

AZ Cylinder

Specifications



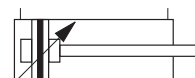
Features	
Type	ISO 6431 VDMA 24562 CETOP RP43P
Series	AZ
Configurations	AZ Double Acting, Single Rod, Magnetic Piston, Cushions AZD Double Acting, Double Rod, Magnetic Piston
Construction Materials	
Barrel	Extruded Aluminum, Anodized (10µ)
End Caps	Die Cast Aluminum
Piston Rod	Stainless Steel
Rod Bearing	Teflon Impregnated Bronze
Piston	Molded NBR, (Optional: Viton)
Cushions Needle	Brass
Seals	Urethane, (Optional: Viton)
End Cap Screws	Steel, zinc plated
Characteristics	
Operating Temperature	Min: -5° F (-20°C) Max: +176 °F (+80°C)
Operating Pressure	Min: 15 PSI (1 bar) Max: 145 PSI (10 bar)
Normal Operating Pressure	90 PSI (6 bar)
Lubrication	Pre-lubricated at factory. If additional lubrication is required use oil compatible for NBR seal and designed for use in pneumatic systems.
Media	Filtered and regulated compressed air
Installation	In any position
Weight	See chart with mounts
Stroke Length	Up to 500mm - Longer contact factory
Theoretical Forces	See Technical Information Sheet
Load Capacity	See Technical Information Sheet
Specifications	
Piston Diameter	32 40 50 63 80 100
Port Sizes	Metric (G) G1/8 G1/4 G1/4 G3/8 G3/8 G1/2
Rod Diameter	mm 12 16 20 20 25 25
Cushion Lengths All Cylinders	mm 21 25 28 30 30 37

Series AZ

Ø32mm - 100mm

ISO 6431
VDMA 24562
CETOP RP43P

**AZ 5: Double Acting, Single Rod,
Magnets, Cushions**



**AZD 6: Double Acting, Double Rod,
Magnets**



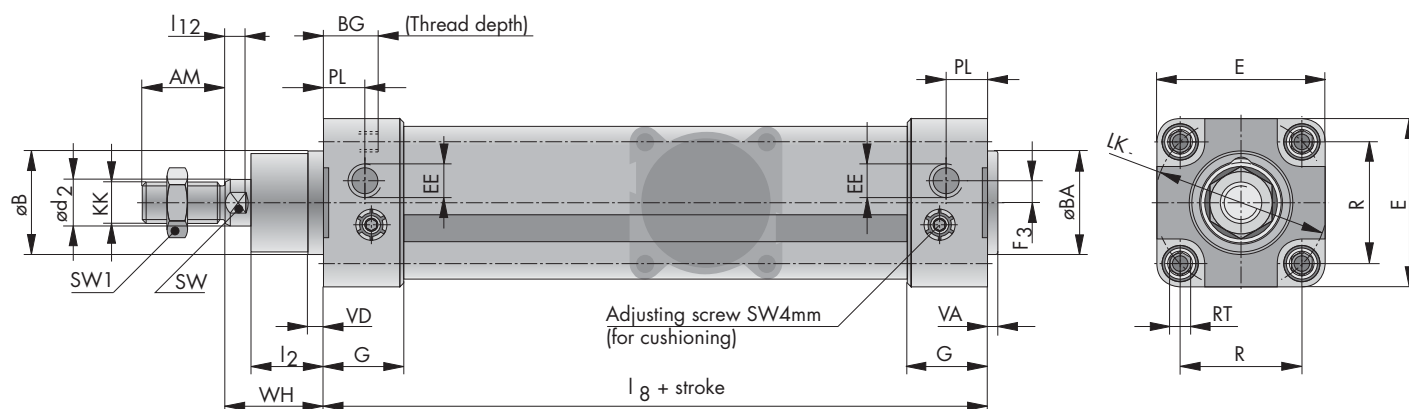
Features:

