

Zero Air Loss Condensate Drains

External Float Drains (16 bar / 50 bar)

Electronic Level Sensing Drains (16 bar / 50 bar)



Condensate Removal

Removal of compressor condensate from separation, filtration and refrigeration dryers is simply a case of using a drain valve, however most are purchased on their initial price only, with little thought to their maintenance and running costs.

The hidden cost with the most common drain type, lies within their operation, that is they discharge expensive compressed air.

Parker Zero Air Loss Level Sensing Drains

Parker level sensing drains are totally zero air loss, discharging only compressor condensate and not valuable compressed air.

Parker condensate drains are the reliable, easy to install, cost effective solution for condensate removal, with a model to suit every system or application.



Advantages

- Saves valuable compressed air
- Saving Air – Saves Energy – Saves Money
- Removes liquid condensate efficiently - Eliminates the risk of condensate carryover past purification equipment
- Protects downstream equipment and processes from condensate damage
- Simple to install - multiple inlet design offers flexibility during installation
- Helps protect the environment by using less electrical energy - Helps reduce the release of CO₂ into the environment



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Technical Data

Drain Type	Drain Models	Min Operating Pressure		Max Operating Pressure		Min Operating Temperature		Max Operating Temperature	
		bar g	psi g	bar g	psi g	°C	°F	°C	°F
External Float	HDF 120 ~ 220	1	15	16	232	2	35	60	140
Electronic Level Sensing	ED3002 ~ ED3100	1	15	16	232	2	35	60	140
Electronic Level Sensing	ED4100	16	232	50	725	2	35	50	122

Flow Rates - Zero Air Loss External Float Drains

Model	Pipe Size		Compressed Air Flow Rate				Electrical Supply
	Inlet	Outlet	L/S	m³/min	m³/hr	cfm	
HDF120-A	1/2"	1/2"	1500	90	5400	3178	-
HDF180-A	1"	1/2"	1667	100	6000	3532	-
HDF220-A	1"	1/2"	4167	251	15000	8829	-
External float drain (with built-in air vent)							

HDF120	1/2"	1/2"	1500	90	5400	3178	-
HDF180	1"	1/2"	1667	100	6000	3532	-
HDF220	1"	1/2"	4167	251	15000	8829	-
External float drain (without air vent)							

HDF220BE	1"	1/2"	1806	109	6500	3826	-
External float drains BioEnergy							

Flow Rates - Zero Air Loss Electronic Level Sensing Drains

Model	Pipe Size		Compressed Air Flow Rate (Aftercooler / Air Receiver)				Compressed Air Flow Rate (Refrigeration Dryer)				Compressed Air Flow Rate (Filter)				Electrical Supply
	Inlet	Outlet	L/S	m³/min	m³/hr	cfm	L/S	m³/min	m³/hr	cfm	L/S	m³/min	m³/hr	cfm	
ED3002-G230	1 x G ½	G 3/8	-	-	-	-	-	-	-	-	200	12	720	424	230/1/50-60
ED3004-G230	1 x G ½	G 3/8	67	4	240	141	133	8	480	283	667	40	2400	1413	230/1/50-60
ED3007-G230	2 x G ½	G 3/8	117	7	420	247	233	14	840	494	1167	70	4200	2472	230/1/50-60
ED3030-G230	2 x G ½	G 3/8	500	30	1800	1059	1000	60	3600	2119	5000	301	18000	10595	230/1/50-60
ED3100-G230	2 x G ½	G 3/8	1667	100	6000	3532	3334	200	12000	7063	16668	1002	60000	35316	230/1/50-60
230V/1PH/50~60Hz - 16 bar g (232 psi g)															

ED3007-G24D	2 x G ½	G 3/8	117	7	420	247	233	14	840	494	1167	70	4200	2472	24V DC
ED3030-G24D	2 x G ½	G 3/8	500	30	1800	1059	1000	60	3600	2119	5000	301	18000	10595	24V DC
ED3100-G24D	2 x G ½	G 3/8	1667	100	6000	3532	3334	200	12000	7063	16668	1002	60000	35316	24V DC
24V DC - 16 bar g (232 psi g)															

