s] 20...400 (93...1853 SSU)
Viscosity Range Recommended	[cSt]/[mm ² /s] 30...80 (139...371 SSU)
Filtration	ISO 4406 (1999); 18/16/13 (acc. NAS 1638: 7)
Minimum Pressure Difference	DUR 1.6/3.2: 3 Bar (43.5 PSI); DUR 6.3/12: 5 Bar (72.5 PSI); DUR 18: 8 Bar (116 PSI)
Hysteresis at Q _{nom}	[%] 6
Hysteresis at Q ≤ 20 % • Q _{nom}	[%] 6
Repeatability at ΔU _{set} = 5 V	[%] 2

B

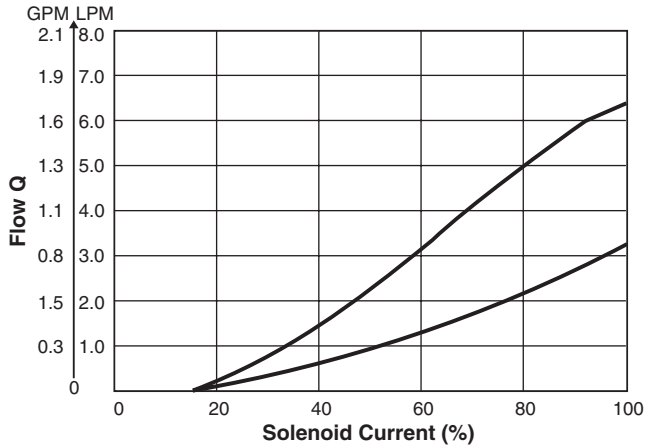
DUR 1.6 L 06 PK*



DUR 18 L 06 PK*



DUR 3.2 L 06 PK* / DUR 6.3 L 06 PK*

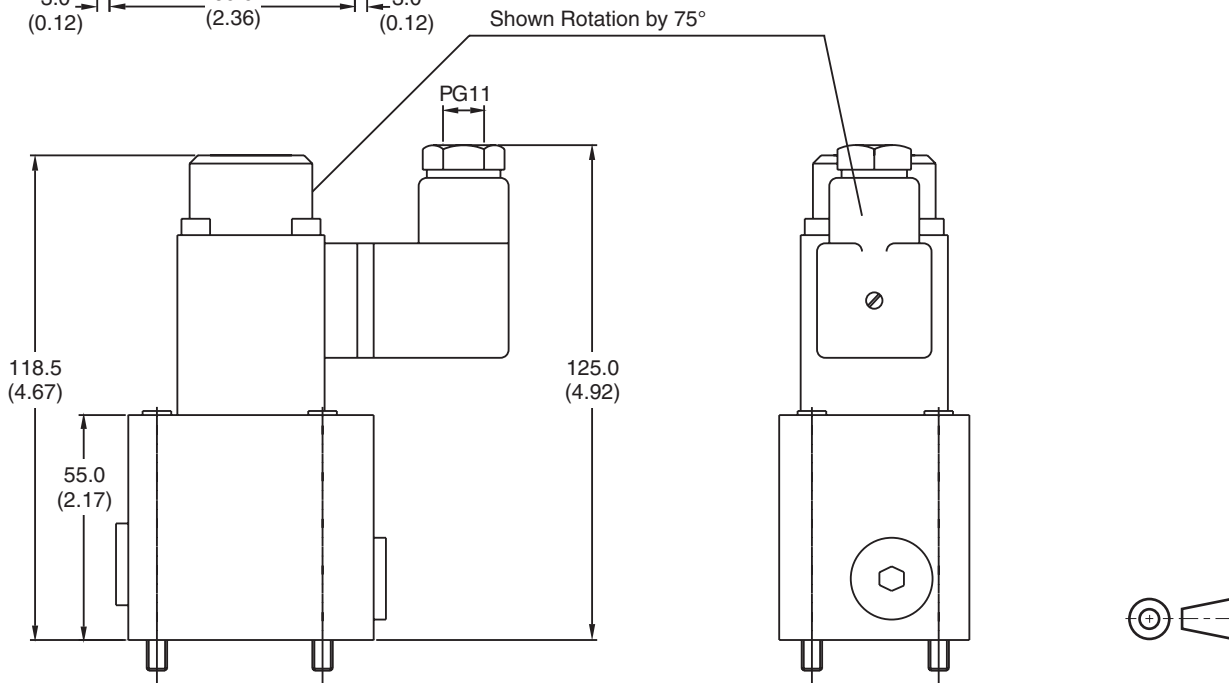
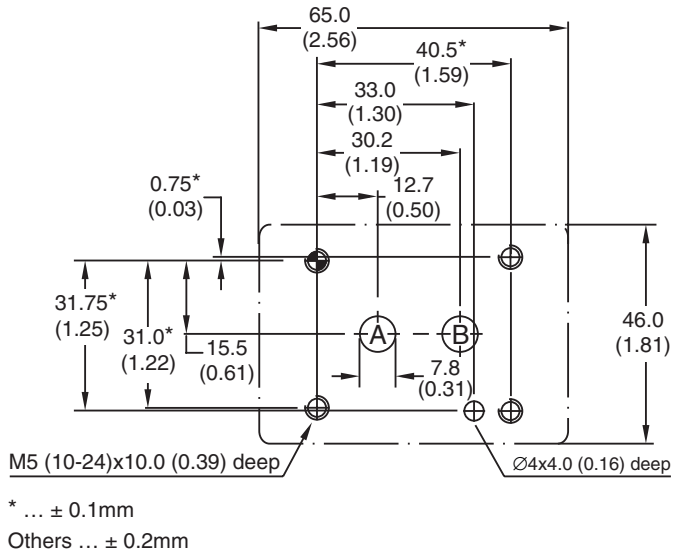
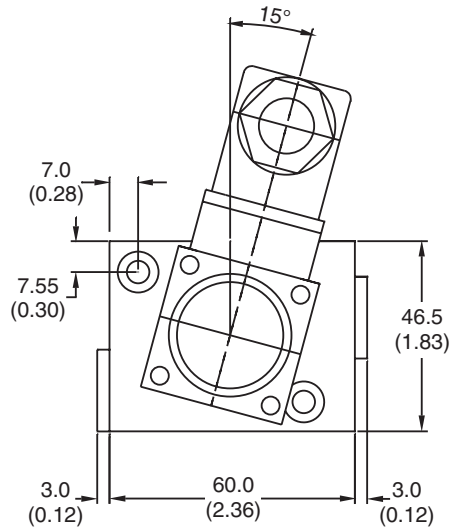