**Stainless Steel Rod
Magnetic Piston
Adjustable Cushions
Pre-Lubricated Design
Captive Cushion Needles**

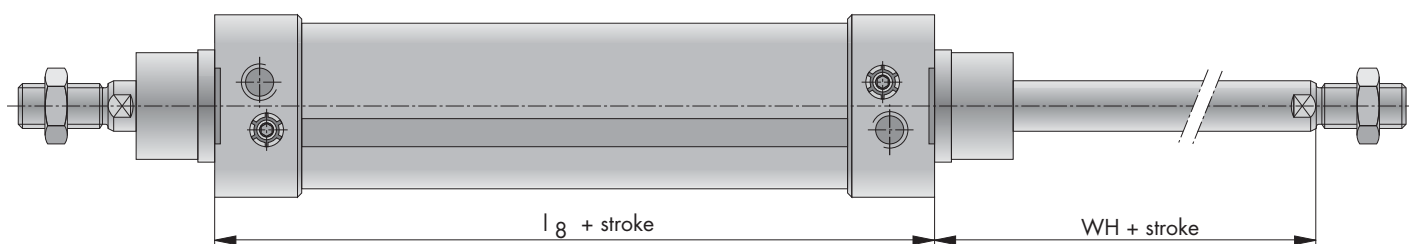
Dimensional Data



AZ
Ø32-100mm



AZD
Ø32-100mm



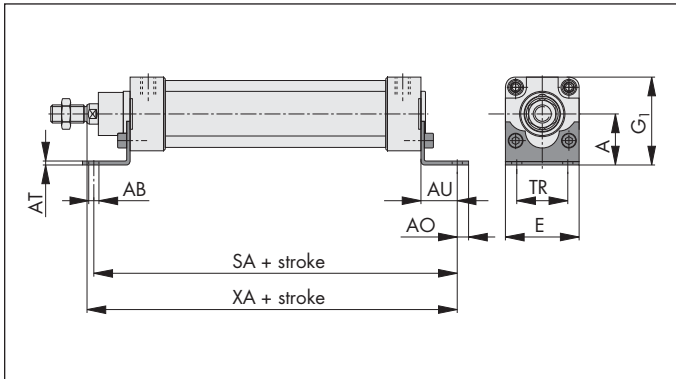
Bore ø	AM	øB	øBA	BG	ød	E	EE	F ₃	G	KK	I ₂	I ₂ + stroke	I ₁₂	øLK	PL	R	RT	SW	SW ₁	VA	VD	WH+* stroke
32	0.79	1.18	1.18	0.63	0.47	1.85	1/8 NPT	0.18	1.20	3/8-24	0.79	3.70	0.24	1.81	0.39	1.28	1/4-20	0.39	0.67	0.16	0.20	1.02
	20	30	30	16	12	47	G1/8	4.5	30.5	M10 X 1.25	20	94	6	46	9.8	32.5	M6	10	17	4	5	26
40	0.94	1.38	1.38	0.63	0.63	2.17	1/4 NPT	0.21	1.34	7/16-20	0.81	4.13	0.26	2.13	0.57	1.50	1/4-20	0.51	0.75	0.16	0.30	1.18
	24	35	35	16	16	55	G1/4	5.3	34	M12 X 1.25	20.5	105	6.5	54	14.5	38	M6	13	19	4	5	30
50	1.26	1.57	1.57	0.63	0.79	2.56	1/4 NPT	0.33	1.22	5/8-18	1.10	4.17	0.31	2.60	0.63	1.83	5/16-18	0.67	0.94	0.16	0.24	1.46
	32	40	40	16	20	65	G1/4	8.5	31	M16 X 1.50	28	106	8	66	16	46.5	M8	17	24	4	6	37
63	1.26	1.77	1.77	0.63	0.79	3.07	3/8 NPT	0.31	1.30	5/8-18	1.02	4.76	0.31	3.15	0.63	2.22	5/16-18	0.67	0.94	0.16	0.24	1.46
	32	45	45	16	20	78	G3/8	8	33	M16 X 1.50	26	121	8	80	16	56.5	M8	17	24	4	6	37
80	1.57	1.77	1.77	0.63	0.98	3.74	3/8 NPT	0.35	1.40	3/4-16	1.28	5.04	0.39	4.02	0.81	2.83	3/8-16	0.87	1.18	0.16	0.24	1.81
	40	45	45	16	25	95	G3/8	9	35.5	M20 X 1.50	32.5	128	10	102	20.5	72	M10	22	30	4	6	46
100	1.57	2.17	2.17	0.63	0.98	4.53	1/2 NPT	0.51	1.46	3/4-16	1.48	5.43	0.39	4.96	0.75	3.50	3/8-16	0.87	1.18	0.16	0.24	2.01
	40	55	55	16	25	115	G1/2	13	37	M20 X 1.50	37.5	138	10	126	19	89	M10	22	30	4	6	51