ED4100/50-G230	G ½	G ¼	1667	100	6000	3532	3334	200	12000	7063	16668	1002	60000	35316	230/1/50-60
230V/1PH/50~60Hz - 50 bar g (725 psi g)															

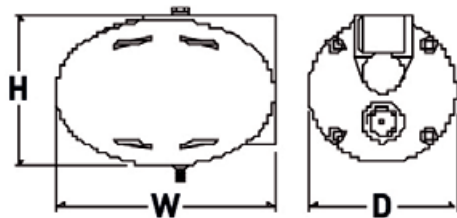
ED4100/50-G24D	G ½	G ¼	1667	100	6000	3532	3334	200	12000	7063	16668	1002	60000	35316	24V DC
24V DC - 50 bar g (725 psi g)															

Stated flows are for operation at max operating pressure shown above, ambient air 25°C (77°F) / 60% RH, compressor discharge temperature 35°C (95°F), refrigeration dryer pressure dewpoint +3°C, with reference to 20°C, 1 bar (a), 0% relative water vapour pressure. . Refrgeration dryer and filter flow rates assume adequate condensate drainage upstream.

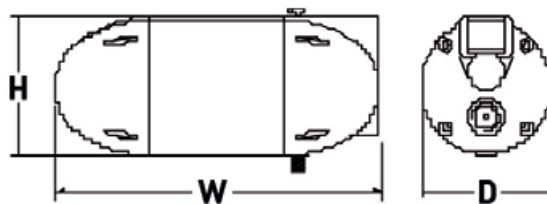
Weight & Dimensions

Model	Height (H)		Width (W)		Depth (D)		Weight	
	mm	ins	mm	ins	mm	ins	kg	lbs
HDF120	111	4.4	156	6.1	108	4.3	0.9	2.0
HDF180	111	4.4	156	6.1	108	4.3	0.9	2.0
HDF220	111	4.4	266	10.5	108	4.3	1.9	4.2
HDF220BE	111	4.4	266	10.5	108	4.3	1.9	4.2
ED3002	146	5.7	110	4.3	67	2.6	0.5	1.1
ED3004	139	5.5	101	4.0	67	2.6	0.6	1.3
ED3007	164	6.5	122	4.8	67	2.6	1	2.2
ED3030	164	6.5	137	5.4	67	2.6	1	2.2
ED3100	164	6.5	197	7.8	67	2.6	2	4.4
ED4100	115	4.5	178	7.0	87	3.4	1.9	4.2

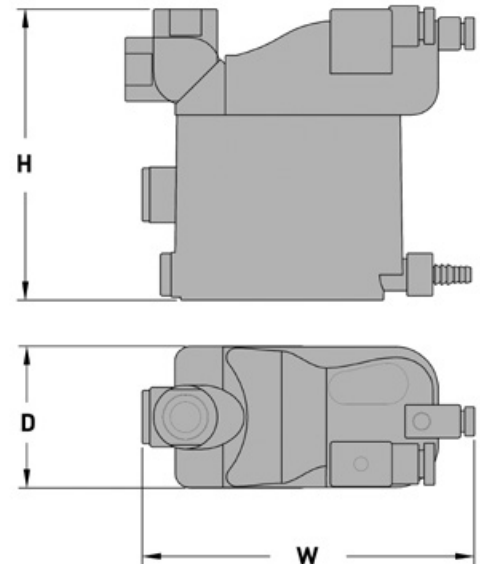
HDF 120 ~ 180



HDF 220



ED 3002 ~ 4100



Quality Assurance / IP Rating / Pressure Vessel Approvals

Development / Manufacture	ISO 9001 / ISO 14001
Ingress Protection Rating	Not Applicable
EU	Pressure vessel approved for fluid group 2 in accordance with the Pressure Equipment Directive 2014/68/EU
USA	Approval to ASME VIII Div. 1 not required
AUS	Approval to AS1210 not required
GUS	TR (formerly GOST-R)
For use with Compressed Air Only	

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