All performance curves measured with HLP46 at 50 °C (122 °F).

B

Inch equivalents for millimeter dimensions are shown in (**)

B



Seal Kits

Weight: 1.6 kg (3.5 lbs.)

Nitrile	Fluorocarbon
SK-DUR***L	SK-DUR***L FPM

Bolt Kits (Cylinder head ISO 4662-12.9 not included)

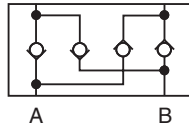
Size	Valve Model	Quantity	Tightening Torque [Nm]	Valve Without Rectifier Plate		Valve Without Rectifier Plate	
				Dimensions	Order No.	Dimensions	Order No.
NG06	DUR*L06	2	7.6 Nm	2x M5X60	BK380	2x M5X100	BK466

Sandwich Rectifier Plate

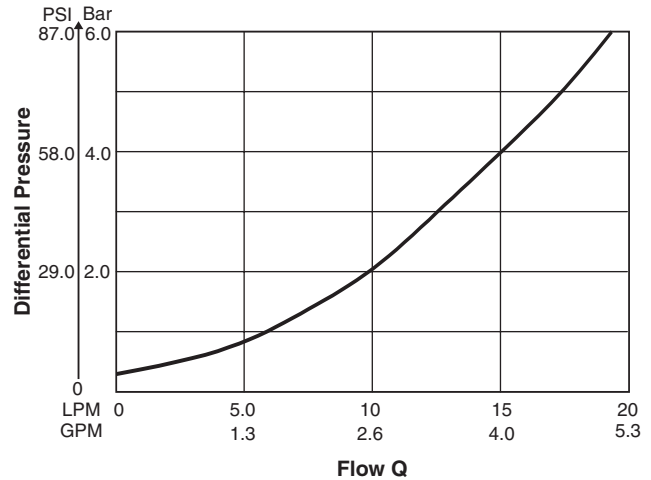
If a 2-way flow control valve is used in combination with a rectifier plate, the valve can be used for meter-in and meter-out flow control of an actuator.

Design

The intermediate rectifier plate is designed with four identical, symmetrically arranged check valves. Thus the differential pressure is the same in both flow directions.

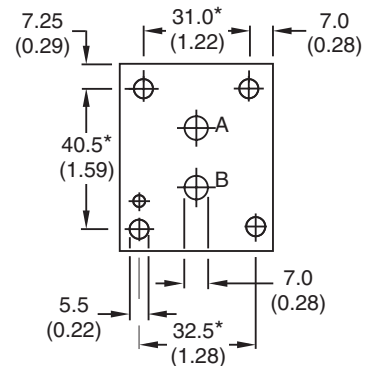
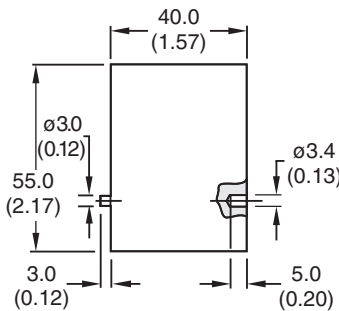
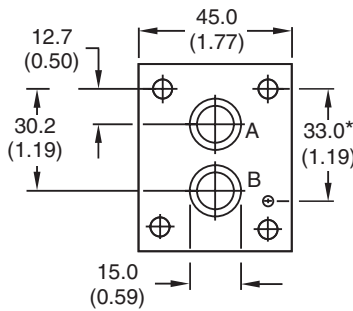


Performance Curve $\Delta p/Q$



All performance curves measured with HLP46 at 50 °C (122 °F).

Dimensions



Dimension Tolerances

* ... $\pm 0.1\text{mm}$

Others ... $\pm 0.2\text{mm}$

Holes and Silhouette of Valve Body ... Untoleranced Dimension



Rectifier Plate

Ordering Code: HROA06C

O-ring for sealing the connecting surface (not included)

Connections	Dimensions	Required Units
A, B	12 x 1.5	2

Subplates

Ordering Code	Description
SPD22B910	P, A, B and T = G1/4
SPD23B910	P, A, B and T = G1/8