AZ Cylinder



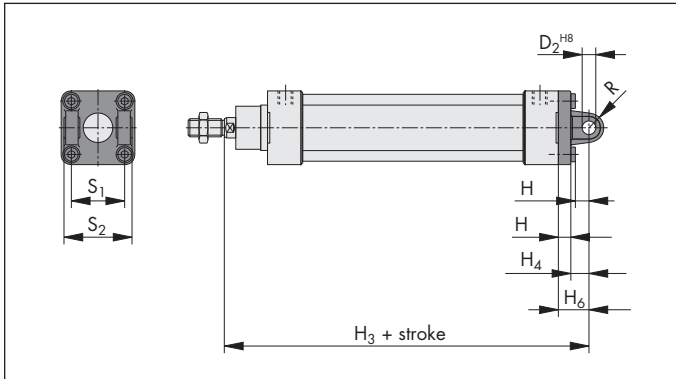
Cylinder Mounts

Foot Bracket- Type A



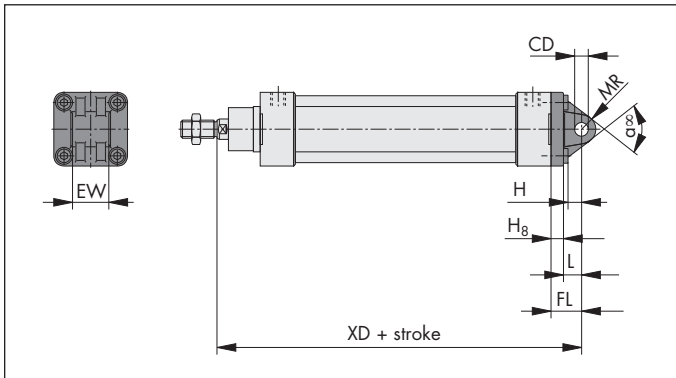
Bore ø	AB	AH	AO	AT	AU	E	G ₁	TR	SA+ stroke	XA+ stroke
32	0.28	1.26	0.31	0.12	0.94	1.85	2.19	1.26	5.59	5.67
	7	32	8	3	24	47	55.5	32	142	144
40	0.35	1.42	0.39	0.12	1.10	2.09	2.46	1.42	6.34	6.42
	9	36	10	3	28	53	62.5	36	161	163
50	0.35	1.77	0.39	0.12	1.26	2.56	3.05	1.77	6.69	6.89
	9	45	10	3	32	65	77.5	45	170	175
63	0.35	1.97	0.39	0.12	1.26	2.95	3.44	1.97	7.28	7.48
	9	50	10	3	32	75	87.5	50	185	190
80	0.47	2.48	0.55	0.16	1.61	3.74	4.35	2.48	8.27	8.46
	12	63	14	4	41	95	110.5	63	210	215
100	0.55	2.80	0.59	0.16	1.61	4.53	5.06	2.95	8.66	9.06
	14	71	15	4	41	115	128.5	75	220	23

Rear Double Clevis- Type B



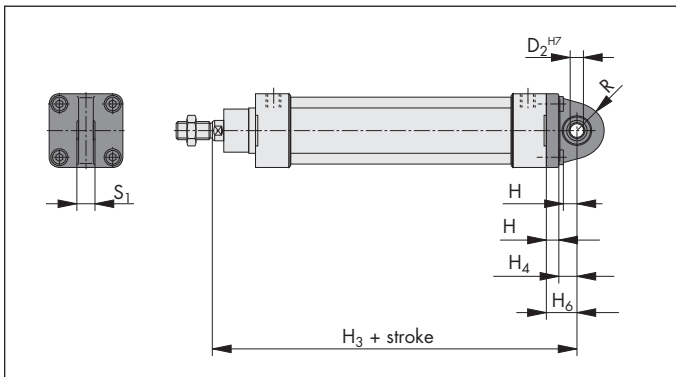
Bore ø	øD H8	H ₃ + stroke	H ₄	H ₆	H ₇	H ₈	R	S ₁	S ₂
32	0.39	5.59	0.47	0.87	0.43	0.39	0.35	1.02	1.77
	10	142	12	22	11	10	9	26	45
40	0.47	6.30	0.59	0.98	0.55	0.39	0.43	1.10	2.05
	12	160	15	25	14	10	11	28	52
50	0.47	6.69	0.63	1.06	0.59	0.43	0.47	1.26	2.36
	12	170	16	27	15	11	12	32	60
63	0.63	7.48	0.83	1.26	0.79	0.43	0.59	1.57	2.76
	16	190	21	32	20	11	15	40	70
80	0.63	8.27	0.87	1.42	0.83	0.55	0.63	1.97	3.54
	16	210	22	36	21	14	16	50	90
100	0.79	9.06	0.98	1.61	0.94	0.63	0.79	2.36	4.33
	20	230	25	41	24	16	20	60	110

Rear Single Clevis- Type BA



Bore ø	øCD H8	EW	FL	H ₇	H ₈	L	MR	XD+ stroke	α
32	0.39	1.02	0.87	0.43	0.39	0.47	0.41	5.59	2.36
	10	26	22	11	10	12	10.5	142	60
40	0.47	1.10	0.98	0.55	0.39	0.59	0.51	6.30	2.36
	12	28	25	14	10	15	13	160	60
50	0.47	1.26	1.06	0.59	0.43	0.63	0.51	6.69	2.76
	12	32	27	15	11	16	13	170	70
63	0.63	1.57	1.26	0.79	0.43	0.83	0.67	7.48	2.36
	16	40	32	20	11	21	17	190	60
80	0.63	1.97	1.42	0.79	0.59	0.83	0.67	8.27	2.76
	16	50	36	20	15	21	17	210	70
100	0.79	2.36	1.61	0.94	0.63	0.98	0.83	9.06	2.76
	20	60	41	24	16	25	21	230	70

Rear Single Clevis with Spherical Bearing- Type BAS



Bore ø	øD ₂ H7	H ₃ + stroke	H ₄	H ₆	H ₇	H ₈	R	S ₁
32	0.39	5.59	0.47	0.87	0.43	0.39	0.71	0.55
	10	142	12	22	11	10	18	14
40	0.47	6.30	0.59	0.98	0.55	0.39	0.83	0.63
	12	160	15	25	14	10	21	16
50	0.47	6.69	0.63	1.06	0.59	0.43	0.91	0.63
	12	170	16	27	15	11	23	16
63	0.63	7.48	0.83	1.26	0.79	0.43	1.06	0.83
	16	190	21	32	20	11	27	21
80	0.63	8.27	0.83	1.42	0.79	0.59	1.14	0.83
	16	210	21	36	20	15	29	21
100	0.79	9.06	0.98	1.61	0.94	0.63	1.34	0.98
	20	230	25	41	24	16	34	25

Cylinder Mounts



Technical drawing of a 100mm diameter hydraulic cylinder. The drawing includes a side view and an end view. The side view shows the cylinder with dimensions W (width of the front flange) and MF (mounting flange diameter). The end view shows the cylinder with dimensions FB (flange thickness), TF (total flange thickness), UF (unflanged section thickness), R (radius), and E (end view diameter).

Bore Ø	øFB	E	MF	R	TF	UF	W
32	0.28	1.97	0.39	1.26	2.52	3.11	0.63
	7	50	10	32	64	79	16
40	0.35	2.20	0.39	1.42	2.83	3.54	0.79
	9	56	10	36	72	90	20
50	0.35	2.76	0.47	1.77	3.54	4.33	0.98
	9	70	12	45	90	110	25
63	0.35	3.03	0.47	1.97	3.94	4.72	0.98
	9	77	12	50	100	120	25
80	0.47	3.94	0.63	2.48	4.96	6.02	1.18
	12	100	16	63	126	153	30
100	0.55	4.72	6.30	2.95	5.91	7.01	1.38
	14	120	160	75	150	178	35

Technical drawing of a hydraulic cylinder showing front and side views with dimension labels:

- FB**: Port-to-port distance (front view)
- TF**: Threaded section length (front view)
- UF**: Unthreaded section length (front view)
- R**: Radius of the front flange (front view)
- E**: Flange outer diameter (front view)
- ZF + stroke**: Total length including stroke (side view)
- MF**: Mounting flange diameter (side view)

Bore ø	øFB	E	MF	R	TF	UF	ZF+ stroke
32	0.28	1.97	0.39	1.26	2.52	3.11	5.12
	7	50	10	32	64	79	130
40	0.35	2.20	0.39	1.42	2.83	3.54	5.71
	9	56	10	36	72	90	145
50	0.35	2.76	0.47	1.77	3.54	4.33	6.10
	9	70	12	45	90	110	155
63	0.35	3.03	0.47	1.97	3.94	4.72	6.69
	9	77	12	50	100	120	170
80	0.47	3.94	0.63	2.48	4.96	6.02	7.48
	12	100	16	63	126	153	190
100	0.55	4.72	0.63	2.95	5.91	7.01	8.07
	14	120	16	75	150	178	205

Bore ø	I ₁	øTD e9	TL	TM	UW	XV min.	XV+ 1/2 stroke	XV+ max. stroke
32	0.98	0.47	0.47	1.97	2.56	2.64	2.87	3.11
	25	12	12	50	65	67	73	79
40	1.10	0.63	0.63	2.48	2.95	2.83	3.27	3.70
	28	16	16	63	75	72	83	94
50	1.10	0.63	0.63	2.95	3.35	3.19	3.54	3.90
	28	16	16	75	85	81	90	99
63	1.42	0.79	0.79	3.54	3.94	3.35	3.86	4.37
	36	20	20	90	100	85	98	111
80	1.42	0.79	0.79	4.33	4.72	3.90	4.33	4.76
	36	20	20	110	120	99	110	121
100	1.89	0.98	0.98	5.20	5.31	4.21	4.72	5.24
	48	25	25	132	135	107	120	133

Technical drawing of a mechanical part, showing front and top views with dimensions.

Front View (Top):

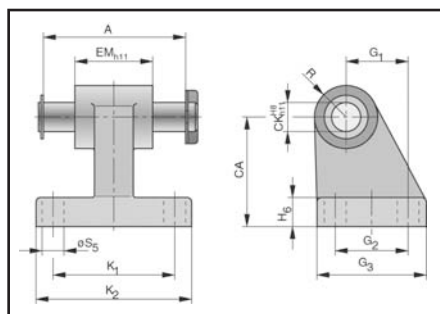
- Overall width: A
- Overall height: C
- Height of the top flange: E
- Radius of the central hole: D_1
- Radius of the hole in the top flange: D_{17}
- Radius of the hole in the bottom flange: D_2
- Distance from the left edge to the center of the hole in the bottom flange: A_1
- Distance from the right edge to the center of the hole in the bottom flange: C_1

Top View (Bottom):

- Overall width: B
- Overall height: A
- Radius of the central hole: D_1
- Radius of the hole in the top flange: D_{17}
- Radius of the hole in the bottom flange: D_2

Order #	Bore Ø	A	A ₁	B	C	C1	ØD _{H7}	ØD ₁	ØD ₂	E	Weight lbs (kg)
PD 23381	32	2.17 55	1.42 36	0.79 20	1.02 26	0.51 13	0.47 12	0.53 13.5	0.33 8.4	0.35 9	0.13 0.060
PD 23382	40, 50	2.17 55	1.42 36	0.79 20	1.02 26	0.51 13	0.63 16	0.53 13.5	0.33 8.4	0.35 9	0.13 0.060
PD 23383	63, 80	2.56 65	1.65 42	0.98 25	1.18 30	0.59 15	0.79 20	0.65 16.5	0.41 10.5	0.43 11	0.22 0.100
PD 23384	100, 125	2.95 75	1.97 50	1.10 28	1.57 40	0.79 20	0.98 25	0.75 19	0.51 13	0.51 13	0.39 0.175

90° Pivot Mount - to VDMA 24562

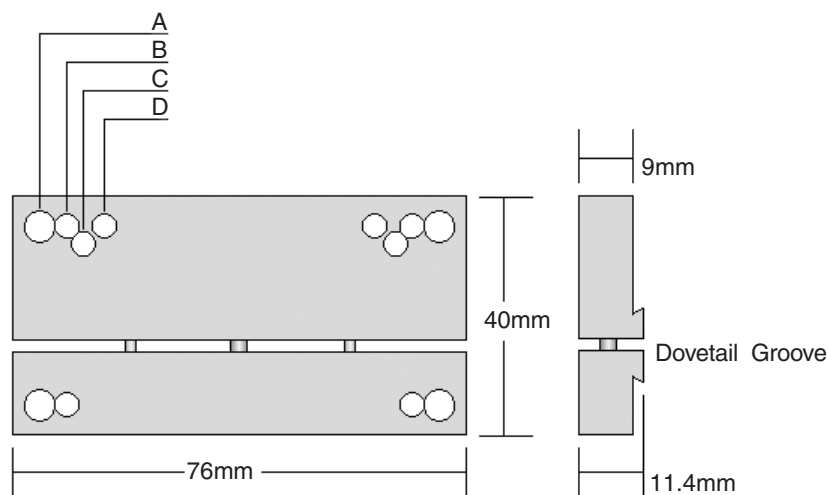


Order #	Bore Ø	A	CA	CK ^{H8} h11	EM h11	G ₁	G ₂	G ₃	H ₆	K ₁	K ₂	R ₁	ØS ₅	Wt. lbs (kg)
PD 40844	32	46	32	10	26	21	18	31	8	38	50	10	6.6	0.092
PD 40845	40	53	36	12	28	24	22	35	10	41	53	11	6.6	0.131
PD 40846	50	61	45	12	32	33	30	45	12	50	64	13	9	0.193
PD 40847	63	71	50	16	40	37	35	50	12	52	66	15	9	0.305
PD 40848	80	91	60	16	50	47	40	60	14	66	84	15	11	0.460
PD 40849	100	111	70	20	60	55	50	70	15	76	94	19	11	0.840

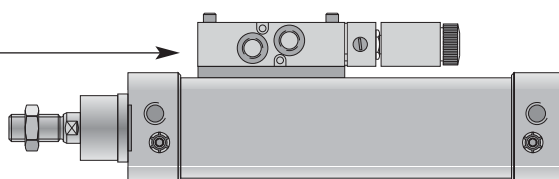
Valve Mounting Plate Ø32-100mm

Mounting Holes:

- A = 5/2-way valve; 1/4" NPT
- B = 5/2-way valve; 1/8" NPT
- C = 3/2-way valve; 1/4" NPT
- D = 3/2-way valve; 1/8" NPT



Typical Valve Installation Using Valve Mounting Plate



Order #: PD 40372

Ordered as a separate item

This adapter plate is used primarily to mount our S9 series valves

Size: 1/8" or 1/4"

Style: 3/2-way or 5/2-way

The plate may also be used for attachment of machine components or other hardware

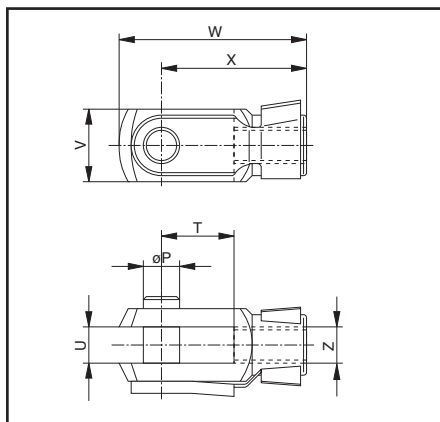
This adapter plate can also be used with the Series SZ, SZV, NZK, NZKV, and AZV cylinders

AZ Cylinder



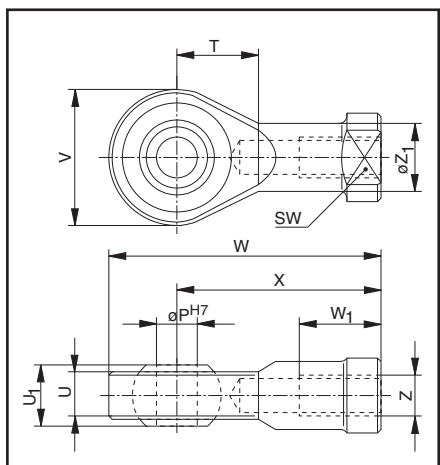
Rod Mounts

Rod Clevis with Pin



Order #	Bore Ø	Ø P	T	U	V	W	X	Z	Weight lbs (kg)
KY 6135	32	0.39 10	0.79 20	0.39 10	0.79 20	2.05 52	1.57 40	-- M10x1.25	0.18 0.08
KY 6136	40	0.47 12	0.94 24	0.47 12	0.94 24	2.44 62	1.89 48	-- M12x1.25	0.28 0.125
KY 6139	50, 63	0.63 16	1.26 32	0.63 16	1.26 32	3.27 83	2.52 64	-- M16x1.5	0.66 0.3
KY 6141	80, 100	0.79 20	1.57 40	0.79 20	1.57 40	4.13 105	3.15 80	-- M20x1.5	1.15 0.52
KY 6142	125	0.98 25	1.97 50	0.98 25	1.97 50	5.20 132 max.	3.94 100	-- M24x2	2.38 1.08
KY 6866	125	1.18 30	2.13 54	1.18 30	2.17 55	5.83 148 max.	4.41 112	-- M27x2	3.31 1.5

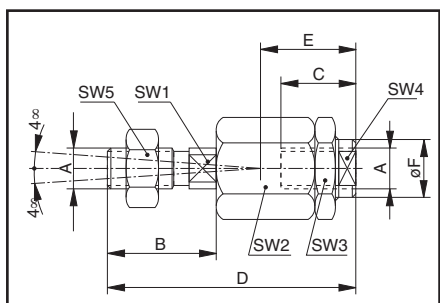
Rod Eye with Spherical Bearing



Order #	Bore Ø	Ø P _{H7}	T	U	U ₁	V	W	W ₁	X	Z	Ø Z ₁	SW	Weight lbs (kg)
KY 6147	32	0.39 10	0.59 15	0.41 10.5	0.55 14	1.10 28	2.24 57	0.79 20	1.69 43	-- M10x1.25	0.59 15	17	0.16 0.072
KY 6148	40	0.47 12	0.67 17	0.47 12	0.63 16	1.26 32	2.60 66	0.87 22	1.97 50	-- M12x1.25	0.69 17.5	19	0.24 0.107
KY 6150	50, 63	0.63 16	0.87 22	0.59 15	0.83 21	1.65 42	3.35 85	1.10 28	2.52 64	-- M16x1.5	0.87 22	22	0.46 0.21
KY 6151	80, 100	0.79 20	1.02 26	0.71 18	0.98 25	1.97 50	4.02 102	1.30 33	3.03 77	-- M20x1.5	1.08 27.5	32	0.84 0.38
KY 6152	125	0.98 25	1.22 31	0.87 22	1.22 31	2.36 60 1)	4.88 124 1)	1.65 42 2)	3.70 94	-- M24x2	1.32 33.5	36	2.56 0.65

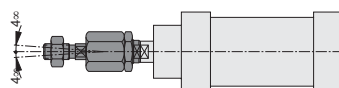
- 1) Maximum- dimension
2) Minimum- dimension

Rod Alignment Coupler

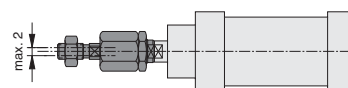


Order #	Bore Ø	A	B	C	D	E	ØF	SW1	SW2	SW3	SW4	SW5	Weight lbs (kg)
KY 1129	32	M10x1.25	0.79 20	0.91 23	2.76 70	1.22 31	0.85 21.5	12	30	30	19	17	0.01 0.218
KY 1131	40	M12x1.25	0.91 23	0.91 23	2.64 67	1.22 31	0.85 21.5	12	30	30	19	19	0.01 0.207
KY 1133	50 63	M16x1.5	1.57 40	1.26 32	4.41 112	1.77 45	1.32 33.5	19	41	41	30	30	0.03 0.637
KY 1134	80 100	M20x1.5	1.54 39	1.65 42	4.80 122	2.20 56	1.32 33.5	19	41	41	30	30	0.03 0.711

Angular Compensation



Radial Compensation for the Center Axis



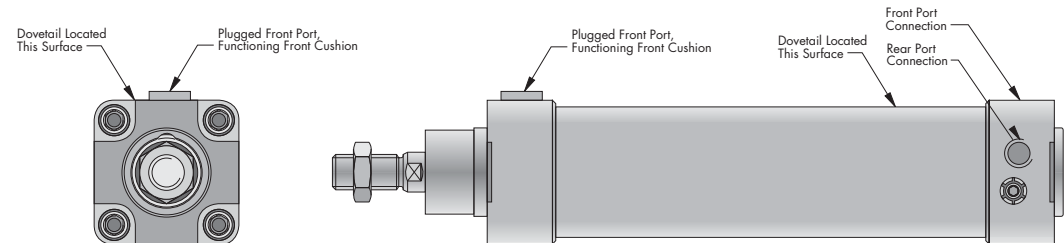
Dimensions: **Bold: INCH**, Std.: mm

AZ Cylinder

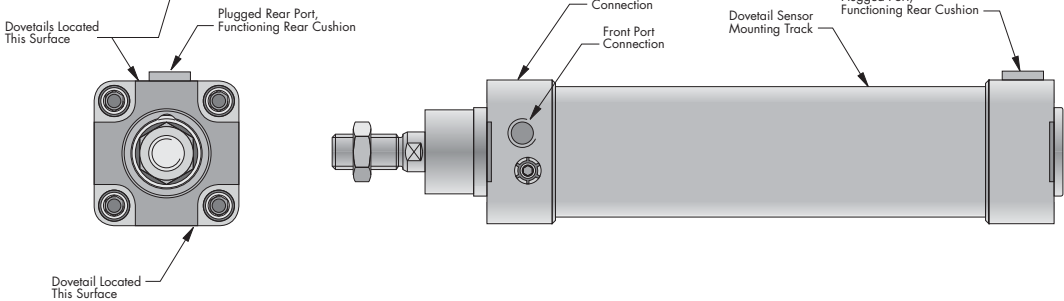


Single End Porting

-B2L Rear, Single End Porting Ø32-100mm



-D2L Front, Single End Porting Ø32-100mm



Single End Porting

Either the front or the rear end cap can be supplied with Single End Porting. An internal connection is made utilizing the galleries which have been extruded into the cylinder barrel.

The maximum potential speed of the cylinder in the retract (-BZL) or extend (-DZL) modes is limited due to the diameter of the cross-over hole in the barrel. See The following chart.

Deviation in speed (in./sec.) Ref. Cyl. AZ5XXX/6" Stroke (150mm)

Bore Ø	32mm	40mm	50mm	63mm
Extend				
Standard Cylinder	0.09	0.11	0.17	0.20
Single End Port	0.23	0.23	0.26	0.41
Retract				
Standard Cylinder	0.09	0.13	0.19	0.27
Single End Port	0.12	0.24	0.28	0.33